

Heavy-Wall Heat-Shrinkable Tubing

HS Series

3:1 Shrink Ratio


- Made of thermally stabilized cross-linked polyolefin, enabling a recovered wall thickness greater than that of the cable jacket replaced
- Withstands severe mechanical requirements of U.R.D., submersible, and direct burial installations
- Tubing, featuring an internally applied sealant, offers protection against moisture, and may be used over lead, steel, aluminum, copper, standard plastic and elastomeric insulating materials
- Shrink temperature of 120° C
- High-impact, abrasion, corrosion and chemical resistance
- Rated for 600V, 90° C continuous use
- Thermoplastic adhesive liner provides complete environmental protection and insulation
- Meets: UL 486D, CSA C22.2 No. 198.2, ANSI C119.1, Western Underground Guide Numbers 2.4, 2.5, ICEA and NEMA insulation thickness requirements
- Continuous operating temperature: -55° C to 110° C
- T&B recommended up to 1kV



HS Series Specifications

Property	Test Method	Typical Performances
Physical		
Tensile Strength	ASTM D412, ISO 37	2100 psi (14.5 MPa)
Elongation		600%
Elongation after Heat Aging (168 hrs. at 150°C)	ASTM D2671	500%
Heat Shock (4 hrs. at 225°C)		No cracking or flowing
Longitudinal Change		+1%, -10%
Low Temperature Flexibility (4 hrs. at -55°C)		No cracking
Specific Gravity	ASTM D792	1.1
Hardness (Shore D)	ASTM D2240	50D
Electrical		
Dielectric Strength	ASTM D149	500 V/Mil (20kV/mm)
Dielectric Voltage Withstand (2500V, 600Hz, 1 Min.)	UL 486D	No Breakdown, 24kV-1 min., 15kV-4 hrs.
Volume Resistivity	ASTM D257	1016 ohm-cm
Chemical		
Fluid Resistance	MIL-DTL-23053	Good to Excellent
Fungus Resistance	ASTM G21	No growth
Copper Corrosion	ASTM D2671	No Corrosion
Water Absorption	ASTM D570	0.1%
Adhesive		
Adhesive Lap Shear (1 in./min. at 23°C)	ASTM D1002	125 psi (0.875 MPa)
Adhesive Softening Point	ASTM E28	90°C±5°C
Adhesive Peel Strength (300mm/min. at 23°C)	ASTM D 1000	35 pli
– to steel, aluminum, P.E. – PVC		20 pli
Water Penetration	STM 706	No penetration after 236 hrs. of continuous immersion

Heavy-Wall Heat-Shrinkable Tubing

HS Series Heavy-Wall Heat-Shrinkable Tubing — Black

Cat. No.	Min. Expanded I.D. (in.)	Max. Recovered I.D. (in.)	Nom. Recovered Wall (in.)	Std. Length (in.)	Fits any listed or certified AL or CU splice with dia. no larger than		Cable Range	Std. Pkg. Qty
					O.D. (in.)	Length (in.)		
HS16-12	0.35	0.12	0.07	3	0.27	1.00	#14 AWG to #10 AWG	25
HS16-12L				6				
HS16-12-4				48				5
HS12-6	0.51	0.16	0.09	3	0.38	1.75	#8 AWG to #6 AWG	25
HS12-6L				6				
HS12-6-4				48				5
HS6-1	0.75	0.24	0.09	4	0.63	2.50	#6 AWG to #2 AWG	25
HS6-1L				8				
HS6-1-4				48				5
HS4-30	1.10	0.35	0.12	5	0.75	3.25	#1 AWG to 3/0 AWG	20
HS4-30L				9				10
HS4-30-4				48				5
HS40-400	1.50	0.47	0.16	8	-	-	2/0 kcmil to 350 kcmil	10
HS40-400L				12				
HS40-400-4				48				5
HS500-1000	2.00	0.63	0.16	9			250 kcmil to 500 kcmil	10
HS500-1000L				15				
HS500-1000-4				48				2
HS12-30**	3.54	1.18	0.17	13			800 kcmil to 1250 kcmil	1
HS30-30**				30				
HS30-4**				48				
HS12-40**	4.72	1.57	0.17	12			1500 kcmil to 2500 kcmil	1
HS30-40**				30				
HS40-4-TB				48				

Order multiple is std. pkg.

