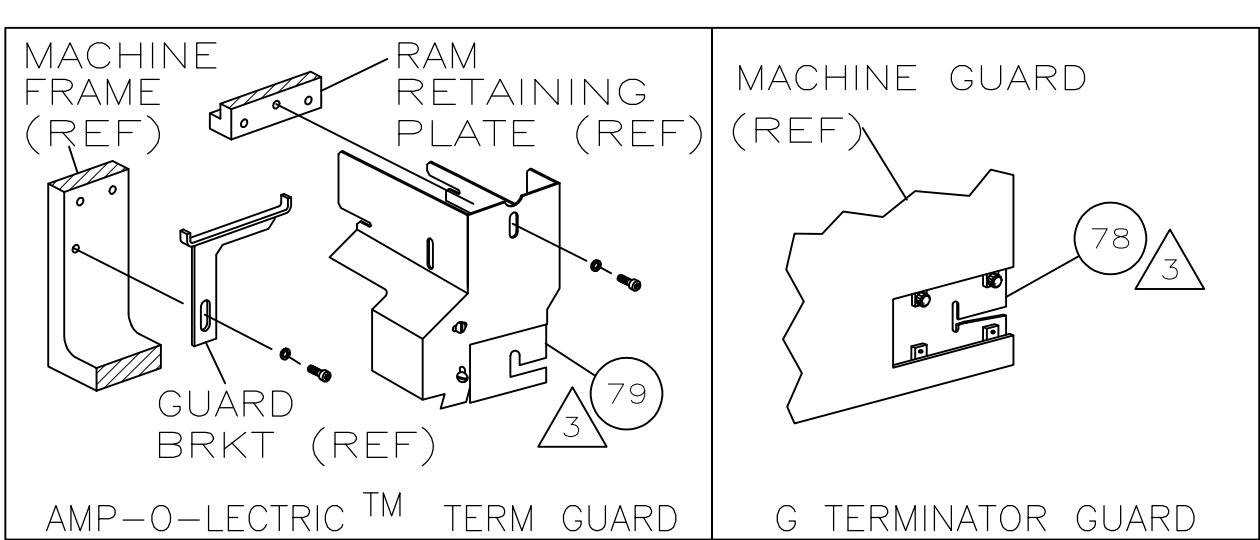
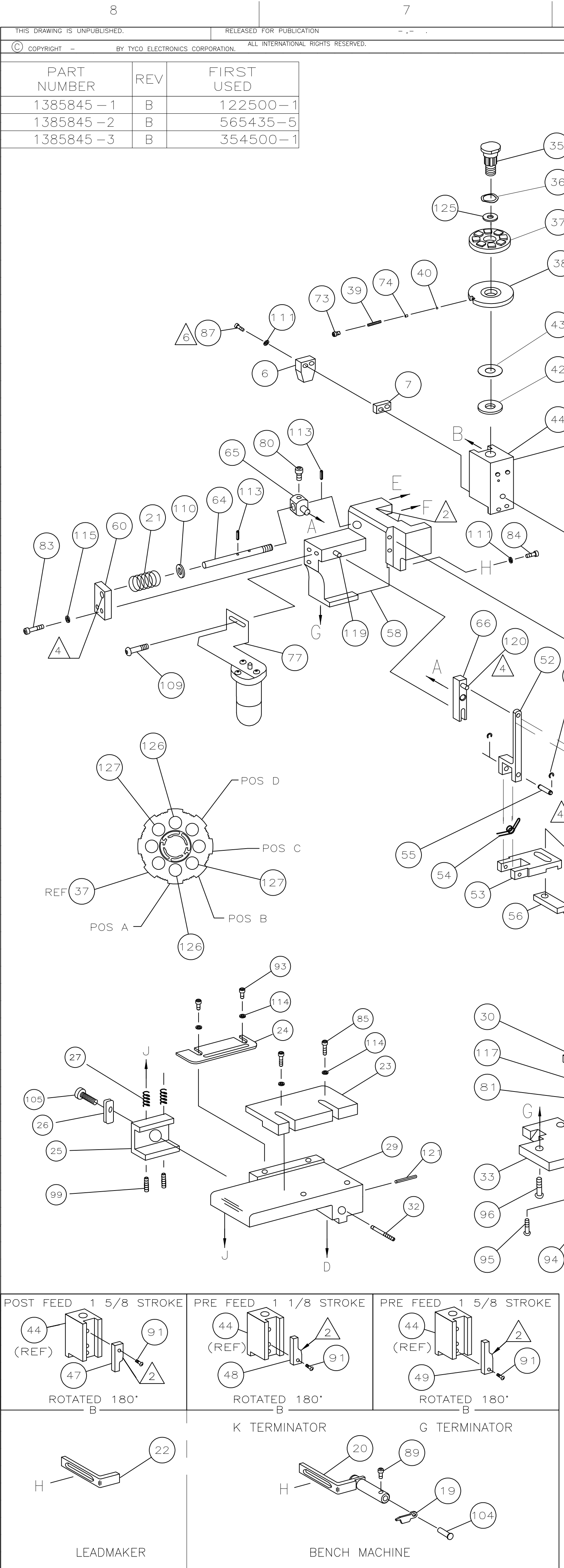




