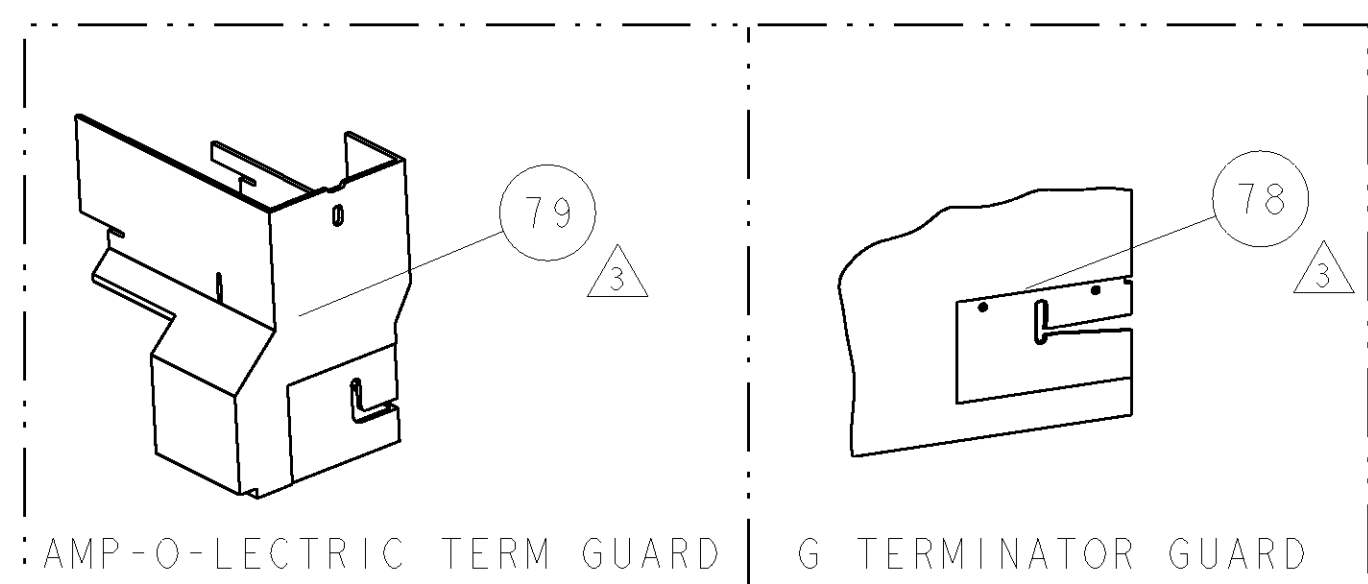
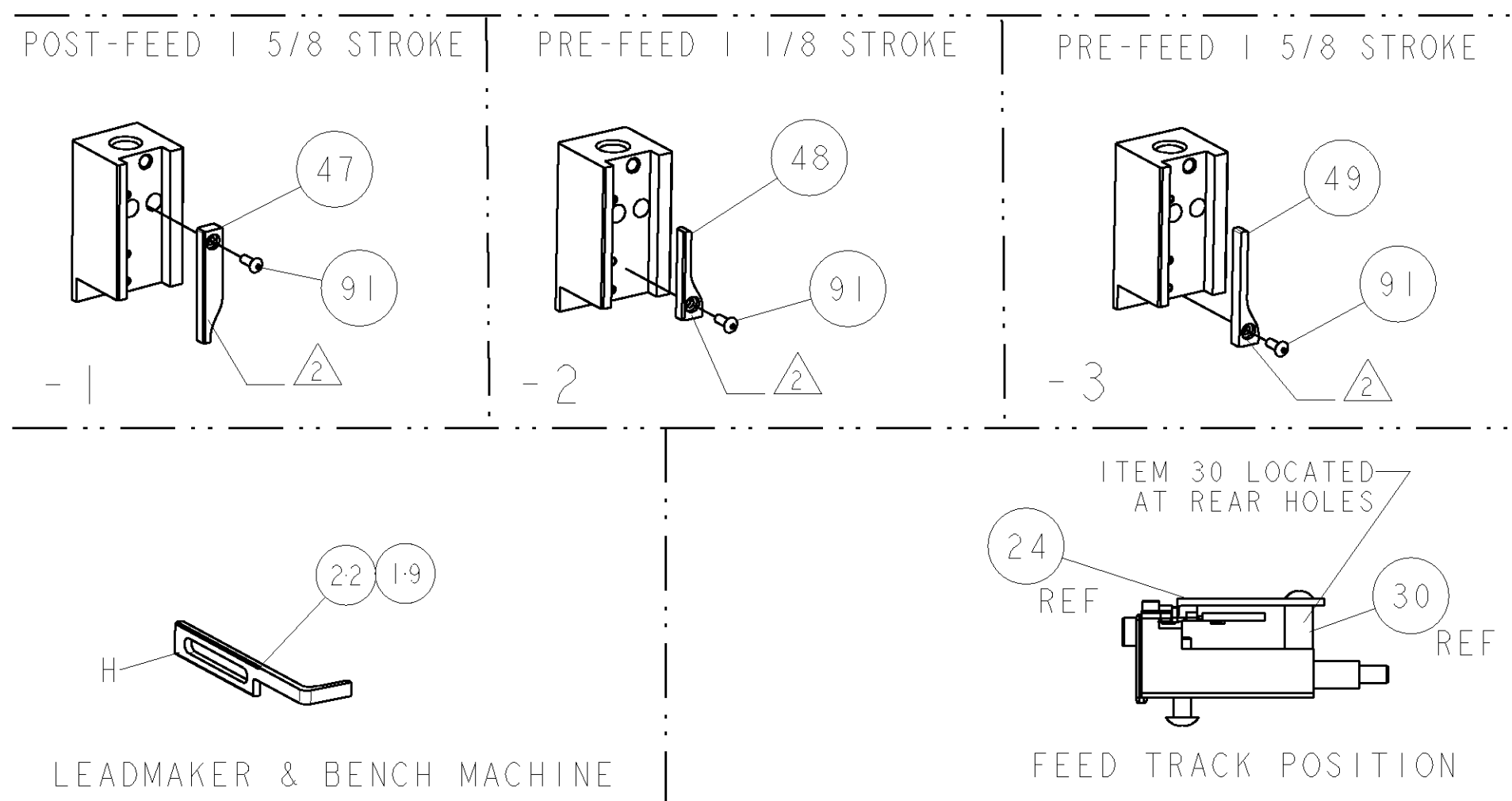
