

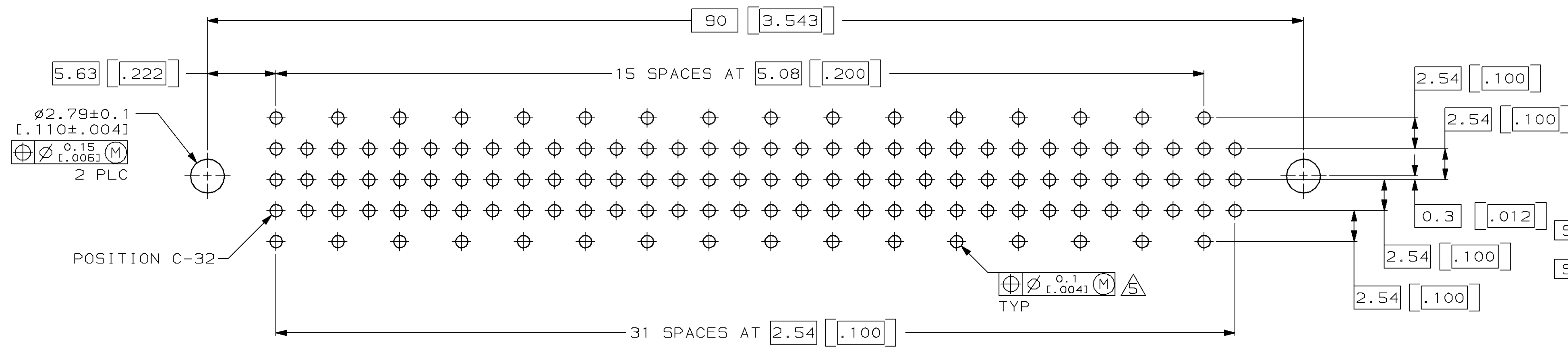
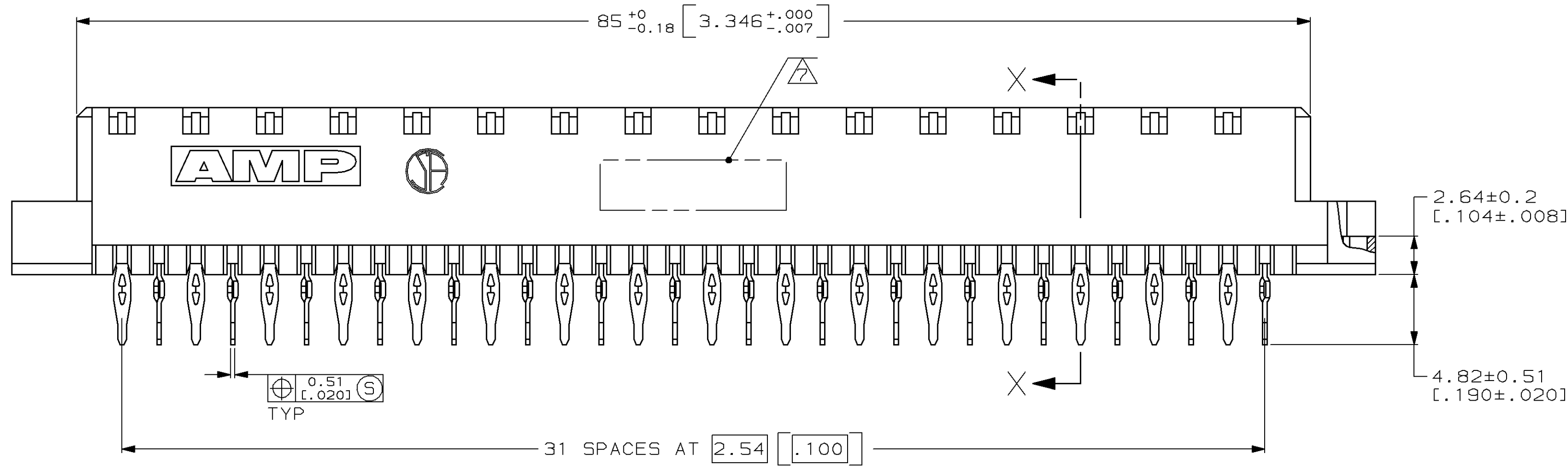
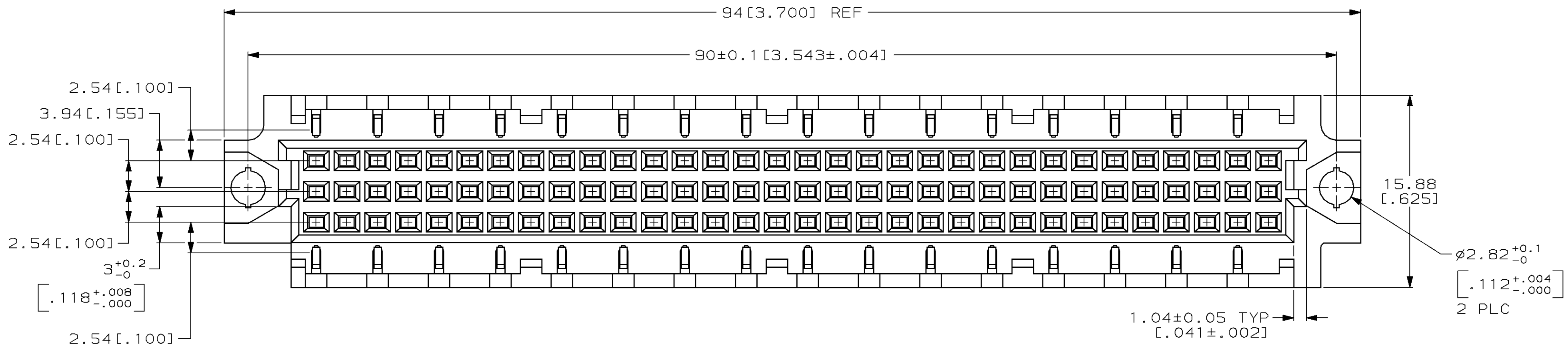
LOC	DIST	P	F	ZONE	LTR	REVISIONS		
						DESCRIPTION	DATE	APPD
AD	25				N	EC 0504-0087-96	11/18/96	CR