TERMINAL NAME: TERMINAL, FEMALE					
AMP TERM PN	MFR TERM PN	DELPHI TERMINAL		CUSTOMER CRIMP SPECS	
1572615	2977114	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
		A	.057 ±.002 [1.45 ±0.05mm]	18	
		B	.055 ±.002 [1.4 ±0.05mm]	20	
		C	NOT	USED	
		D	NOT	USED	
		CRIMP	SIZE	TYPE	RANGE
		WIRE	.110 [2.79mm]	F	20-18
		INSUL	.140 [3.56mm]	0	Ø.125
WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
.188-.219	NONE	.688	408-8040	458637-1	L2699

						129
						128
2	2	2	-	2-354779-3	PIN, WIRE DISC (.3105)B	127
2	2	2	-	1-354779-9	PIN, WIRE DISC (.3085)A	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PACKAGE	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
						122
1	1	1	-	4-21028-0	PIN, SLTD SPRG(Ø.094x.75)	121
1	1	1	-	1-21030-1	PIN,DOWEL(Ø.187x.50)LEVER	120
1	1	1	-	1-21030-6	PIN,DOWEL(Ø.187x1.25)HOUSING	119
2	2	2	-	21045-3	RING,RET "C"(Ø.187)FD FING PIN	118
1	1	1	-	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
2	2	2	-	21024-5	WASHER,LOCK(#10)ADJ PLATE	116
2	2	2	-	21024-5	WASHER,LOCK(#10)FEED GDE ROD	115
4	4	4	-	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
2	2	2	-	5-21028-1	PIN,SLT SPR(Ø.125x.50)ADJ ROD	113
						112
4	4	4	-	21024-4	WASHER,LOCK(#8)STRIPPER	111
1	1	1	-	21899-4	WASHER,FLAT(Ø5/16)SCREW ADJ	110
-	1	-	-	2-21002-6	SCR,BHC(10-32x.38)LUBE ASSY	109
						108
1	1	1	-	21068-5	NUT,HEX(6-32)FEED ADJ	107
						106
1	1	1	-	22353-8	SCR,SHLD,SLOT HEAD(8-32)	105
1	1	-	-	992031-1	PIN, CLEVIS	104
1	1	1	-	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
2	2	2	-	21017-2	SCR,DRIVE(#2x.19)ID PLATE	102
1	1	1	-	6-23715-5	SCR,PAN HD(6-32x1.50)FEED ADJ	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
2	2	2	-	5-21006-6	SCR,SET (10-32x.75)DRAG	99
1	1	1	-	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
4	4	4	-	2-21002-9	SCR,BHC(10-32x.75)CAP	97
3	3	3	-	2-22733-8	SCR,BHC(1/4-20x.62)HOUSING	96
1	1	1	-	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLOCK	95
2	2	2	-	2-21002-2	SCR,BHC(8-32x.50)TERM H DWN	94
2	2	2	-	1-21000-3	SCR,BHC(4-40x.25)R STP GDE	93
						92
1	1	1	-	1-21002-7	SCR,BHC(6-32x.38)CAM	91
						90
1	1	-	-	7-21000-9	SCR,SHC(4-40x.19)STRIPPER	89
2	2	2	-	1-21000-9	SCR,SHC(6-32x.38)R SHEAR PLATE	88
2	2	2	-	3-21000-0	SCR,SKT CAP (8-32x.81) R DEP	87
1	1	1	-	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	2	2	-	1-21000-5	SCR,SHC(4-40x.50)FR ST GUIDE	85
1	1	1	-	2-21000-7	SCR,SHC(8-32x.50)STRIPPER	84
2	2	2	-	3-21000-7	SCR,SHC(10-32x.75)FEED ROD GD	83
2	2	2	-	3-21000-6	SCR,SHC(10-32x.62)FD ADJ BLK	82
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)SG ADJ BL	81
1	1	1	-	3-21000-4	SCR,SHC(10-32x.38)PIVOT BLK	80
-	REF	-	-	455749-1	GUARD, WINDOW	79
REF	-	-	-	679532-1	INSERT, GUARD	78
-	1	-	-	1-465184-0	LUBRICATOR ASSY	77
						76
						75
1	1	1	-	690603-1	SPRING, ASSIST	74
1	1	1	-	23030-1	SCR,SHC(6-32x.25 SL)INS DISC	73
1	1	1	-	458109-1	WASHER, SPECIAL	72
1	1	1	-	690517-1	SPACER	71
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
QTY REQD PER ASSY		PARTS LIST				

