

THIS DRAWING IS UNPUBLISHED.

RELEASED FOR PUBLICATION

—, 2018.

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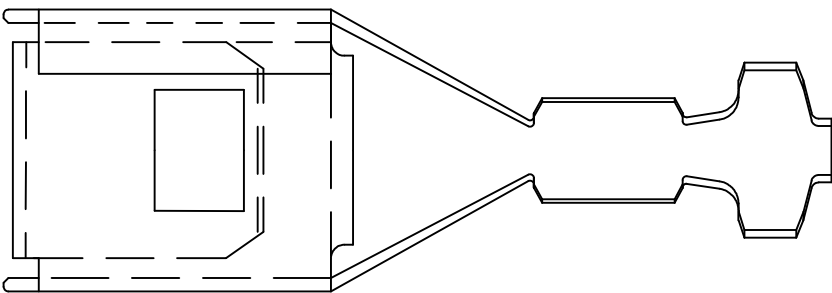
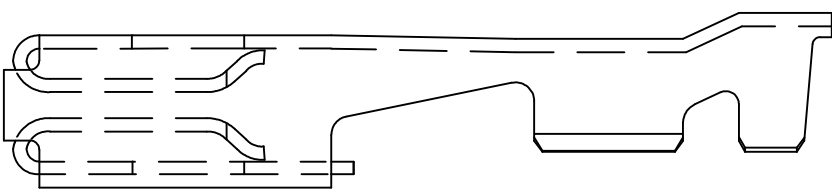
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REVISIONS

