

CMKS-L DIES CONSTRUCTION SHEET

JST

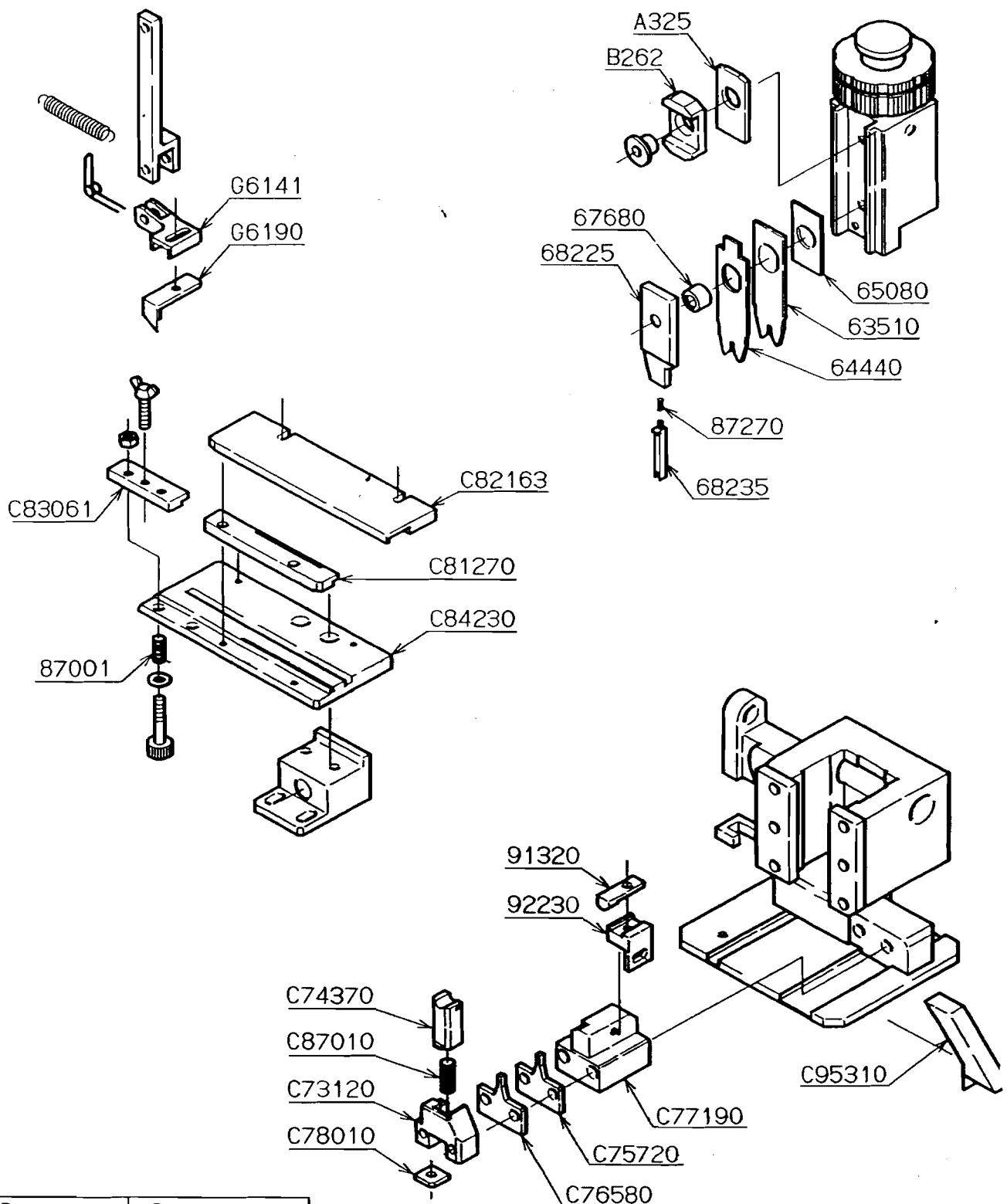
Terminal/Contact Model No.	SXH-001T-P0.6		Die set Model No.	SXH-001-06	
			Applicator Model No.	CMKS-L	
			Crimp shape (wire)	N-1.5	
			Crimp shape (ins)	N-1.8	
Clearance between Crimper (B) and Shear blade					
				0.1	
Description		No.	Description		No.
Crimper (A)		63510	Crimper anvil (A)		C75720
Crimper (B)		64440	Crimper anvil (B)		C76580
Spacer (A)		65080			
Spacer (B)					
Spacer (C)					
Punch		68225	Spacer		C77190
Die holder		67680	Shear blade		C74370
Spring			Shear blade supporter		C73120
Wire block		A325	Shear blade base		C78010
Insulation block		B262	Shear blade spring		C87010
Wire hold punch		68235	Feed finger		G6190
Wire hold punch spring		87270	Feed finger holder		G6141
Guide plate (L)		C81270	Stripper		91320
Guide plate (R)		C82163	Stripper bracket		92230
Feed plate		C84230	Stripper pin		
Pressure plate		C83061			
Pressure spring(2pcs)		87001	Scrap cover		C95310
Wire and Crimp height				Remarks	
Wire		Crimp height (mm)			
Type	Size	Wire	Ins		
UL1007	#28	0.60~0.65	2		
UL1007	#26	0.65±0.05	2		
UL1007	#24	0.70±0.05	2.1		
UL1007	#22	0.75±0.05	2.2		
		Prepared by	H. Fujii		Issue date
				Oct 01, 1996	

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Side-Feeding Applicator
CMKS-L
Die Set Assembly

Applicable
terminal/
contact

SXH-001-06



Date

Drawn by

MAY 4 1971

Y. OKADA

(100-000000)