

REVISION CC

DO NOT
SCALE FROM
THIS PRINT**TABLE 1**
LEAD STYLE SPECIFICATION

-XX	-S, -D, -T, -P	-S-RA, -P-RA	-D-RA	-T-RA
-01	C-08-1-XXX	N/A	N/A	N/A
-02	C-08-2-XXX	C-08-2-XXX	C-08-2-XXX C-08-3-XXX	C-08-2-XXX C-08-3-XXX C-08-5-XXX
-03	C-08-3-XXX	C-08-3-XXX	C-08-3-XXX C-08-5-XXX	N/A
-04	C-08-5-XXX	C-08-5-XXX	N/A	N/A
-06	C-08-6-XXX	N/A	N/A	N/A
-21	C-17-1-XXX	N/A	N/A	N/A
-22	C-17-2-XXX	C-17-2-XXX	C-17-2-XXX C-17-3-XXX	C-17-2-XXX C-17-3-XXX C-17-5-XXX
-23	C-17-3-XXX	C-17-3-XXX	C-17-3-XXX C-17-5-XXX	N/A
-24	C-17-5-XXX	C-17-5-XXX	N/A	N/A

TABLE 4

ROW OPTION	BODY
-S	SSW-XX-S
-D	SSW-XX-D
-D-N	NSW-XX-D-N-XX
-T	SSW-XX-T
-P	SSW-XX-P
-Q	SSW-XX-T

SSW-1XX-XX-XXX-X-XX-XXX-XX

No. OF POSITIONS-01 THRU -50
(-P OPTION: 36 POS MAX)**LEAD STYLE**(SEE TABLE 1)
-01 THRU -06 (STD. INS. FORCE)
-21 THRU -24 (LOW INS. FORCE)**PLATING SPECIFICATION**

-G: 20μ" GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
-T: MATTE TIN CONTACT AND TAIL
(CONTACT -21 THRU -24 N/A)
-S: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-H: 30μ" HEAVY GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
-E: 50μ" EXTRA HEAVY GOLD IN CONTACT AREA,
3μ" GOLD ON TAIL
(CONTACT -01 & -02 STRAIGHT ONLY)
-F: 3μ" FLASH SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-STL: 30μ" SELECTIVE GOLD IN CONTACT AREA,
TIN/LEAD (90/10 ± 5%) TAIL
-TL: TIN/LEAD (90/10 ± 5%) CONTACT AND TAIL
(AVAILABLE ONLY ON LEAD STYLES -01)
-TM: MATTE TIN CONTACT AND TAIL (CONTACT -21 THRU -24 N/A)
-SM: 30μ" SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
-FM: 3μ" FLASH GOLD SELECTIVE IN CONTACT AREA,
MATTE TIN ON TAIL
-L: 10μ" LIGHT SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL

OPTION-LL: LOCKING LEAD
(SEE FIG 4, SHT 2)
(N/A IN SINGLE ROW,
1 & 2 POSITION)**POLARIZING OPTION**

INDICATE POS, SEE FIG 3, SHT 3

OPTION

-RA: RIGHT ANGLE (SEE FIG 2, SHT 2)
(STYLE -01 & -21 N/A)
-N: NOTCH (SEE FIG 6, SHT 3)
(ONLY AVAILABLE IN -D ROW)
(ONLY AVAILABLE IN 5, 7, 8, 10, 12,
13, 15, 17, 20, 25, 32, 36 POSITIONS)
(USE NSW-XX-D-N-XX BODY,
SEE TABLE 6)