D

C

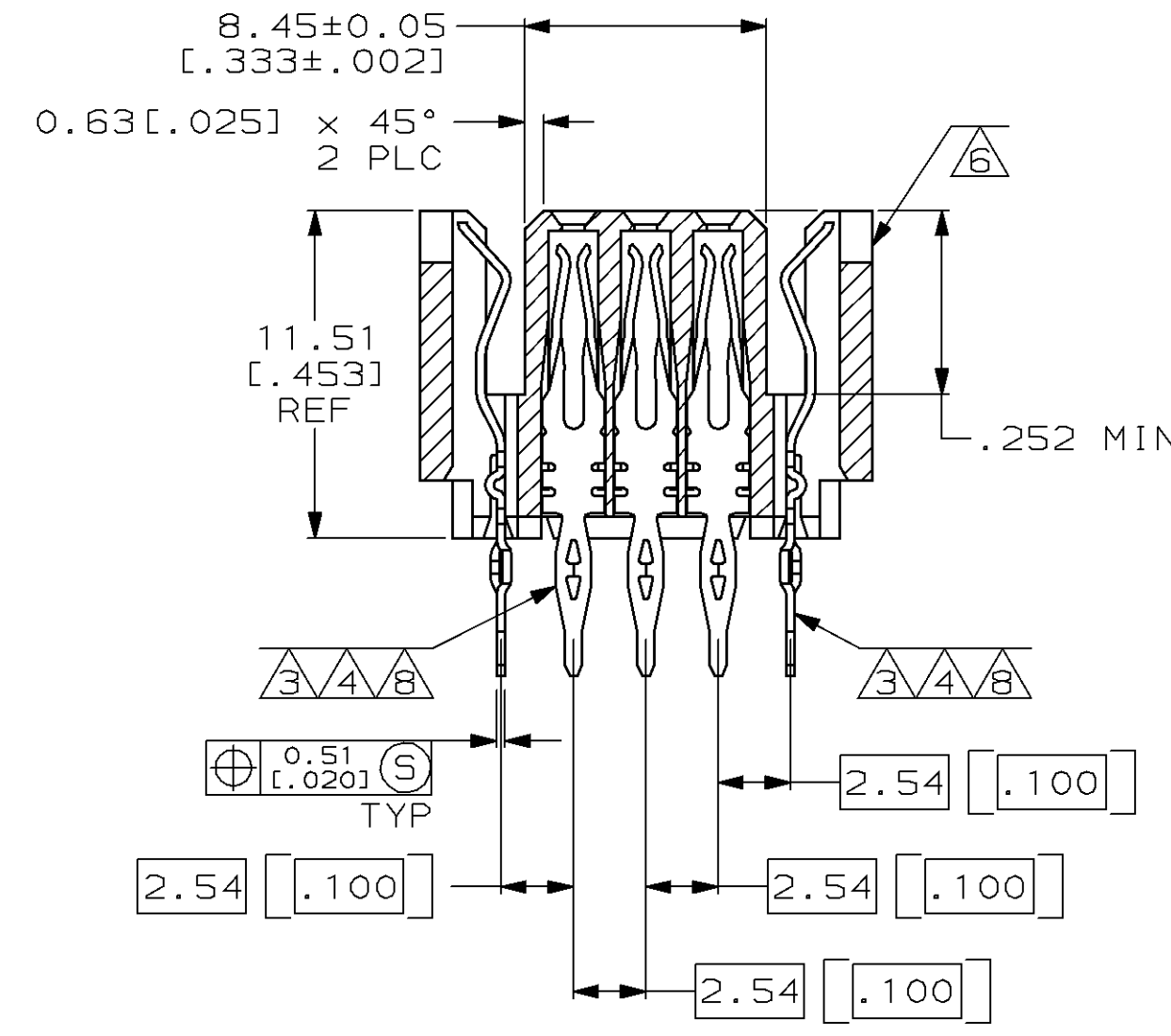
B

A



PC BOARD LAYOUT

- 1 HOUSING MATERIAL: GLASS-FILLED POLYESTER. COLOR: GRAY.
- 2 CONTACT MATERIAL: PHOSPHOR BRONZE.
- 3 CONTACT FINISH: DIN 41612 CLASS 2 IN CONTACT AREA. TIN-LEAD PLATE ON TAILS.
- 4 CONTACT FINISH: DIN 41612 CLASS 3 IN CONTACT AREA. TIN-LEAD PLATE ON TAILS.
- 5 ACTION PIN POSTS REQUIRE 1.57[.062] MINIMUM THICK PC BOARD. RECOMMENDED PC BOARD HOLES ARE 1.15±0.25[.0453±.0010] DIAMETER DRILLED WITH 0.02-0.08[.001-.003] COPPER AND 0.008[.0003] MINIMUM TIN-LEAD PLATING. FINISHED HOLE AFTER PLATING IS 0.94-1.09[.037-.043] DIAMETER.
- 6 HOT-STAMPING ON THIS SIDE.
- 7 PART NUMBER, DATE CODE, HOT-STAMPED THIS APPROXIMATE AREA.
- 8 CONTACT FINISH: 0.00127[.000050] GOLD IN CONTACT AREA. 0.00127[.000050] NICKEL UNDERPLATE ALL OVER. TIN-LEAD PLATE ON TAILS.