All lengths have factory-applied sealant.

**Not UL Listed



Shrink-Kon™

HS Series Heavy-Wall Heat-Shrinkable Tubing — Red

Cat. No.	Min. Expanded I.D. (in.)	Max. Recovered I.D. (in.)	Length (in.)	For 2-Way Connector Cable Sizes	Std. Pkg. Qty
HS12-6LR	0.51	0.16	6	#8-6 AWG	25
HS6-1LR	0.75	0.24	8	#6-2 AWG	
HS4-30LR	1.10	0.35	9	#1-3/0 AWG	10

Order multiple is std. pkg.

All lengths have factory-applied sealant.



Heavy-Wall Tubing (25' rolls) — Black

Cat. No.	Min. Expanded I.D. (in.)	Max. Recovered I.D. (in.)	Length (in.)	For 2-Way Connector Cable Sizes	Std. Pkg. Qty
HS16-12-25	0.35	0.12	0.07	#14-10 AWG	1
HS12-6-25	0.51	0.16	0.09	#8-6 AWG	
HS6-1-25	0.75	0.24		#6-#2 AWG	
HS4-30-25	1.10	0.35	0.12	#1-3/0 AWG	
HS40-400-25	1.50	0.47	0.16	2/0-350 kcmil	
HS500-1000-25	2.00	0.63		250-500 kcmil	

Order by reel, not by feet. 25' reels **not** supplied with factory applied sealant.



Heavy-Wall Heat-Shrinkable Tubing

HSHR Series — High Shrink Ratio

6:1 Shrink Ratio


- Accommodates a wide variety of connector shapes and configurations.
- Thermoplastic Adhesive Liner for complete environmental protection and insulation
- Continuous operating temperature: -55° C to 110° C
- Shrink temperature: 120° C
- Flame retardant

HSHR Series Heavy-Wall Heat-Shrinkable Tubing



Cat. No.	Min. Expanded I.D. (in.)	Max. Recovered I.D. (in.)	Nominal Recovered Wall (in.)	Code Cable Size	Standard Length (in.)	Std. Pkg. Qty
HSHR750-4	0.75	0.13	0.10	#22-#46 AWG	48	25
HSHR1300-4	1.30	0.22	0.12	#8-700 AWG		
HSHR1750-4	1.75	0.29	0.13	#4-1000 AWG		
HSHR2000-4	2.00	0.33		#2-1250 AWG		
HSHR2750-4	2.75	0.46	0.15	1/0-1500 kcmil		15
HSHR3500-4	3.50	0.58		3/0-1750 kcmil		10
HSHR4700-4	4.70	0.78		300-2000 kcmil		5