ROW SPECIFICATION

-S: SINGLE
-D: DOUBLE
-T: TRIPLE
-P: SINGLE
-Q: TRIPLE WITH ONLY OUTER 2 ROWS
FILLED

TABLE 2

LEAD STYLE	"B"	"G"	"C" REF		
	-S(-RA), -D, -T	-D, -T	-S-RA	-D-RA	-T-RA
-01, -21	.104 [2.64]	.005 [.13]	N/A	N/A	N/A
-02, -22	.194 [4.93]	.005 [.13]	.100 [2.54]	.100 [2.54]	.100 [2.54]
-03, -23	.394 [10.01]	+.010/- .012 [+ .25/- .31]	.300 [7.62]	.300 [7.62]	N/A
-04, -24	.584 [14.83]	+.010/- .012 [+ .25/- .31]	.490 [12.45]	N/A	N/A
-06	.124 [3.15]	.005 [.13]	N/A	N/A	N/A

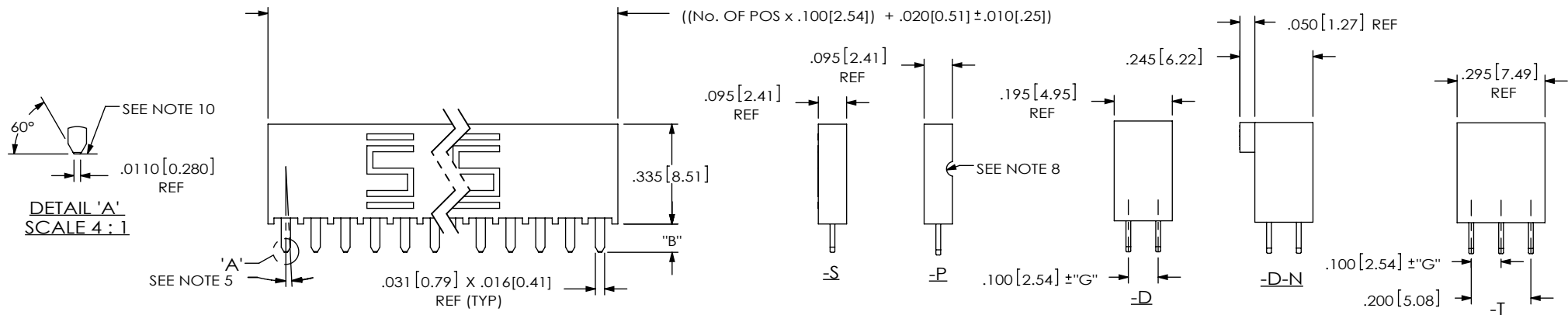


FIG 1

NOTES:

1. Ⓢ REPRESENTS A CRITICAL DIMENSION.
2. MAXIMUM CUT FLASH: .015 [.38] WITH NO FLASH BELOW STANDOFFS OR IN CONTACT HOLES.
3. MINIMUM CONTACT PUSHOUT FORCE: 1.5 LBS.
4. MAXIMUM ALLOWABLE BOW: .003 [.08] INCH/INCH.
5. MAXIMUM ALLOWABLE SWAY: 2° (TYP) FOR HAND FILL & 1° (TYP) FOR MACHINE FILL.
6. MAXIMUM ALLOWABLE VARIATION BETWEEN ROWS: .010 [.25].
7. "END WALLS" AFTER CUTTING SHOULD BE .020 ± .003 [.51 ± .08].
8. NOTCH ON -P-RA & -D-RA-N OPTIONS TO BE ORIENTED AS SHOWN.
9. SHEAR LOCATION TO BE WITHIN .001 [.03] OF THE BREAK OFF CENTER LOCATION.
10. SHEAR LOCATION TO BE WITHIN .001 [.03] OF THE BREAK OFF CENTER LOCATION FOR MACHINE FILL.
11. LEAD STYLE X2 (SINGLE AND DOUBLE) -RA's TO BE LAYER PACKAGED. ALL OTHER -RA LEAD STYLES: UNDER 5 POSITION TO BE LAYER PACKAGED, 5 AND UP TO BE PACKAGED IN TUBES.