SECTION X-X

SUPERSEDED BY 650992-5	4	ALL POSITIONS	*	*	*	*	*	128	650992-9
	3	ALL POSITIONS	*	*	*	*	*	128	650992-5
SUPERSEDED BY 650992-5	3	ALL POSITIONS	*	*	*	*	*	128	650992-4
	8	ALL POSITIONS	*	*	*	*	*	128	650992-1
NOTES	POSITIONS LOADED		Y	X	C	B	A	NO. OF LOADED POSITIONS	ASSY PART NUMBER
	ROWS LOADED								

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES: ON: 1 PLC DEC ± - 2 PLC DEC ± 0.13[.005] ANGLES ± -				DR D BIECHLER 07/12/91 CHK D.C. RUBENDALL 1/14/92 APPD D.C. RUBENDALL 1/14/92 MATERIAL K.R. PARMER 1/14/92 PRODUCT SPEC -		AMP Incorporated Harrisburg, PA 17105-3608		
HOUSING: 1		CONTACTS: 2		FINISH: 3/4/8		RECEPTACLE ASSEMBLY, ENHANCED EUROCARD		
APPLICATION SPEC -		WEIGHT -		SIZE D	CAGE CODE 00779	DRAWING NO 650992		
				SCALE 4:1		SHEET 1 OF 1		