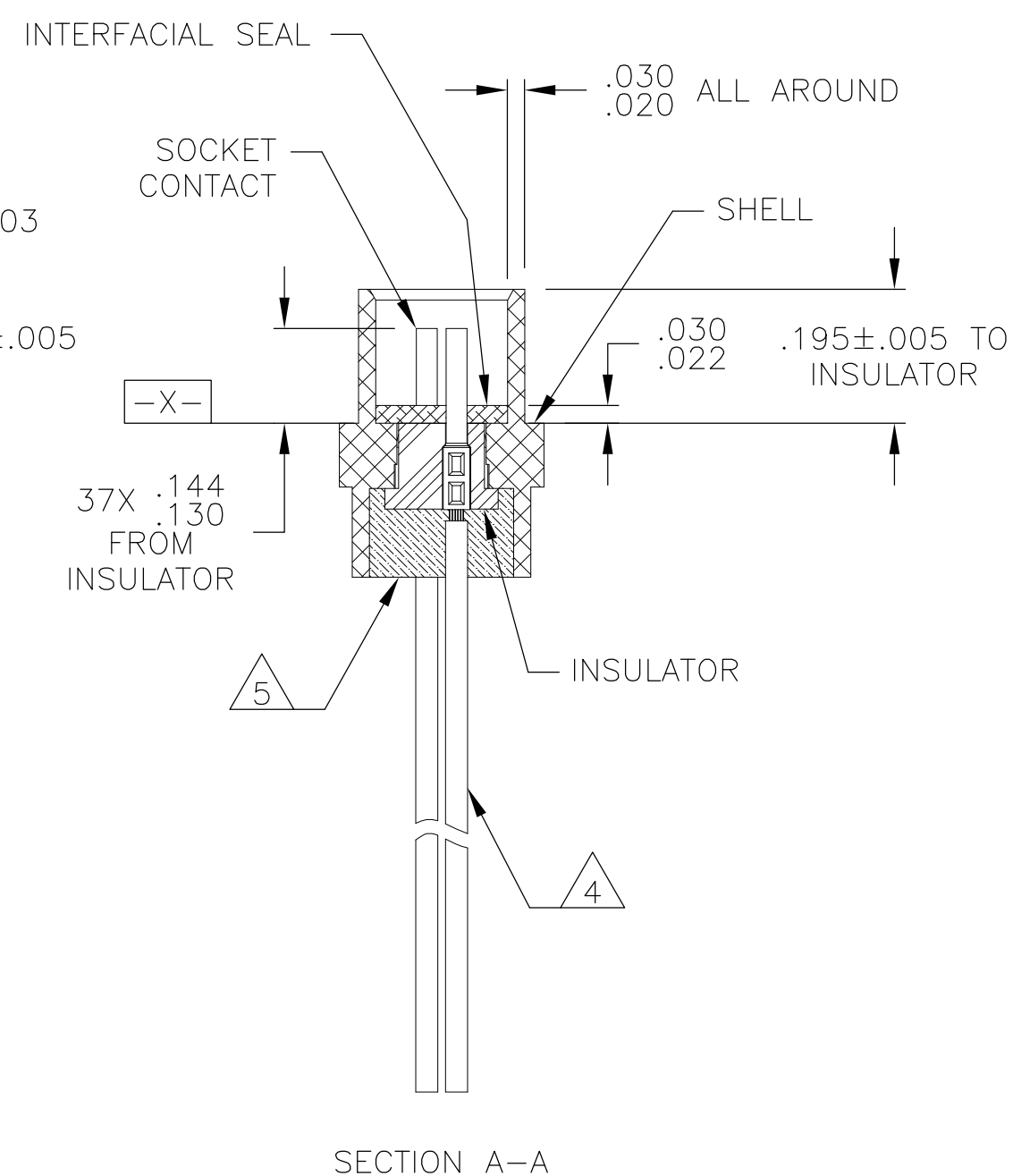
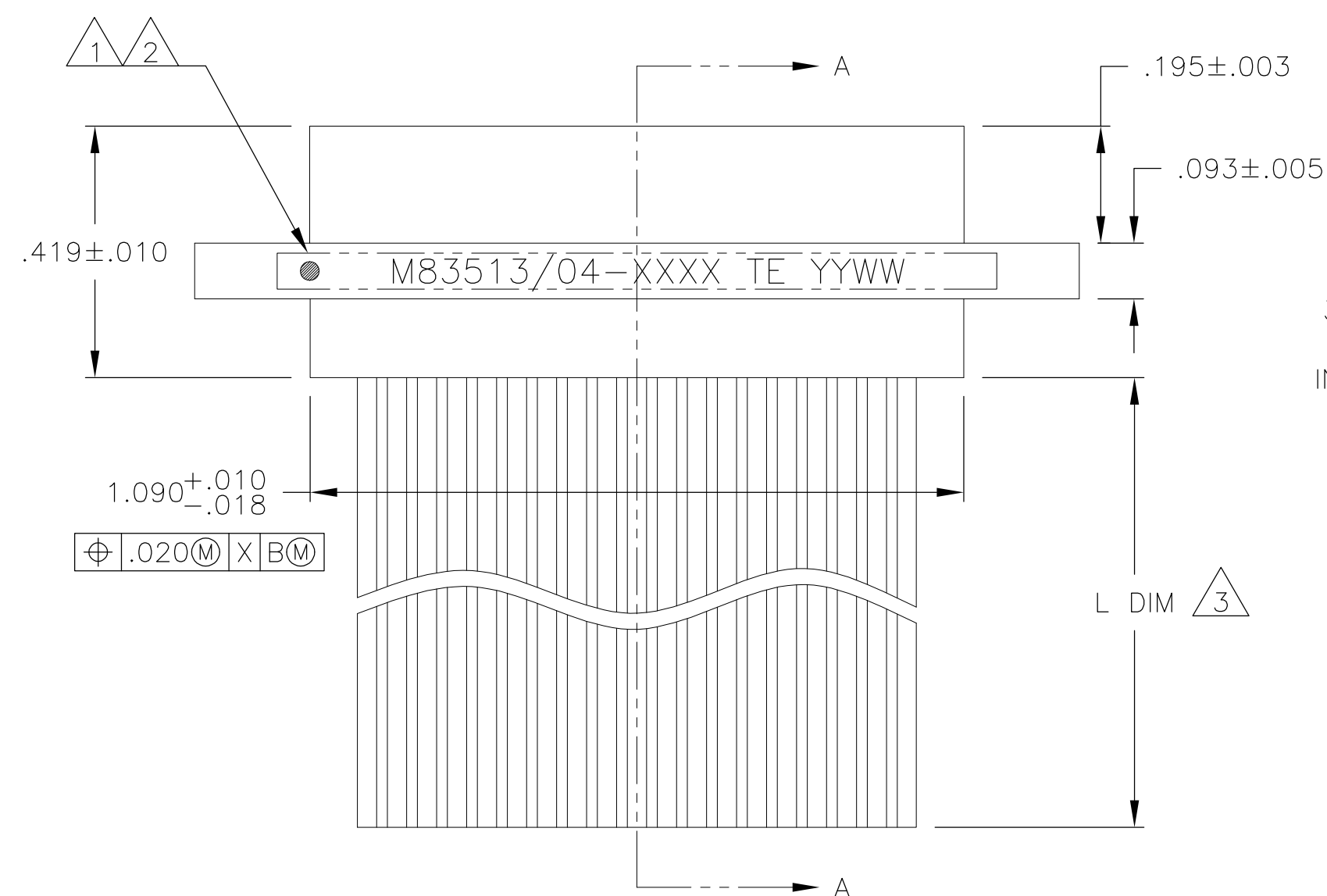
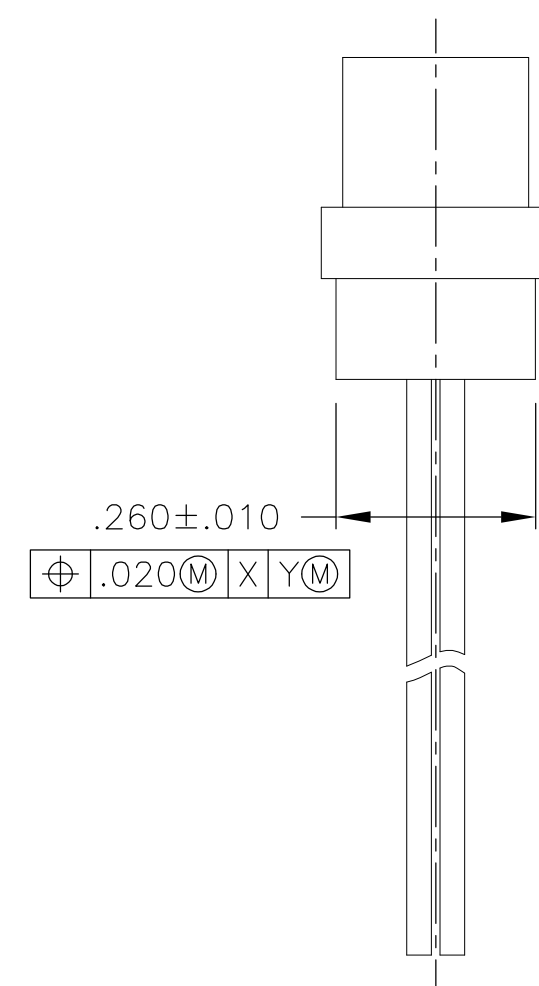
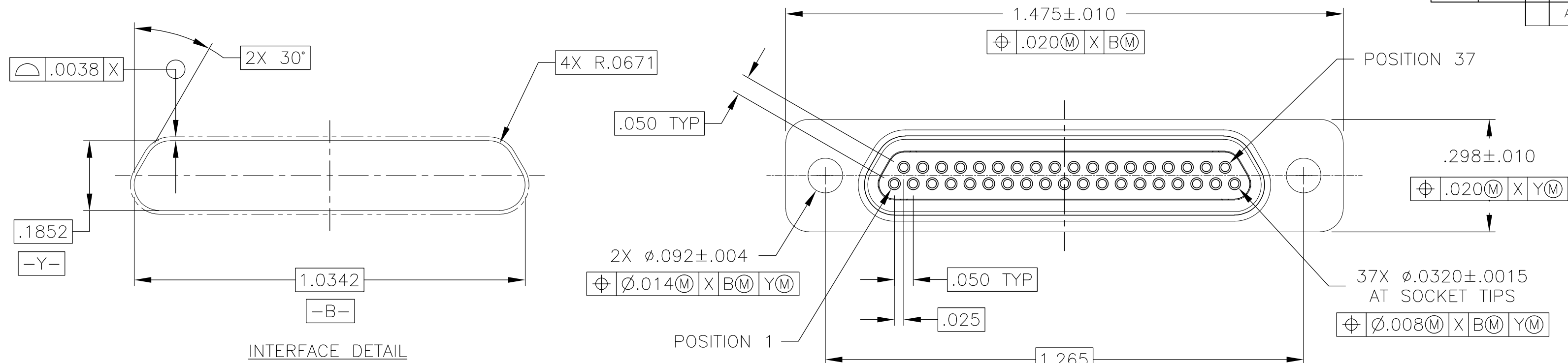


LOC —	DIST —	REVISIONS						
		P	LTR	DESCRIPTION	DATE	DWN	APVD	
			A	PRODUCTION RELEASE	03 SEP 08	BJR	MKS	



- 1 CONNECTOR SHALL BE MARKED IN ACCORDANCE WITH METHOD I OF MIL-STD-1285. MARKING SHALL CONTAIN THE MILITARY PIN, CAGE CODE (OR TE), AND DATE