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS

.XX: ± .01 [.3]
.XXX: ± .005 [.13]

ANGLES

2°

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MATERIAL:

INSULATOR: DO NOT SCALE DRAWING SHEET SCALE: 2:1
-S, -D, -D-N: VECTRA E1301, COLOR: BLACK UL94 V0
-P, -T: PCTI, COLOR: BLACK UL94 V0
CONTACT: PHOSPHOR BRONZE, SPRING TEMPER
ALLOY 511 OR 510
(TENSILE STRENGTH 90-100 KSI)
(YIELD STRENGTH @ 2% OFFSET 88-98 KSI)
PER MIL-B-13501
THICKNESS: .0160 ± .001 [0.635 ± 0.03]

F:\DWG\G\MISC\WKTG\SSW-1XX-XX-XXX-X-XX-XXX-XX-MKT.SLDDRW

DESCRIPTION:

ASSEMBLY, SOCKET STRIP .016 X .031 TAIL

DWG. NO.

SSW-1XX-XX-XXX-X-XX-XXX-XX

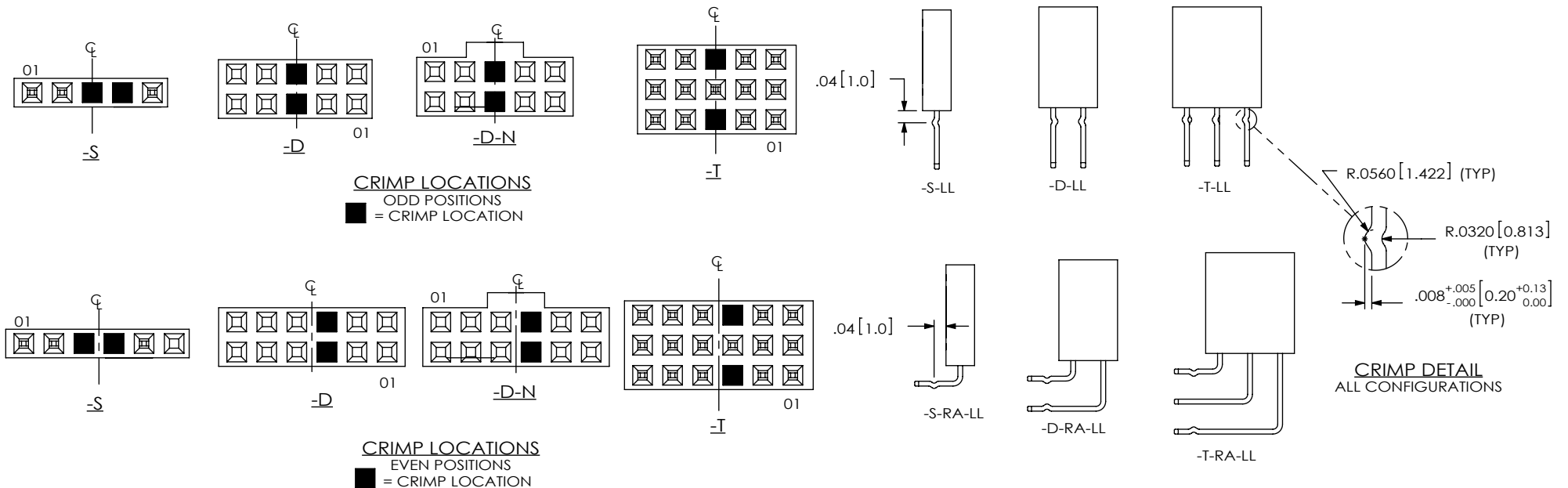
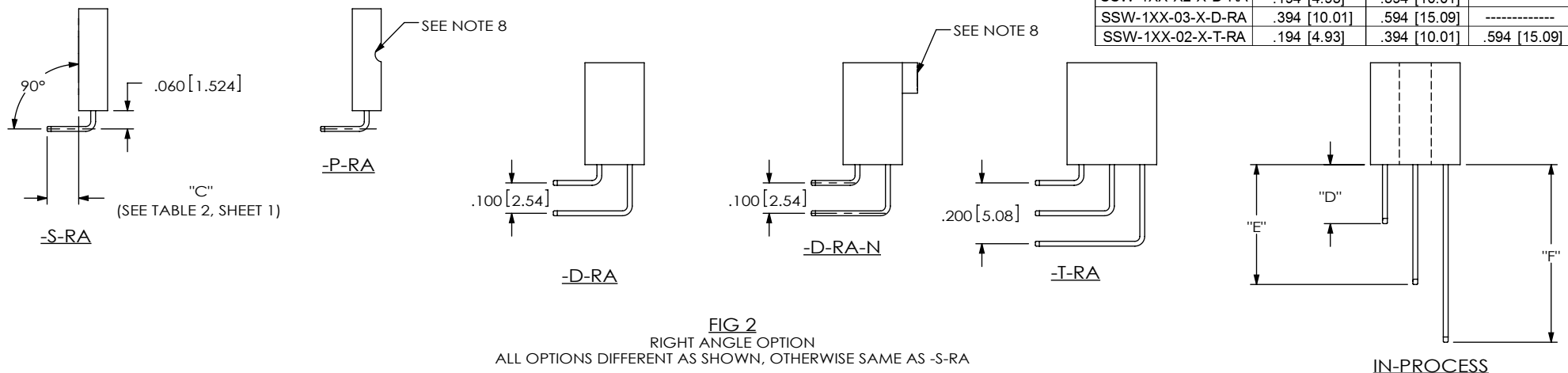
BY: PURVIS