Order multiple is std. pkg.
Standard color: black

HSHR Series Specifications

Property	Test Method	Typical Performances
Physical		
Tensile Strength	ASTM D412, ISO 37	2100 psi (14.5 MPa)
Elongation		600%
Elongation after Heat Aging (168 hrs. at 150°C)	ASTM D2671	500%
Heat Shock (4 hrs. at 225°C)		No cracking or flowing
Longitudinal Change		+1%, -10%
Low Temperature Flexibility (4 hrs. at -55°C)		No cracking
Specific Gravity	ASTM D792	1.1
Hardness (Shore D)	ASTM D2240	50D
Electrical		
Dielectric Strength	ASTM D149, IEC 243	500 V/Mil (20kV/mm)
Dielectric Voltage Withstand (2500 V, 60Hz, 1 Min.)	UL 486D	No Breakdown, 15kV-4 hrs.
Volume Resistivity	ASTM D257	1016 ohm-cm
Chemical		
Fluid Resistance	MIL-DTL-23053/15	Good to Excellent
Fungus Resistance	ASTM G21	No growth
Copper Corrosion	ASTM D2671	No Corrosion
Water Absorption	ASTM D570	0.1%
Adhesive		
Adhesive Lap Shear (1 in./min. at 23°C)	ASTM D1002	125 psi (0.875 MPa)
Adhesive Softening Point	ASTM E28	90°C±5°C
Adhesive Peel Strength (300mm/min. at 23°C) - to steel, aluminum, P.E. - PVC	ASTM D 1000	35 pli 20 pli
Adhesive Blocking (30°C)	ASTM D1146	No Blocking
Water Penetration	STM 706	No penetration after 236 hrs. of continuous immersion

Heavy-Wall Heat-Shrinkable Tubing

HSFR Series — Flame-Retardant Heavy Wall

3:1 Shrink Ratio


- Insulates and protects electrical splices and terminations
- High-impact and abrasion resistance
- Thermoplastic adhesive liner
- Rated for 600V, 90° C continuous use. Continuous operating temperature: -55° C to 110° C
- Shrink temperature of 120° C
- Meets: UL 486D, CSA 22.2 No. 198.2, ANSI C119.1, Western Underground Guide Nos. 2.4, 2.5, MIL-DTL-23053/15, IEEE 383 Vertical Flame Test, ANSI C37.20.2, ICEA S-19-8 and NEMA insulation thickness requirements

Shrink-Kon™

HSFR Series Heavy-Wall Heat-Shrinkable Tubing



Cat. No.	Min. Expanded I.D. (in.)	Max. Recovered I.D. (in.)	Nominal Recovered Wall (in.)	Code Cable Size	Standard Length (in.)	Std. Pkg. Qty
HSFR750-4	0.35	0.12	0.07	#14-#10 AWG	48	25
HSFR1300-4	0.51	0.16	0.09	#8-#6 AWG		
HSFR1750-4	0.75	0.24		#6-#2 AWG		
HSFR2000-4	1.10	0.35	0.16	#1-3/0 AWG		
HSFR2750-4	1.50	0.47		2/0-350 kcmil		
HSFR3500-4	2.00	0.63		250-500 kcmil		

Order multiple is std. pkg. – Standard color: black.

HSFR Series Specifications

Property	Test Method	Typical Performances
Physical		
Tensile Strength	ASTM D412, ISO 37	2100 psi (14.5 MPa)
Elongation		600%
Longitudinal Change	ASTM D2671	+1%, -10%
Specific Gravity	ASTM D792	1.2
Elongation after Heat Aging (168 hrs. at 175°C)	ASTM D2671, ISO 37	500%
Heat Shock (4 hrs. at 225°C)	ASTM D2671	No cracking or flowing
Low Temperature Flexibility (4 hrs. at -55°C)		No cracking or splitting
Hardness (Shore D)	ASTM D2240	50D
Oxygen Index	ASTM D2863	27.00
Flammability	ASTM D2671	Flame Retardant
Electrical		
Dielectric Strength	ASTM D149	500 V/Mil (20kV/mm)
Dielectric Voltage Withstand (2500 V, 60Hz, 1 Min.)	UL 486D	No Breakdown, 24kV-4hrs, 15kV-4 hrs.
Volume Resistivity	ASTM D257	1016 ohm-cm
Chemical		
Fluid Resistance	MIL-DTL-23053/5	Good to Excellent
Fungus Resistance	ASTM G21	No growth
Copper Corrosion	ASTM D2671	No Corrosion
Water Absorption	ASTM D570	0.2%
Adhesive		
Adhesive Lap Shear (1 in./min. at 23°C)	ASTM D1002	125 psi (0.875 MPa)
Adhesive Softening Point	ASTM E28	90°C±5°C
Adhesive Peel Strength (300mm/min. at 23°C) – to steel, aluminum, P.E. – PVC	ASTM D 1000	35 pli 20 pli
Adhesive Blocking (30°C)	ASTM D1146	No Blocking
Adhesive Water Absorption	ASTM D570	Less than 0.3%
Water Penetration	STM 706	No penetration after 286 hrs. of continuous immersion