CODE. EXAMPLE: M83513/04-XXXX TE YYWW (WHERE XXXX IS PART OF THE PIN SHOWN IN THE "MIL-DTL-83513" COLUMN OF THE PART NUMBER TABLE, AND YYWW IS THE DATE CODE). TEXT HEIGHT SHALL BE .035 INCH MINIMUM.
- 2 POSITION 1 SHALL BE INDICATED BY AN IDENTIFIABLE MARK, LOCATED APPROXIMATELY AS SHOWN ON THE POSITION 1 SIDE OF THE CONNECTOR FLANGE. THIS MARK SHALL BE INCLUDED AS PART OF THE PART MARKING INFORMATION.
- 3 LENGTH IS SHOWN IN THE "L DIM" COLUMN OF THE PART NUMBER TABLE. LENGTH TOLERANCE IS +1.0/-0.0 FOR INSULATED WIRE TERMINATIONS, AND +0.20/-0.00 FOR UNINSULATED WIRE TERMINATIONS
- 4 INSULATED WIRE IS SHOWN FOR REFERENCE ONLY. PART MAY BE TERMINATED WITH INSULATED OR UNINSULATED WIRE ACCORDING TO THE PART NUMBER TABLE.
- 5 EPOXY ENCAPSULATION. EPOXY MAY WICK .125 INCH MAX FOR INSULATED WIRE, AND .050 INCH MAX FOR UNINSULATED WIRE.