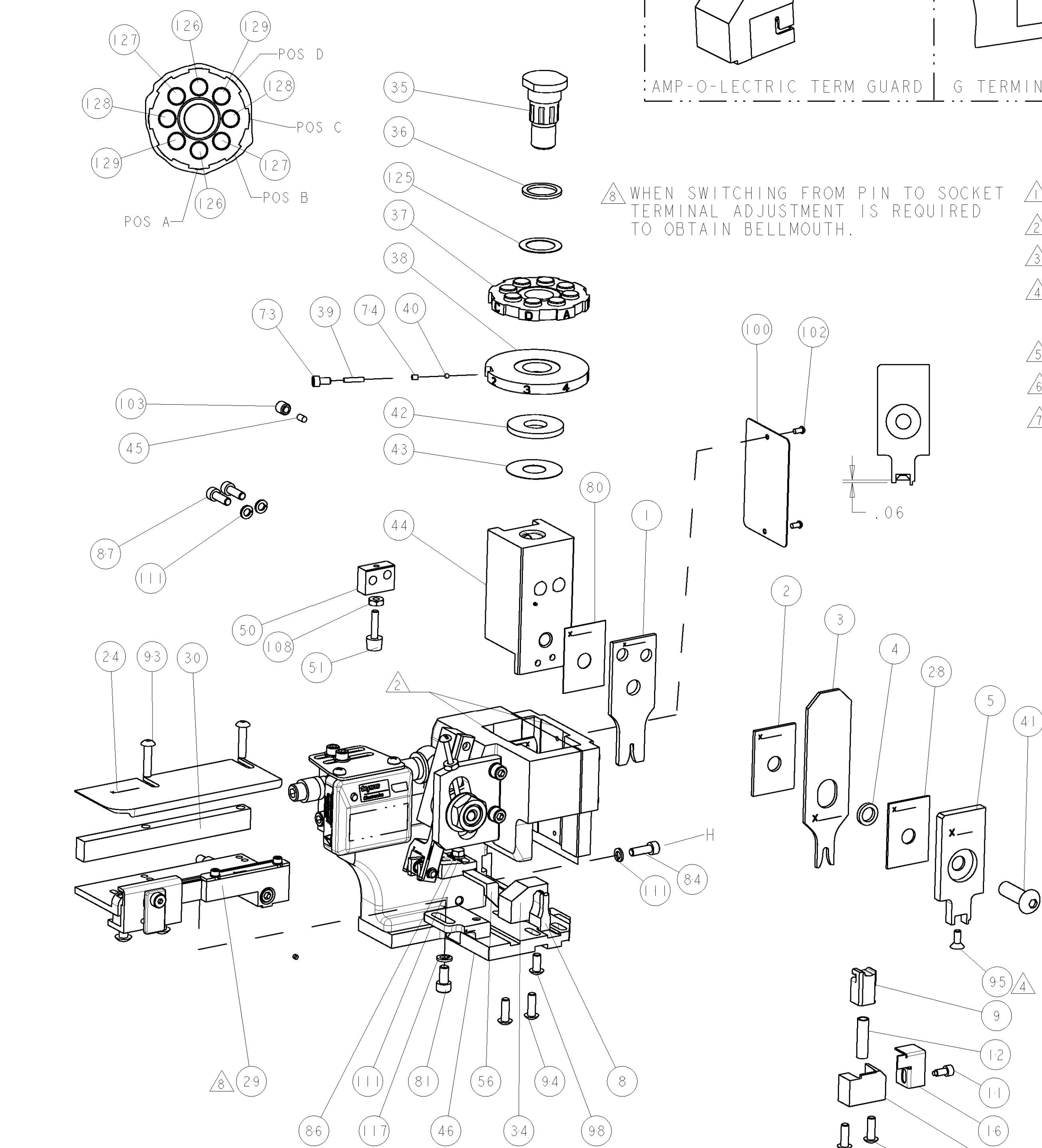


