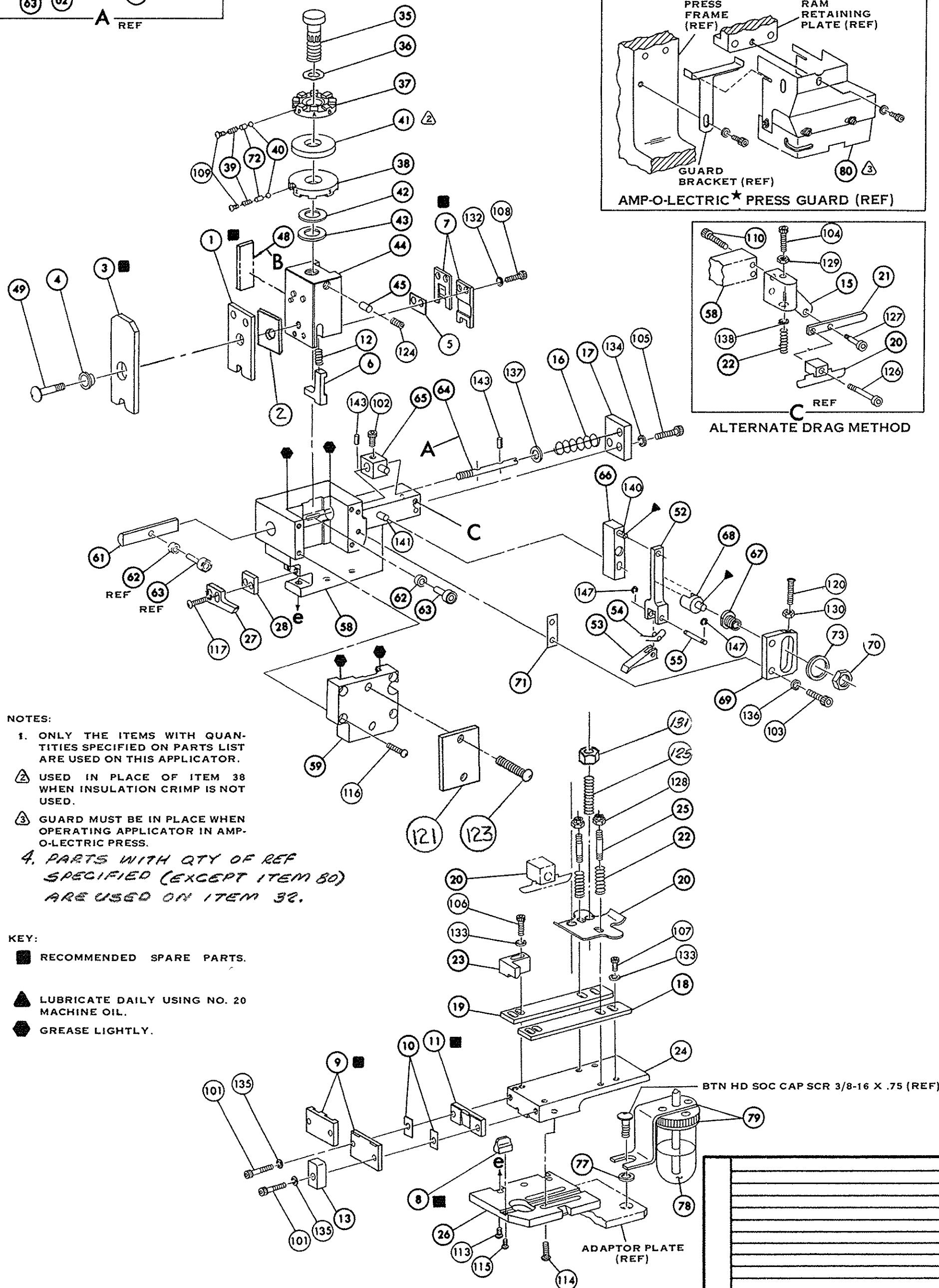
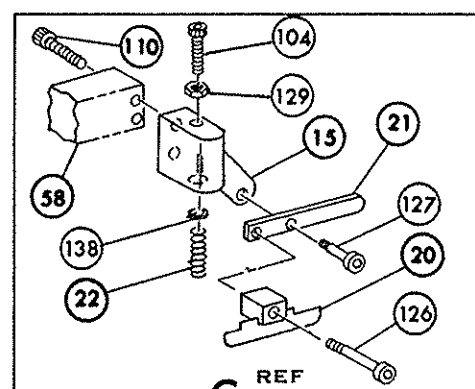
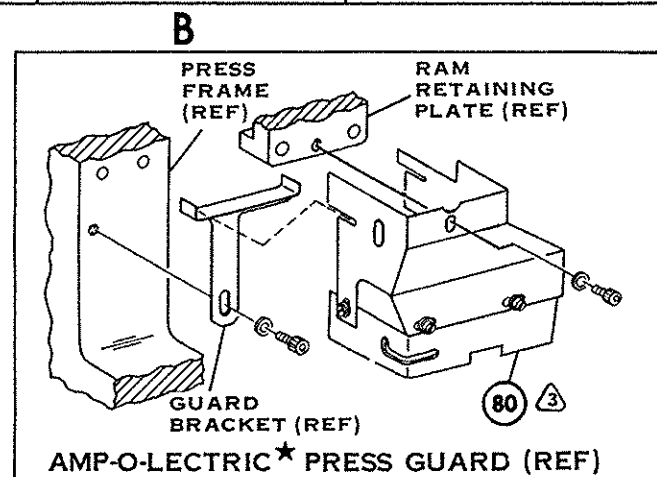
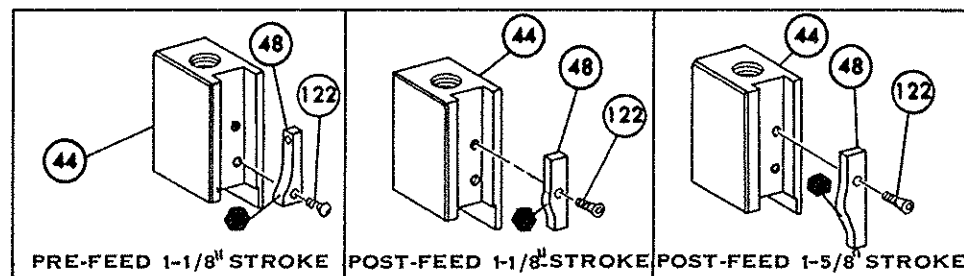
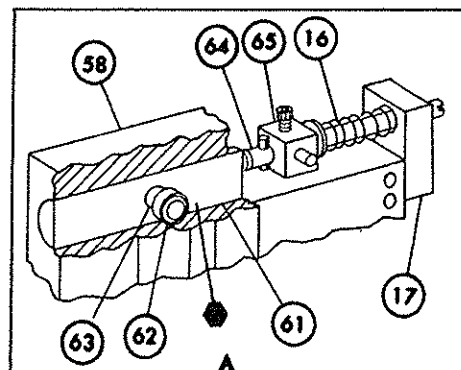