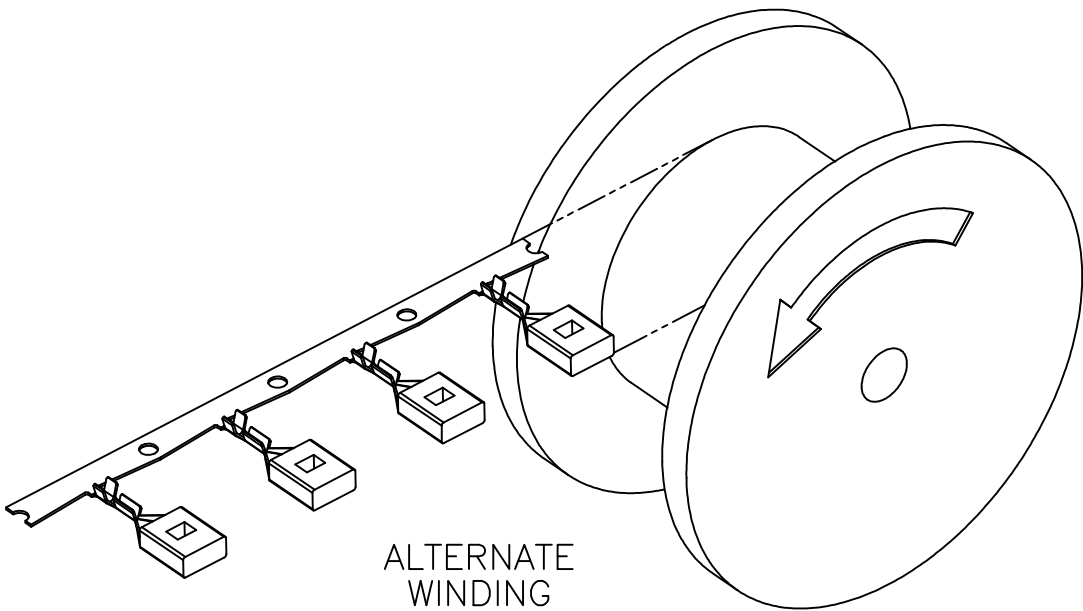
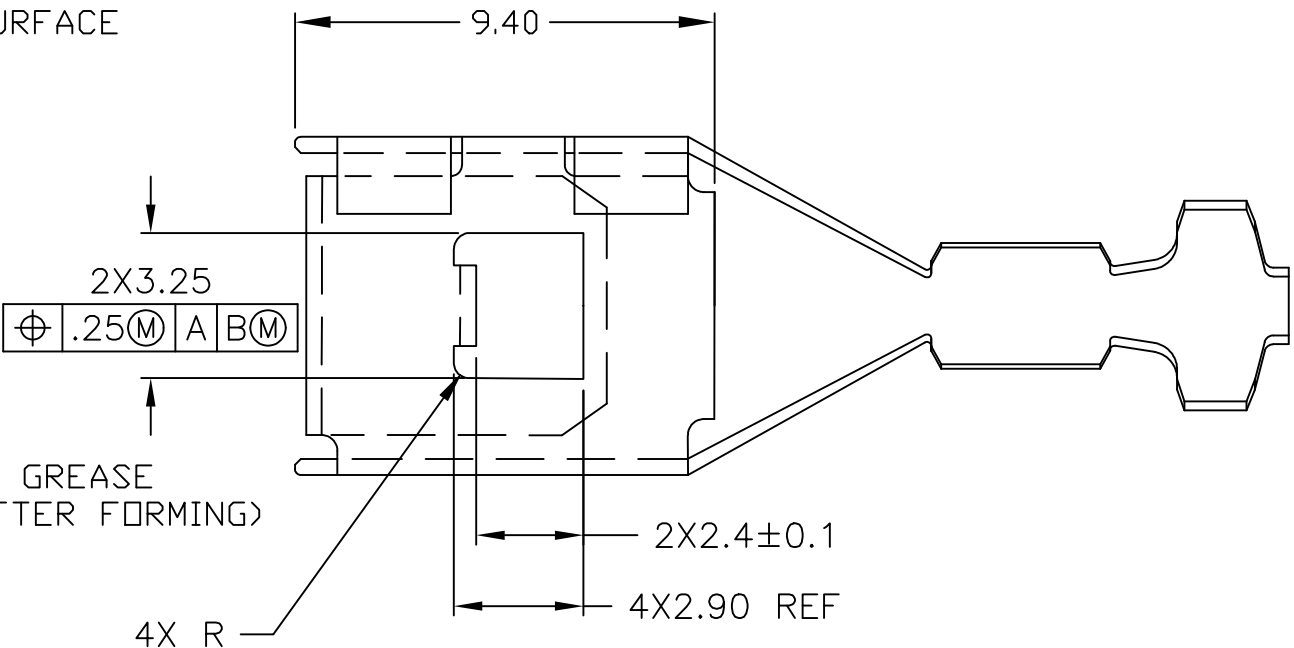
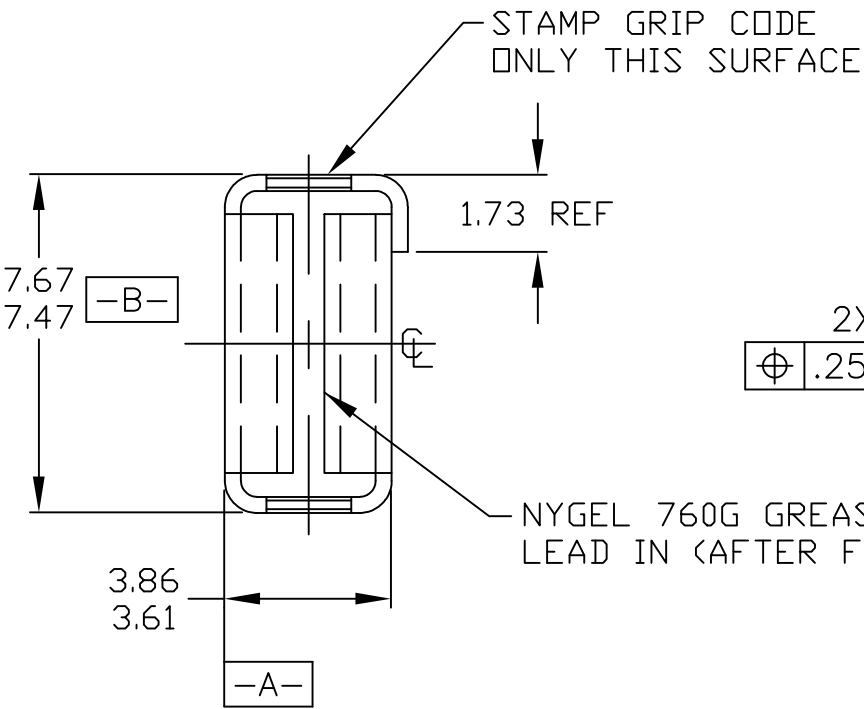