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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE	
1852107-1	B	122500-1	LEADMAKER	POST FEED	
1852107-2	B	565435-5	BENCH MODEL K	PRE FEED	
1852107-3	B	354500-1	BENCH MODEL G	PRE FEED	



TERMINAL NAME: .090 11 SEALED TERMINAL					
TYCO PN	MANF PN	YAZAKI TERMINAL - AMP CRIMP SPECS			
-	-				
PIN	-	PAD LTR	CRIMP HEIGHT	WIRE SIZE	
1572772	7114-4025	A	.046±.002[1.18±0.05mm]	20 AWG	
-	-	B	.043±.002[1.08±0.05mm]	22 AWG	
SOCKET	-	-	-	-	
1572776	7116-4025	C	.040±.002[1.02±0.05mm]	20 AWG	
-	-	D	.037±.002[.93±0.05mm]	22 AWG	
SEAL PN	-	CRIMP	SIZE	TYPE	RANGE
1572779	TS0155L	-	-	-	-
-	-	WIRE	.070 [1.78mm]	F	20-22 AWG
-	-	INSUL	.140 [3.56mm]	O	∅.040-.070
WIRE STRIP LENGTH	.168 -.183	TERM APPL SPEC	NONE	FEED	APPL INSTRUCTIONS 408-8040
				SET UP GAGE	458637-1

- 1 RECOMMENDED SPARE PARTS
- 2 GREASE LIGHTLY
- 3 GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE
- 4 APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY PN 1-23419-5 LOC-TITE TO THREADS.
- 5 CRIMP HEIGHTS FOR PADS A AND B ARE VALUES FOR TERMINAL 1572772.
- 6 CRIMP HEIGHTS FOR PADS C AND D ARE VALUES FOR TERMINAL 1572776.
- 7 FEED ADJUSTMENTS ARE REQUIRED FOR PIN AND SOCKET
 - TERMINAL 1572772 FEED = .512
 - TERMINAL 1572776 FEED = .495

2	2	2	-	4-354779-6	PIN, WIRE DISC, .3220	129
2	2	2	-	4-354779-0	PIN, WIRE DISC, .3190	128
2	2	2	-	3-354779-4	PIN, WIRE DISC, .3160	127
2	2	2	-	2-354779-8	PIN, WIRE DISC, .3130	126
1	1	1	-	986950-1	WASHER, FLAT PRECISION	125
1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	124
1	1	1	-	4088040	SF APPL INST 408-8040	123
-	-	-	-	-	-	122
-	-	-	-	-	-	121
-	-	-	-	-	-	120
-	-	-	-	-	-	119
-	-	-	-	-	-	118
1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	117
-	-	-	-	-	-	116
-	-	-	-	-	-	115
-	-	-	-	-	-	114
-	-	-	-	-	-	113
-	-	-	-	-	-	112
4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	111
-	-	-	-	-	-	110
-	-	-	-	-	-	109
1	1	1	-	21018-5	NUT, HEX, REG 6-32	108
-	-	-	-	-	-	107
-	-	-	-	-	-	106
-	-	-	-	-	-	105
-	-	-	-	-	-	104
1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	103
2	2	2	-	21017-2	SCREW, DRIVE	102
-	-	-	-	-	-	101
1	1	1	-	461264-1	PLATE, IDENTIFICATION	100
-	-	-	-	-	-	99
1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	98
-	-	-	-	-	-	97
-	-	-	-	-	-	96
1	1	1	-	1-21003-9	SCR, FLT SKT HD CAP 6-32 X .375	95
4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	94
2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	93
-	-	-	-	-	-	92
1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	-	-	-	-	-	90
-	-	-	-	-	-	89
-	-	-	-	-	-	88
-	-	-	-	-	-	87
2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	86
1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	85
-	-	-	-	-	-	84
1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	83
-	-	-	-	-	-	82
-	-	-	-	-	-	81
1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	80
1	1	1	-	455888-3	SPACER, CRIMPER	79
-	REF	-	-	455749-1	GUARD WINDOW	78
REF	-	-	-	679532-1	INSERT, GUARD	77
-	-	-	-	-	-	76
-	-	-	-	-	-	75
-	-	-	-	-	-	74
1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	73
-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

