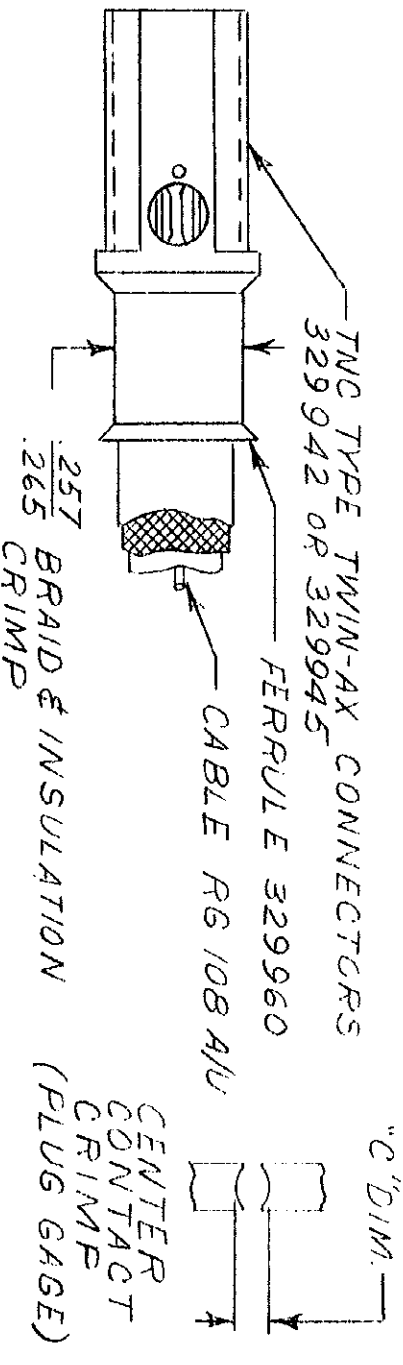
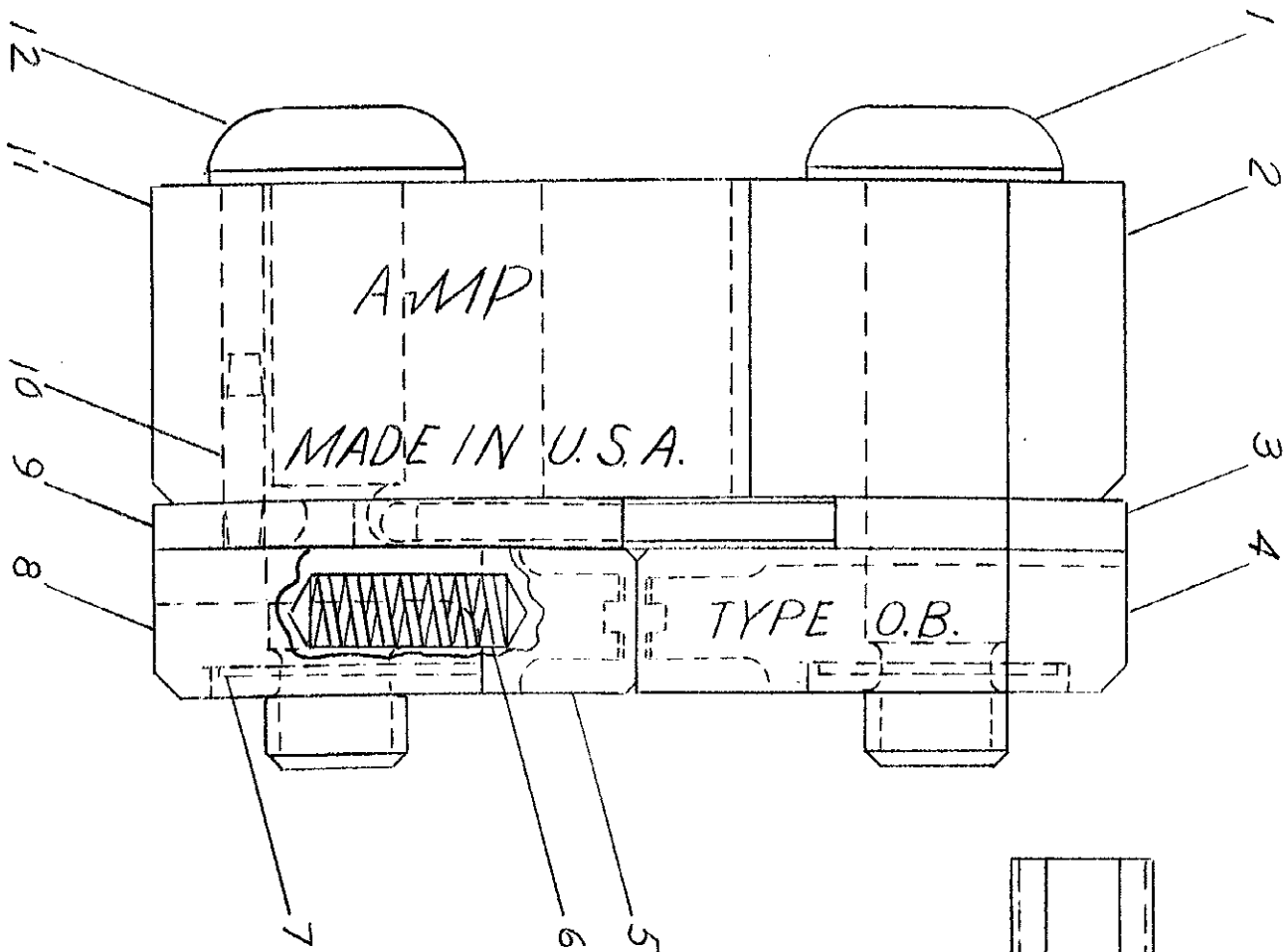
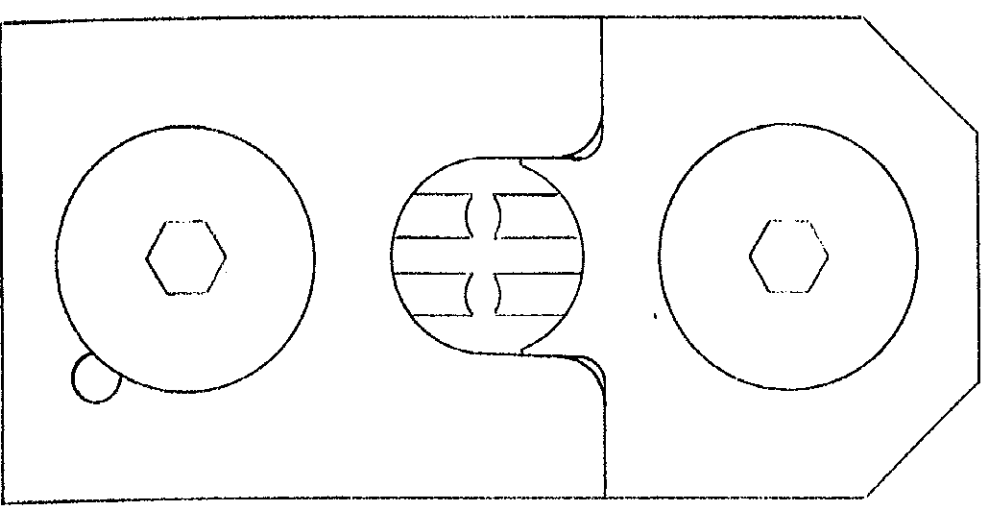


