

APPLICATOR PARTS LIST

SIDEWISE

SPLICE
30° ANGLE APPL.

AMP INCORPORATED SHEAR
HARRISBURG, PENNA. HAS HOLE
FOR TRIMMING LONG LEADS

NO.	DESCRIPTION	REQ.	PART NO.
1	WIRE CRIMPER	1	2-459492-6
2	INS. CRIMPER		
3	ANVIL	1	2-689722-0
4	ANVIL SPACER		
5	SHEAR BLADE Floating	1	465324-5
6	REAR SHEAR PLATE	1	811239-2
7	SHEAR Depressor	1	810237
8	FRONT SHEAR PLATE		
9	Spacer Depressor	1	370693
10			
11	TOOL SPACER	1	470493-4
12	CRIMP SPACER		
13	FRONT STRIP GUIDE	1	465320-1
14	REAR STRIP GUIDE	1	465321-2
15	RAM	1	471167
16	TOOL HOLDER	1	465325-1
17	ADJ. CRIMP MOUNT		
18	ADJ. BLOCK		
19	APPLICATOR MOUNT ASSY.		
20	BASE PLATE	1	465317-1
21	BASE BLOCK	1	565076-1
22	STRIP GUIDE PLATE	1	465318-1
23	ANVIL HOLDER 689723-1	1	811239-2
24	AUX. ANVIL HOLDER 454407-1	1	811239-2
25	STRIPPER	1	811266-1
26	STRIPPER MOUNT	1	811240-1
27	RETAINER PLATE		
28	STRIPPER MOUNT BRACKET		
29	STRIPPER BUSHING		
30	STOCK DRAG	1	387650-4
31	STOCK DRAG Nut	1	21018-5
32	STOCK DRAG STUD	1	386116
33	STOCK DRAG SPRING	1	810135
34	STOCK DRAG Screw	1	2-21006-9
35	FEED FINGER HOLDER	1	375635
36	FEED FINGER		
37	FEED FINGER TIP	1	375838-1
38	FEED FINGER SPACER	1	379221
39	BASE CASTING	1	570238
40	GUARD - Front 467028-1	1	565000-1
41	Guard - Rear	1	689851-1

30° ANGLE APPL.				
NO.	DESCRIPTION	REQ.	PART NO.	
42				
43				
44				
45	Air Feed Assy. Mt.	1	465319-1	
46				
47	Air Feed Cyl. Spacer	1	378944-1	
48				
49				
50				
51	Shear Spring	1	387083	
52				
53				
54	Guard Spacer	1	811286-1	
55				
56				
57				
58				
59	LUBRICATOR ASSY	1	465184-8	
60	SYNTHETIC OIL	1	22014-1	
61	DEFLECTOR, CHIP	1	455443-1	
62	FLANGE	1	84232-1	
63	AIR BLAST ASSY	1	455350-1	
64	AIR FEED ASSY	1	690021-1	
65	Tension Adj. Plate	1	371999	
MISCELLANEOUS				
66	2" Dia. Rear Support	1	565050-2	
67	Tool Support Bk. Assy.	1	691672-1	
68	AIR BLAST TUBE	1	689406-2	
69	ELBOW, MALE	1	22317-3	
70	For Air Blast See SHEET 2-3			
71	MOUNT, BRACKET ASSY 30°	1	453602-1	
72	EXTENSION, BASE 30°	1	465319-2	
REV.	REVISION RECORD	DATE	BY	CHK
A	ECR-05-008013	8/05	MY	GB
A1	ECR-06-002585			

CRIMPING DATA				TERMINALS
TO APPLY TERMINAL SPEC 114-2088				61769- 62943
WIRE SIZE	CRIMP HEIGHT			
CRIMP	SIZE	TYPE	FEED	
WIRE	.110	○		
INSUL.			.350	
SLEEVED				
INSULATION RANGE		WIRE RANGE		
11		1200-2600 CMA		
EXPLODED VIEW				
A-6022-1, -2, -3, -4				
REMARKS:				
Top Tool Mt. Sequence From Tool Holder Out 9, 7, 11, 1.				
APPLICATOR ROTATED 30° AIR FEED & AIR BLAST				
ITEMS 10, 11 & 12 PROVIDE PROPER SPACING.				
DENOTES WEARING PARTS RECOMMEND PURCHASE REPLACEMENT				
THIS APPLICATOR IS TO BE USED ON				
AMP-O-ELECTRIC 1-471273-2				
DIS1.				
SERIAL NO.		DATE SHIPPED		DESIGNED 6-18-90 C. Chinn
CUSTOMER NAME AND ADDRESS				CHK'D. 6-90 C. Chinn
APPLICATOR NUMBER				APP'D. 6-90 C. Chinn
REV		SHEET		1 OF 1
A1		565492-5		

SEE HARDWARE 687517-5

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