06/12/1987

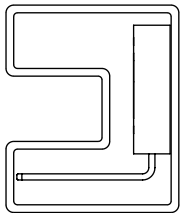
SHEET 1 OF 3

520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code 55322

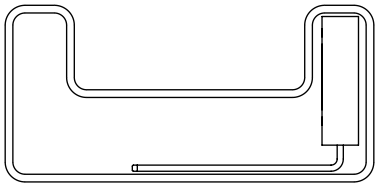
TABLE 3			
IN-PROCESS	"D"	"E"	"F"
SSW-1XX-X2-X-D-RA	.194 [4.93]	.394 [10.01]	-----
SSW-1XX-03-X-D-RA	.394 [10.01]	.594 [15.09]	-----
SSW-1XX-02-X-T-RA	.194 [4.93]	.394 [10.01]	.594 [15.09]



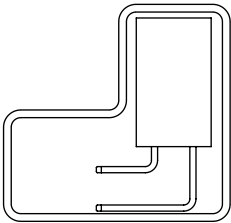
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	DESCRIPTION: ASSEMBLY, SOCKET STRIP .016 X .031 TAIL	
	DWG. NO. SSW-1XX-XX-XXX-X-XX-XXX-XX	
	BY: PURVIS	06/12/1987



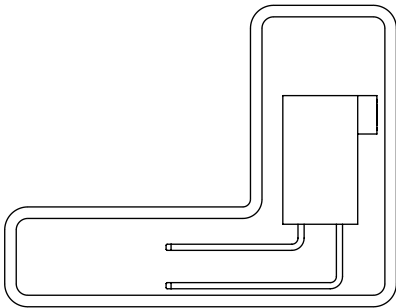
SSW-1XX-03-XXX-S-RA
SSW-1XX-23-XXX-S-RA



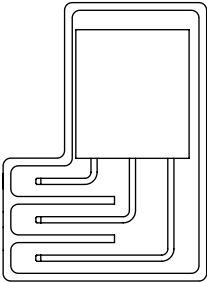
SSW-1XX-04-XXX-S-RA
SSW-1XX-24-XXX-S-RA



SSW-1XX-03-XXX-D-RA
SSW-1XX-23-XXX-D-RA



SSW-1XX-03-XXX-D-RA-N
SSW-1XX-23-XXX-D-RA-N



SSW-1XX-02-XXX-T-RA
SSW-1XX-02-XXX-Q-RA

FIG 5
PACKAGING VIEWS
(SEE NOTE 11)