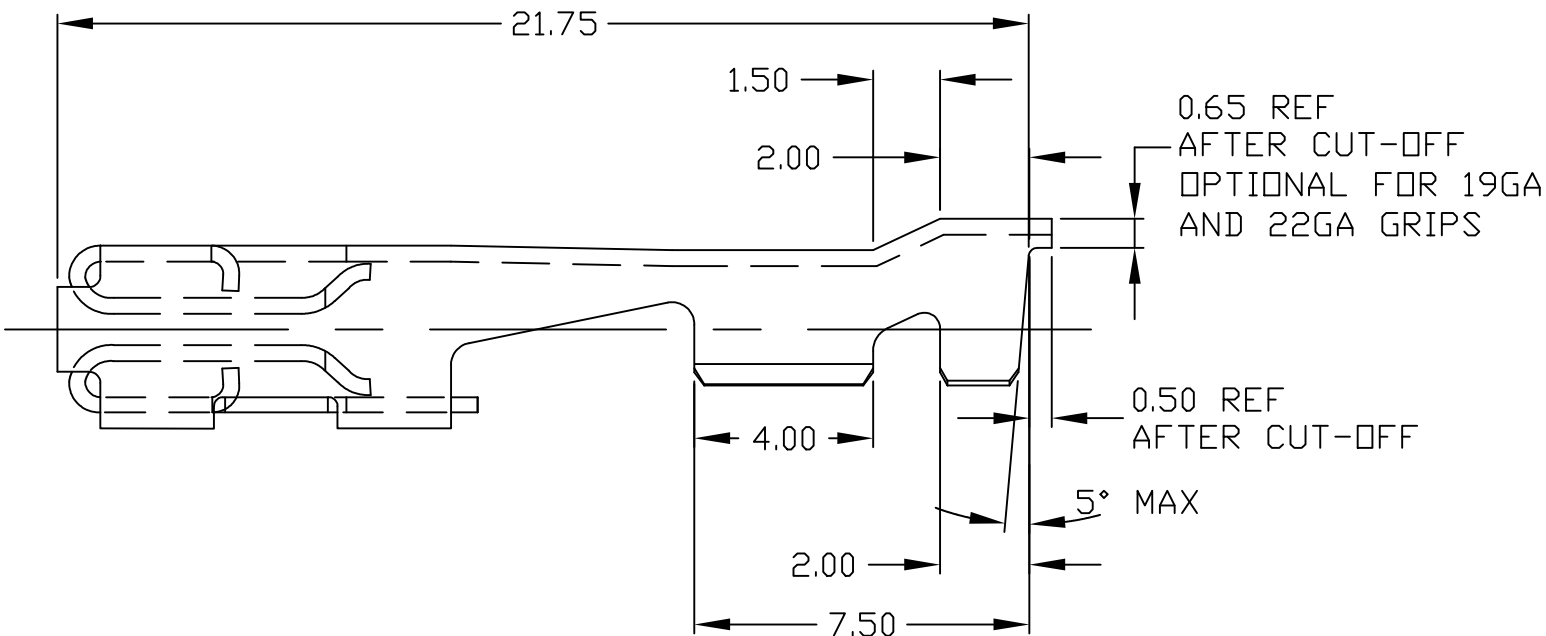
P	LTR	DESCRIPTION	DATE	DWN	APVD
	D	REVISED PER ECO-18-012722	14AUG2018	JMS	WW