NOTES:

1. ONLY THE ITEMS WITH QUANTITIES SPECIFIED ON PARTS LIST ARE USED ON THIS APPLICATOR.
- A USED IN PLACE OF ITEM 38 WHEN INSULATION CRIMP IS NOT USED.
- A GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMPOLECTRIC PRESS.
4. PARTS WITH QTY OF REF SPECIFIED (EXCEPT ITEM 80) ARE USED ON ITEM 32.

KEY:

- RECOMMENDED SPARE PARTS
- LUBRICATE DAILY USING NO. 20 MACHINE OIL.
- GREASE LIGHTLY.

						162	REF	690517-1	SPACER	71
						161		22594-8	HEX, NUT	70
						160		240628-1	PLATE, ADJ	69
						159		240626-1	SHAFT, PIVOT	68
						158		240633-1	BUSHING	67
						157		455680-1	LEVER, INTERMEDIATE	66
						156		240629-1	BLOCK, PIVOT	65
						155		240632-2	SCREW, ADJ	64
						154		240659-3	PIN, CAM ROLLER	63
						153		240658-1	CAM, ROLLER	62
						152	REF	454398-1	ROD, FEED	61
						151				60
						150	REF	454220-1	CAP, RAM	59
						149	REF	453736-1	HOUSING	58
						148				57
REF	21045-3	RING, RETAINING 'C' (.187 DIA) FEED PIN				147				56
						146	REF	240624-1	PIN, FEED FINGER	55
						145	REF	691499-1	SPRING, FEED FINGER	54
						144	REF	240635-1	FINGER, FEED	53
REF	5- 21028-1	PIN, SLOT SPG (.12 DIA x .50) FEED ADJ ROD				143	REF	240634-1	LEVER, TERMINAL	52
						142				51
REF	1- 21030-7	PIN, DOWEL (.187 DIA x 1.50) HOUSING				141				50
REF	1- 21030-1	PIN, DOWEL (.187 DIA x .50) LEVER				140	1	7-21002-9	BOLT, CRIMPER	49
						139	1	690501-3	CAM, POSTFEED 1- 1/8 STROKE	48
-	22260-5	WASH, FLAT (NO. 6) DRAG SPRING				138				47
REF	21899-4	WASH, FLAT (NO. 5/16 DIA) SCR ADJ				137				46
REF	21024-5	WASH, LOCK (NO. 10) FEED ADJ PLATE				136	1	690191-1	PLUG, NYLON	45
2	21024-5	WASH, LOCK (NO. 10) SHEAR PLATES				135	1	455674-1	RAM	44
REF	21024-5	WASH, LOCK (NO. 10) FEED ROD GUIDE				134	1	690125-1	WASHER, LAMINATED	43
5	21024-4	WASH, LOCK (NO. 8) STRIP GUIDE				133	1	690124-1	WASHER, RAM	42
2	21024-4	WASH, LOCK (NO. 8) SHEAR BLADE				132	1	690223-1	SPACER, DISC	41
2	21018-4	NUT, HEX MACH (4-40) DRAG				131	1	23241-6	BALL, STEEL	40
REF	21018-5	NUT, HEX MACH (6-32) FEED ADJ PLATE				130	1	690170-1	SPRING, COMPRESSION	39
-	21018-7	NUT, HEX MACH (10-32) DRAG SPRING				129			DISC, INSULATION	38
2	21022-2	NUT, HEX SELF-LKG (8-32) DRAG STUDS				128	1	6-690692-5	DISC, WIRE	37
-	5- 21004-7	SCR, SKT HD SHLD (.250 DIA x .25) DRAG ARM				127	1	22480-5	WASHER, SPRING	36
-	21004-5	SCR, SKT HD SHLD (.250 DIA x 1.00) DRAG				126	1	690212-1	POST, RAM	35
2	4-21078-8	SCR, SKT SET OVAL PT (4-40 x .75) DRAG				125				34