- 6 ALL DIMENSIONS AND REQUIREMENTS ARE PER MIL-DTL-83513/4

THIS DRAWING IS A CONTROLLED DOCUMENT.			DWN B. ROMANCHUK		03 SEP 08		 Tyco Electronics Corporation Harrisburg, PA 17105-3608								
DIMENSIONS: INCHES			TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD M. STORRY		NAME								
			0 PLC ± - 1 PLC ± - 2 PLC ± .010 3 PLC ± .005 4 PLC ± - ANGLES ± ± 1°		PRODUCT SPEC -		RECEPTACLE ASSEMBLY, MICRO-D PER MIL-DTL-83513/04, MCKS SERIES, 37 POSITION								
MATERIAL			FINISH		APPLICATION SPEC -				SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO			
SEE NOTES			-		WEIGHT -		A2		98278	C=1532176	-				
CUSTOMER DRAWING										SCALE	4:1	SHEET	1 of 2	REV	A

LOC —	DIST —	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
			—	SEE SHEET 1	—	—	—

TE PART NUMBER	3	1		
	L DIM	MIL-DTL-83513 PIN	MICRODOT P/N	MCKS DESCRIPTION
1532176-1	18	M83513/04-F01N	094-6626-0001	MCKS-N1-B-37S6G1-18.0
1532176-2	36	M83513/04-F02N	094-6626-0002	MCKS-N1-B-37S6G1-36.0
1532176-3	18	M83513/04-F03N	094-6626-0003	MCKS-N1-B-37S6G9-18.0
1532176-4	36	M83513/04-F04N	094-6626-0004	MCKS-N1-B-37S6G9-36.0
1532176-5	18	M83513/04-F09N	094-6626-0009	MCKS-N1-B-372S6Q1-18.0
1532176-6	36	M83513/04-F10N	094-6626-0010	MCKS-N1-B-37S6Q1-36.0
1532176-7	18	M83513/04-F11N	094-6626-0011	MCKS-N1-B-37S6Q9-18.0
1532176-8	36	M83513/04-F12N	094-6626-0012	MCKS-N1-B-37S6Q9-36.0
1532176-9	72	M83513/04-F13N	094-6626-0013	MCKS-N1-B-37S6G1-72.0
1-1532176-0	72	M83513/04-F14N	094-6626-0014	MCKS-N1-B-37S6G9-72.0
1-1532176-1	72	M83513/04-F15N	094-6626-0015	MCKS-N1-B-37S6Q1-72.0
1-1532176-2	72	M83513/04-F16N	094-6626-0016	MCKS-N1-B-37S6Q9-72.0
1-1532176-3	0.5	M83513/04-F05N	094-6626-0005	MCKS-N1-B-37S5L4-0.5
1-1532176-4	1.0	M83513/04-F06N	094-6626-0006	MCKS-N1-B-37S5L4-1.0
1-1532176-5	0.5	M83513/04-F07N	094-6626-0007	MCKS-N1-B-37S5L5-0.5
1-1532176-6	1.0	M83513/04-F08N	094-6626-0008	MCKS-N1-B-37S5L5-1.0
1-1532176-7	18	M83513/04-F01C	094-6636-0001	MCKS-C2-B-37S6G1-18.0
1-1532176-8	36	M83513/04-F02C	094-6636-0002	MCKS-C2-B-37S6G1-36.0
1-1532176-9	18	M83513/04-F03C	094-6636-0003	MCKS-C2-B-37S6G9-18.0
2-1532176-0	36	M83513/04-F04C	094-6636-0004	MCKS-C2-B-37S6G9-36.0
2-1532176-1	0.5	M83513/04-F05C	094-6636-0005	MCKS-C2-B-37S5L4-0.5
2-1532176-2	1.0	M83513/04-F06C	094-6636-0006	MCKS-C2-B-37S5L4-1.0
2-1532176-3	0.5	M83513/04-F07C	094-6636-0007	MCKS-C2-B-37S5L5-0.5
2-1532176-4	1.0	M83513/04-F08C	094-6636-0008	MCKS-C2-B-37S5L5-1.0
2-1532176-5	18	M83513/04-F09C	094-6636-0009	MCKS-C2-B-37S6Q1-18.0
2-1532176-6	36	M83513/04-F10C	094-6636-0010	MCKS-C2-B-37S6Q1-36.0
2-1532176-7	18	M83513/04-F11C	094-6636-0011	MCKS-C2-B-37S6Q9-18.0
2-1532176-8	36	M83513/04-F12C	094-6636-0012	MCKS-C2-B-37S6Q9-36.0
2-1532176-9	72	M83513/04-F13C	094-6636-0013	MCKS-C2-B-37S6G1-72.0
3-1532176-0	72	M83513/04-F14C	094-6636-0014	MCKS-C2-B-37S6G9-72.0
3-1532176-1	72	M83513/04-F15C	094-6636-0015	MCKS-C2-B-37S6Q1-72.0
3-1532176-2	72	M83513/04-F16C	094-6636-0016	MCKS-C2-B-37S6Q9-72.0

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN B. ROMANCHUK	03 SEP 08	 Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK —	—	NAME	
		APVD M. STORRY	03 SEP 08	PRODUCT SPEC	
		APPLICATION SPEC		DRAWING NO	
		RESTRICTED TO			
MATERIAL —	TOLERANCES, UNLESS OTHERWISE SPECIFIED: 0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± - 4 PLC ± - ANGLES ± - FINISH —	WEIGHT —	SIZE A2	CAGE CODE 98278	SCALE 4:1
CUSTOMER DRAWING			SHEET 2 OF 2		REV A