PRINT DIST

DIMENSIONS IN INCHES. DO NOT SCALE PRINT



METHOD OF GAGING
CRIMP DIMENSIONS

"C" DIM.	
GO	NO GO
.040	.044

THE CRIMP DIMENSIONS APPLY ONLY TO THE
ABOVE COMBINATIONS ON A CRIMPED PRODUCT

SUPERSEDED BY 1.S. 1933-3

1	4-306131-4	SCREW-SPECIAL	12
1	1-306540-8	INDENTER-INSULATION	11
1	21028-2	PIN-SLOTTED	10
1	9-305832-8	SPACER-SPECIAL	9
1	306543-3	BARREL-BLOCK	8
2	1-21046-3	RING-RETAINING	7
2	305182	SPRING	6
1	306545	INSERT-BARREL-LOWER	5
1	306201	INSERT-BARREL-UPPER	4
1	2-306113-3	EJECTOR	3
1	1-306539-8	ANVIL-INSULATION	2
1	4-306131-3	SCREW-SPECIAL	1

REQUIRED PER ASSEMBLY		NUMBER	
DESCRIPTION		69410-1	
DR		AMP 11-10-65	
CHK		G. J. Ziegler	
DE		G. J. Ziegler	
WIRE - RANGE - INSULATION		RG-108 A/U	
TOLERANCE EXCEPT		SCALE	
AS NOTED		4-1	
NAME		DIE ASSEMBLY	
CLASS		O.B. TWIN COAX	
TYPE		LOC	
NO		NO	
REV		REV	
A		A	

LTR	REVISION RECORD	DR	CHK	DATE
A	5/12/65 BY 1.S. 1933-3	6/16	6/16	5-21-65

CUSTOMER COPY
REFERENCE ONLY

AMP INCORPORATED
HARRISBURG, PENNA.