1	21009-2	SCR, SKT SET (1/4-20 x 25) NYLOK RAM				124				33
2	21017-2	SCR, DRIVE #2x.19				123	1	458980-1	APPLICATOR, BASIC (SUB ASSY)	32
1	1-21002-7	SCR, BUT HD SOC CAP (6-32 x .38) CAM				122				31
1	461264-1	PLATE, IDENTIFICATION				121				30
REF	6-23715-5	SCR, RDH HD MACH (6-32 x 1.50) FEED ADJ				120				29
						119	1	3-690451-2	SPACER, STRIPPER	28
						118	1	240639-1	STRIPPER	27
2	2-21002-2	SCR, BTN HD SKT CAP (8-32 x .50) STRIPPER				117	REF	455676-1	PLATE, BASE	26
REF	2- 21002-9	SCR, BTN HD SKT CAP (10-32 x .75) HSG CAP				116	2	22354-8	DRAG, STUD	25
1	22733-8	SCR, BTN HD SKT CAP (8-32 x .38) NYLOK ANVIL				115	1	455678-1	PLATE, STRIP GUIDE	24
4	3- 21002-3	SCR, BTN HD SKT CAP (1/4-20 x .50) STR GDE PL				114	1	240825-9	PLATE, STRIP HOLD	23
REF	17177-1	SCR, BTN HD SKT CAP (1/4-20 x .) BASE PLATE				113	2	4-22281-1	SPRING, DRAG	22
						112	-	240636-1	LEVER, DRAG	21
-	2- 21000-4	SCR, SKT HD CAP (6-32 x 1.00) DRAG ADAPTOR				111	1	458177-1	DRAG, STOCK	20
1	23030-1	SCR, SKT HD CAP (6-32 x .25) NYLOK C. P. DISC				110	1	458204-1	GUIDE, STRIP REAR	19
2	2-21000-6	SCR, SKT HD CAP (8-32 x .38) SHEAR BLADE				109	1	458204-1	GUIDE, STRIP FRONT	18
3	7-21000-4	SCR, SKT HD CAP (8-32 x .31) STRIP GUIDE				108	REF	454178-1	GUIDE, FEED ROD	17
2	2-21000-8	SCR, SKT HD CAP (8-32 x .62) STRIP GUIDE				107	REF	4-22284-9	SPRING, FEED RETURN	16
REF	3- 21000-7	SCR, SKT HD CAP (10-32 x .75) FD ROD GUIDE				106	-	454665-1	ADAPTOR, DRAG	15
-	3- 21000-9	SCR, SKT HD CAP (10-32 x 1.00) DRAG SPRING				105				14
REF	3- 21000-6	SCR, SKT HD CAP (10-32 x .62) FD ADJ PLATE				104			SPACER, HOLD DOWN	13
REF	3- 21000-4	SCR, SKT HD CAP (10-32 x .62) PIVOT BLK				103	1	23846-1	SPRING, HOLD DOWN	12
2	3- 21000-8	SCR, SKT HD CAP (10-32 x .88) SHEAR PLATES				102	1	240644-1	PLATE, REAR SHEAR	11
REF	455745-1	GUARD, WINDOWN				101			SPACER, SHEAR PLATE	10
-	465184-9	LUBRICATOR ASSY				80	1	2-690495-4	PLATE, FRONT SHEAR	9
-	22014-1	OIL SYNTHETIC				79	1	1-240654-3	ANVIL	8
-	454406-1	SPACER, LUBRICATOR BRACKET				78	1	690474-2	BLADE, SLUG	7
						77	1	4-455892-6	HOLD DOWN	6
						76	1	1-240641-9	SPACER, SHEAR BLADE	5
						75			SPACER, TUBULAR, INS CRIMPER	4
						74			CRIMPER, INSULATION	3
REF	458109-1	WASHER, FLAT (SPECIAL)				73	1	455888-6	SPACER, INSULATION	2
1	690603-1	SPRING, ASSIST				72	1	2-456404-1	CRIMPER, WIRE	1
REQ.	PART NO.	DESCRIPTION	NO.	REQ.	PART NO.	DESCRIPTION	NO.			