TABLE 5 TUBE SPECIFICATION		
PART NUMBER	TUBE	PLUG
SSW-1XX-03-XXX-S-RA SSW-1XX-23-XXX-S-RA	PT-3-24-01-01	TP-03
SSW-1XX-04-XXX-S-RA SSW-1XX-24-XXX-S-RA	PT-1-24-01-34	TP-03
SSW-1XX-03-XXX-D-RA SSW-1XX-23-XXX-D-RA	PT-1-24-06-40	TP-07
SSW-1XX-03-XXX-D-RA-N SSW-1XX-23-XXX-D-RA-N	ASP-90341-01-S	TP-07
SSW-1XX-02-XXX-T-RA SSW-1XX-02-XXX-Q-RA	PT-1-24-04-40	TP-07

TABLE 6	
POS PER ROW	NSW-XX-D-N-XX
5	NSW-47-D-N-05
7	NSW-47-D-N-07
8	NSW-44-D-N-08
10	NSW-43-D-N-10
12	NSW-38-D-N-12
13	NSW-41-D-N-13
15	NSW-47-D-N-15
17	NSW-35-D-N-17
20	NSW-20-D-N
25	NSW-25-D-N
32	NSW-32-D-N
36	NSW-36-D-N

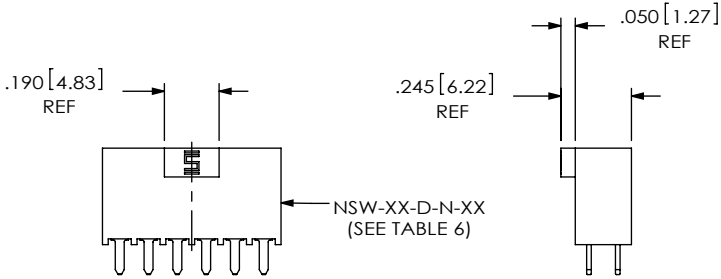


FIG 6
NOTCH OPTION
DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1

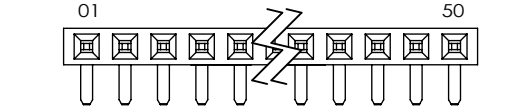
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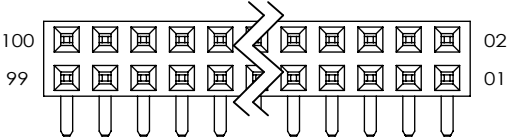


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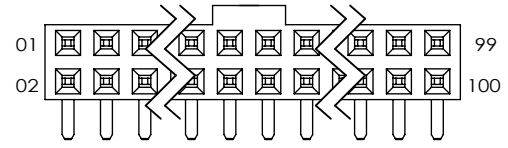
DESCRIPTION:
ASSEMBLY, SOCKET STRIP .016 X .031 TAIL
DWG. NO.
SSW-1XX-XX-XXX-X-XX-XXX-XX
BY: PURVIS 06/12/1987 SHEET 3 OF 3



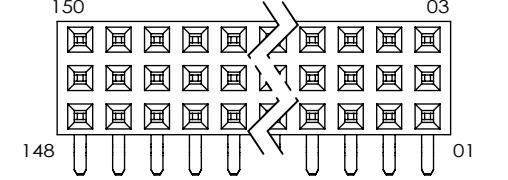
-S, -P, -S-RA & -P-RA



-D, -D-RA



-D-N, -D-RA-N



-T, -Q, -T-RA & -Q-RA

FIG 3
POLARIZATION LOCATION
(INSERT PK-06-N INTO SPECIFIED POSITION & BREAK OFF TAB)
(-RA OPTION SHOWN FOR ORIENTATION PURPOSE ONLY)