LOC		DIST		REVISONS			
A		66		F	LTR	DESCRIPTION	DATE
				B	ECR-08-009041		4-2008
-1	LEADMAKER	MECH POST FEED					
-2	BENCH MODEL K	MECH PRE FEED					
-3	BENCH MODEL G	MECH PRE FEED					
1	1	1	-	22594-8	NUT,HEX(1/2-20)		70
1	1	1	-	240628-1	PLATE, ADJUSTMENT		69
1	1	1	-	240626-1	SHAFT, PIVOT		68
1	1	1	-	240633-1	BUSHING		67
1	1	1	-	455680-1	LEVER, INTERMEDIATE		66
1	1	1	-	240629-1	BLOCK, PIVOT		65
1	1	1	-	240632-2	SCREW, ADJ FEED ROD		64
1	1	1	-	240659-3	PIN, CAM ROLLER		63
1	1	1	-	240658-1	ROLLER, CAM		62
1	1	1	-	454398-2	ROD, FEED		61
1	1	1	-	454178-1	GUIDE, FEED ROD		60
1	1	1	-	454220-1	CAP, RAM		59
1	1	1	-	454485-1	HOUSING		58
							57
1	1	1	-	3-694433-9	PAWL, FEED		56
1	1	1	-	240624-1	PIN, FEED FINGER		55
1	1	1	-	691499-1	SPRING, FEED FINGER		54
1	1	1	-	690541-1	HOLDER, FEED FINGER		53
1	1	1	-	455679-1	LEVER, TERMINAL FEED ARM		52
							51
							50
1	-	-	-	690602-6	CAM, PRE-FEED 1 5/8 ST		49
-	1	-	-	690602-5	CAM, PRE-FEED 1 1/8 ST		48
-	-	1	-	690501-4	CAM, POST-FEED 1 5/8 ST		47
							46
1	1	1	-	690191-1	PLUG, NYLON		45
1	1	1	-	455673-1	RAM		44
1	1	1	-	690125-1	WASHER, LAMINATED		43
1	1	1	-	1-690124-4	WASHER, RAM		42
1	1	1	-	7-21002-9	BOLT, CRIMPER(5/16x1.00)		41
1	1	1	-	23241-6	BALL, STEEL		40
1	1	1	-	690170-1	SPRING, COMPRESSION		39
1	1	1	-	690142-1	DISC, INSULATION		38
1	1	1	-	354777-1	WIRE DISC, PLASTIC		37
1	1	1	-	22480-5	WASHER, SPRING		36
1	1	1	-	690212-1	POST, RAM		35
							34
1	1	1	-	455675-3	PLATE, BASE		33
1	1	1	-	690432-3	ADJUSTMENT SCREW		32
							31
1	1	1	-	455689-1	BLOCK, STRIP GUIDE ADJ		30
1	1	1	-	1-844048-7	PLATE, STRIP GUIDE		29
							28
2	2	2	-	1-22282-3	SPRING, DRAG		27
1	1	1	-	356835-1	LEVER, DRAG RELEASE		26
1	1	1	-	1673009-1	DRAG, TERMINAL		25
1	1	1	-	690438-1	GUIDE, STRIP (REAR)		24
1	1	1	-	1-189124-4	GUIDE, STRIP (FRONT)		23
-	-	1	-	690472-2	STRIPPER		22
1	1	1	-	4-22284-9	SPRING, FEED RETURN		21
1	1	-	-	679218-1	STRIPPER WIRE STOP ASSY		20
1	1	-	-	458949-1	STRIPPER		19
							18
							17
							16
1	1	1	-	1673256-2	PLATE, SHEAR (REAR)		15
1	1	1	-	1673255-1	HOLDER, SHEAR (REAR)		14
1	1	1	-	1673257-2	SHEAR, FLOAT (REAR)		13
1	1	1	-	4-22280-8	SPRING, SHEAR		12
1	1	1	-	1-21000-9	SCR,SHC (6-32x.75)SHEAR STOP		11
2	2	2	-	21055-5	WASHER,FLAT (#6) SHEAR STOP		10
							9
1	1	1	-	2-662189-9	ANVIL		8
1	1	1	-	4-240641-7	SPACER, DEPRESSOR (REAR)		7
1	1	1	-	690468-6	DEPRESSOR, SHEAR (REAR)		6
							5
1	1	1	-	1-238009-1	SPACER, BLOCK CRIMPER		4
1	1	1	-	4-683454-8	CRIMPER, INSULATION		3
1	1	1	-	1-455888-0	SPACER, CRIMPER		2
1	1	1	-	2-456408-8	CRIMPER, WIRE		1
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO	
QTY REQD PER ASSY		PARTS LIST					

THIS DRAWING IS A CONTROLLED DOCUMENT.

DIMENSIONS: INCHES

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0 PLC ± .005

1 PLC ± .002

2 PLC ± .001

3 PLC ± .0005

4 PLC ± .0002

ANGLES FINISH

MATERIAL -

FINISH -

WEIGHT -

CUSTOMER DRAWING

SCALE -

SHEET 1 OF 1

REV B

DWN C.ERISMAN

CHK -

APVD T.ELBIN

PRODUCT SPEC -

APPLICATION SPEC -

SIZE A1

CAGE CODE 00779

DRAWING NO 1385845

RESTRICTED TO -

Tyco Electronics Corporation

Harrisburg, PA 17105-3608

SIDE FEED HDM APPLICATOR

DATE 4-2008

MY

GB