UNLESS OTHERWISE SPECIFIED:

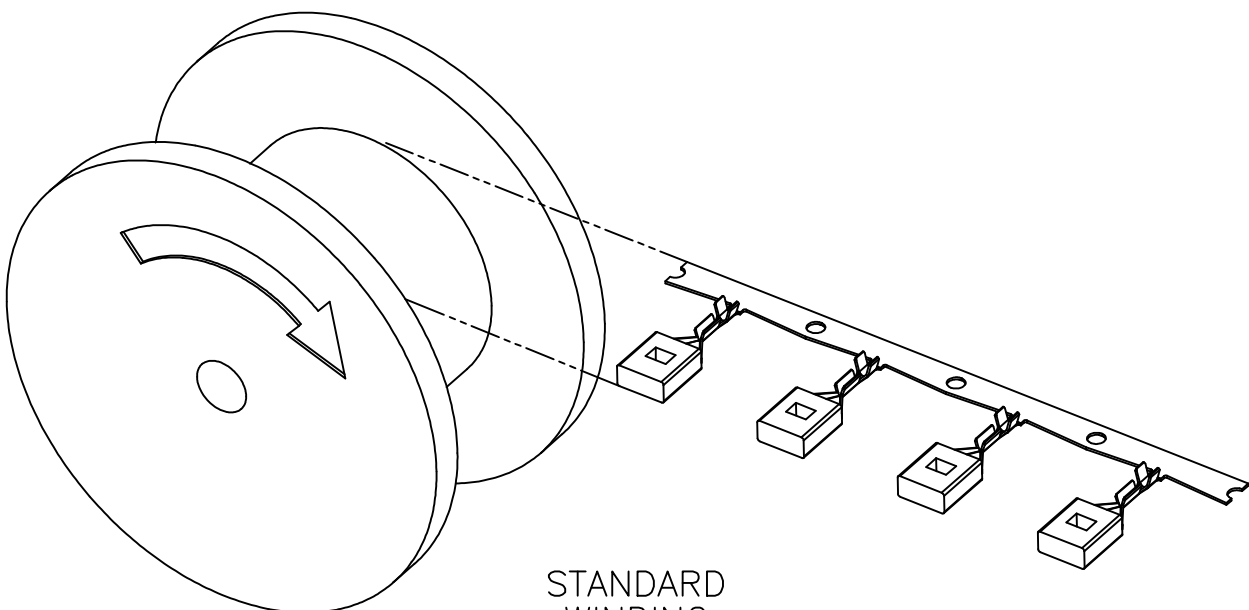
1. CA19400 BRASS, TENSILE STRENGTH: 379-455 MPg
(55-66 KSI) (HARDNESS REF R30T 55-62)



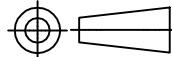
OPTIONAL CONSTRUCTION SHOWN



ALTERNATE WINDING



STANDARD WINDING

—	1438231-7	—	22	INSERTION-EXTRACTION REQUIREMENTS USING A POLISHED STEEL BLADE 6.22 [.245] X 0.81 [.032] FIRST INSERTION FORCE MAX 10.0N [2.2LBS] OR ANY INDIVIDUAL READING TO A DEPTH OF INSERTION OF 5.25/5.5 (UNGREASED AND GEASED) FOR S.P.C. WITH CPK OF 16.7 MIN MAX FIRST INSERTION 11.0N [2.42LBS] BOTH GREASED AND UNGREASED FOURTH EXTRACTION FORCE MIN 6.8N [15.8LBS] UNGREASED FOURTH EXTRACTION FORCE MIN 4.0N [0.89LBS] (GREASED) NOTE: REF ABOVE FOR INSERTION DEPTH				
—	1438231-6	—	19					
—	1438231-5	3-1438231-3	18					
1438231-8	1438231-4	3-1438231-2	14					
—	1438231-3	—	13					
—	1438231-2	—	11					
1438231-9	1438231-1	3-1438231-1	10	WIRE SIZE				
TE P/N REWOUND	TE P/N UNGREASED	TE P/N GREASED						
ALTERNATE WINDING	STANDARD WINDING							
THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN JR BUSSARD 09MAY2003 CHK DM REVAK 09MAY2003 APVD DM REVAK 09MAY2003 PRODUCT SPEC — APPLICATION SPEC — WEIGHT 0.000000	TE Connectivity Ltd.				
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED: 0 PLC ± — 1 PLC ± — 2 PLC ± 0.25 3 PLC ± — 4 PLC ± — ANGLES ± 2° FINISH	NAME					
			SIZE A2	CAGE CODE 00779	DRAWING NO C=1438231	RESTRICTED TO —		
MATERIAL —			CUSTOMER DRAWING			SCALE 5:1	SHEET 1 of 1	REV D