Heavy-Wall Heat-Shrinkable Tubing

HSC Series End Caps

3:1 Shrink Ratio


- Provides effective method for sealing cable ends, pipe conduit, etc.
- Extra thickness at the tip of the end cap prevents sharp ends of the cable from puncturing the seal
- Flame retardant
- Rated from 600/1000V, 90° continuous use
- Shrink temperature of 120° C
- Resistant to common fluids and solvents
- Adhesive liner provides complete environmental protection and insulation
- Heat indicating lines. Continuous operating temperature: -55° C to 110° C

HSC Series Heat-Shrinkable End Caps

Cat. No.	Min. Expanded I.D. (in.)	Max. Recovered I.D. (in.)	Recovered Wall (in.)	Code Cable Size	Nom. Length (in.)	Std. Pkg. Qty
HSC8-4	0.51	0.16	0.09	#8-#6 AWG	2.50	100
HSC2-20	0.75	0.24		#6-#2 AWG		
HSC30-250	1.10	0.35	0.12	#1-3/0 AWG	3.00	50
HSC300-600	1.50	0.47	0.16	2/0-350 kcmil	3.25	
HSC700-1000	2.00	0.63		250-500 kcmil	3.50	
HSC750	2.70	0.87		600-1000 kcmil	4.00	10
HSC300*	3.50	1.18	0.17	800-1250 kcmil	4.50	5
HSC500*	4.70	1.57		1500-2500 kcmil	5.50	

Order multiple is std. pkg. - *Not UL Listed or CSA Certified.



HSC Series Specifications

Property	Test Method	Typical Performances
Physical		
Tensile Strength	ASTM D412, ISO 37	2100 psi (14.5 MPa)
Elongation		550%
Elongation after Heat Aging (168 hrs. at 150°C)		500%
Heat Shock (4 hrs. at 225°C)	ASTM D2671	No cracking or flowing
Longitudinal Change on Recovery		+1%, -10%
Low Temperature Flexibility (4 hrs. at -55°C)		No cracking
Specific Gravity	ASTM D792	1.1
Hardness (Shore D)	ASTM D2240	50D
Electrical		
Dielectric Strength	ASTM D149, IEC 243	500 V/Mil (20kV/mm)
Dielectric Voltage Withstand (2500 V, 60Hz, 1 Min.)	UL 486D	No Breakdown, 15kV-4 hrs.
Volume Resistivity	ASTM D257	1016 ohm-cm
Chemical		
Fluid Resistance	MIL-DTL-23053	Good to Excellent
Fungus Resistance	ASTM G21	No growth
Copper Corrosion	ASTM D2671	No Corrosion
Water Absorption	ASTM D570	0.1%
Adhesive		
Adhesive Lap Shear (1 in./min. at 23°C)	ASTM D1002	125 psi (0.875 MPa)
Adhesive Softening Point	ASTM E28	90°C±5°C
Adhesive Peel Strength (300mm/min. at 23°C) - to steel, aluminum, P.E. - PVC	ASTM D 1000 (mod.)	35 pli 20 pli
Adhesive Blocking (30°C)	ASTM D1146	No Blocking
Water Penetration	STM 706	No penetration after 236 hrs. of continuous immersion
Room Temperature	168 hrs./40 psi	No leaks
Temp. Cycling (-40°C to 60°C)	50 cycles/15 psi	
Burst Pressure		100 psi (0.70 MPa)