LOC		DIST		REVISONS			
A	66	P	LTR	DESCRIPTION	DATE	OWN	APVD
		A		RELEASED	31AUG2005	LG	TE
		B		ECR-06-001662	23JAN2005	LG	TE

1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	73
-	-	-	-	-	-	72
-	-	-	-	-	-	71
-	-	-	-	-	-	70
-	-	-	-	-	-	69
-	-	-	-	-	-	68
-	-	-	-	-	-	67
-	-	-	-	-	-	66
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-	-	-	-	-	-	58
-	-	-	-	-	-	57
1	1	1	-	458537-2	PAWL, FEED	56
-	-	-	-	-	-	55
-	-	-	-	-	-	54
-	-	-	-	-	-	53
-	-	-	-	-	-	52
1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
1	1	1	-	690753-1	SPACER, TONKER	50
1	-	-	-	690602-6	CAM, PRE FEED, 1 5/8	49
-	1	-	-	690602-5	CAM, PRE FEED, 1 1/8	48
-	-	1	-	690501-4	CAM, POST FEED, 1 5/8	47
1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
1	1	1	-	690191-1	PLUG, NYLON	45
1	1	1	-	455673-1	RAM, SIDE FEED	44
1	1	1	-	690125-1	SHIM SUB-ASSY	43
1	1	1	-	690124-1	WASHER, RAM (.115)	42
1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
1	1	1	-	23241-6	BALL, STEEL	40
1	1	1	-	690170-1	SPRING, COMPRESSION	39
1	1	1	-	1-690142-0	DISC, INSULATION	38
1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
1	1	1	-	22480-5	SPRING, COMPRESSION	36
1	1	1	-	690212-1	POST, RAM	35
1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	-	-	-	-	-	33
-	-	-	-	-	-	32
-	-	-	-	-	-	31
1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
1	1	1	-	1633091-1	SUB-ASSEMBLY, FEEDTRACK	29
1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	-	-	-	-	-	27
-	-	-	-	-	-	26
-	-	-	-	-	-	25
1	1	1	-	1320928-3	PLATE, STRIP GUIDE	24
-	-	-	-	-	-	23
-	-	1	-	690472-2	STRIPPER	22
-	-	-	-	-	-	21
-	-	-	-	-	-	20
1	1	1	-	691353-1	STRIPPER	19
-	-	-	-	-	-	18
-	-	-	-	-	-	17
1	1	1	-	318563-1	GUARD, FRONT CHIP	16
-	-	-	-	-	-	15
-	-	-	-	-	-	14
-	-	-	-	-	-	13
1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
1	1	1	-	690461-2	STOP, SHEAR	11
1	1	1	-	1-690459-0	SHEAR HOLDER, FRONT	10
1	1	1	-	318707-1	FLOATING SHEAR, FRONT	9
1	1	1	-	3-1633116-0	ANVIL, COMBINATION	8
-	-	-	-	-	-	7
-	-	-	-	-	-	6
1	1	1	-	318701-1	DEPRESSOR, SHEAR	5
1	1	1	-	2-238011-2	BLOCK, CRIMPER SPACER	4
1	1	1	-	1-456135-1	CRIMPER, INSULATION O PREMIUM	3
1	1	1	-	1-455888-6	SPACER, CRIMPER	2
1	1	1	-	1-456404-0	CRIMPER, WIRE PREMIUM	1

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DIMENSIONS:
INCHES
TOLERANCES UNLESS OTHERWISE SPECIFIED:
9 PLC ±.001
10 PLC ±.001
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