TERMINAL APPLICATION SPEC 114-2036

CRIMPING DATA					THIS APPLICATOR WILL APPLY	
PAD LETTER	CRIMP HEIGHT	WIRE SIZE	WIRE STRIP LENGTH			
A	.052	(2) #20	.173-.203	42398		
B	.049	#18	.173-.203	42399		
C	.043	#20	.173-.203	43604		
D	.NOT	USED		42795		
CRIMP	SIZE	TYPE	FEED	PRESS REF.	60040	
WIRE	.070	F			60296	
INSULATION	1/2	1/2	.535	565435-5	60601	
INSULATION RANGE	WIRE RANGE	APPLICATOR		61277		
1/2	20-18	INSTRUCTION		60967		
	(2) 20	A18039		62345		
REMARKS AMP-O-LECTRIC POST FEED				623470		
				60720		
				63017		
				63534		

FI	0150-0107-03				446	1-02
F	0150-0955-01				CE	9-01
A	0150-1598-97				162	3-01
D	0150-6301-95				162	7-05
C	0150-6105-95				162	5-55
BI	ECN A-316791				162	6-31
B	ECN R-62240				162	5-05
A	REV. PER ECN R-5525				162	2-04
04	REV. PER ECN				162	3-00
03	ADDED TERM G0720				162	2-12
02	ADD TERM 62470				162	3-01
CA	ADDED TERM NO 67345				891	12-74
LT	REVISION RECORD				ECN	DATE

SET UP CASE 758038-1	LAYOUT NO. 98		AMP INCORPORATED HARRISBURG, PENNA.		
DRAWN 11/9/73	APPROVED Ray Hays		LOC A	C C	NO. 687954-2
CHECKED 11-13-73	REL 11.11.73				
SCALE NONE	NAME MINIATURE QUICK CHANGE APPLICATOR END-FEED (.110 FASTON RECEPT)				