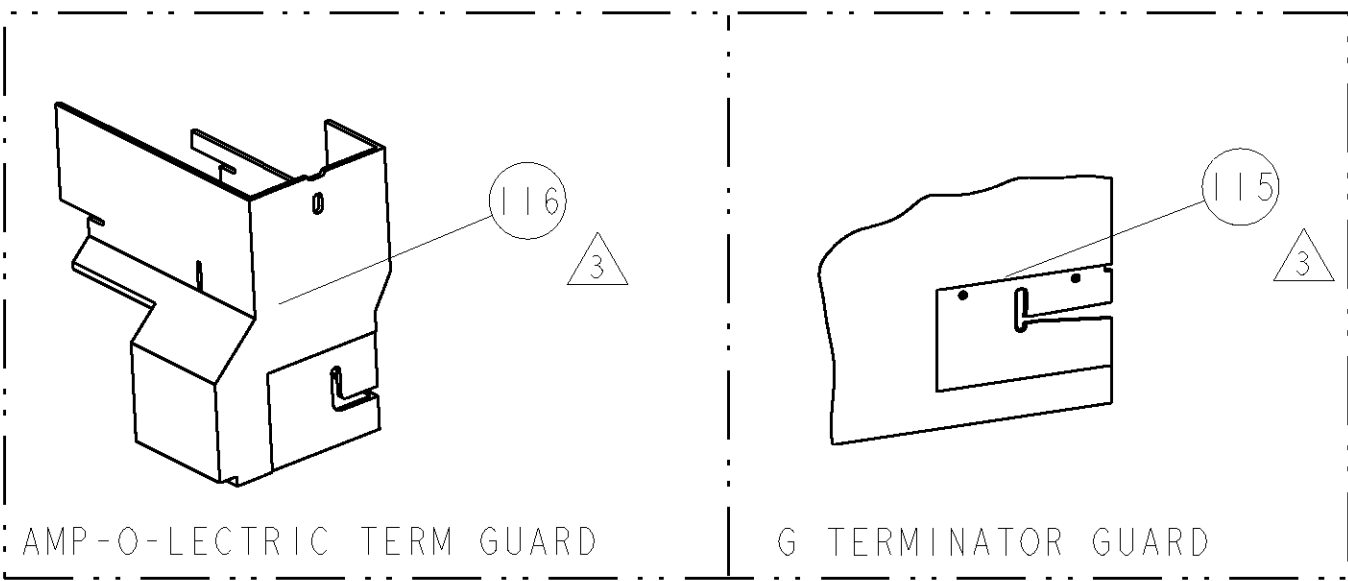


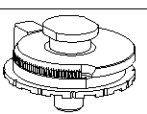
8				7			
THIS DRAWING IS UNPUBLISHED.				RELEASED FOR PUBLICATION			
COPYRIGHT 20				20			
BY TYCO ELECTRONICS CORPORATION. ALL RIGHTS RESERVED.							
PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1855279-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855279-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855279-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855279-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1855279-7		A	-	-	-	SPARE PARTS	

- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE

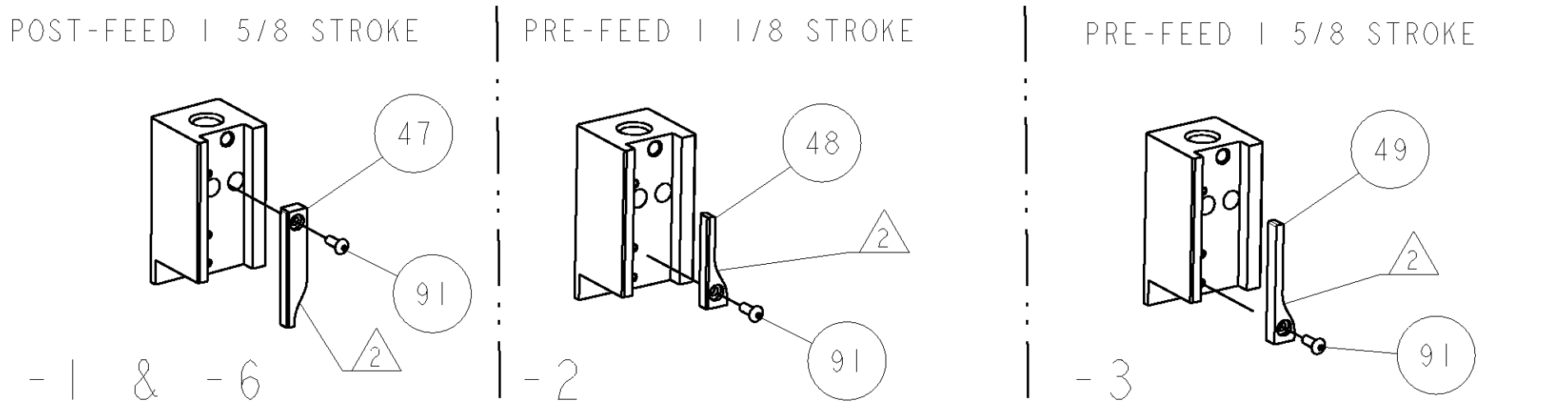
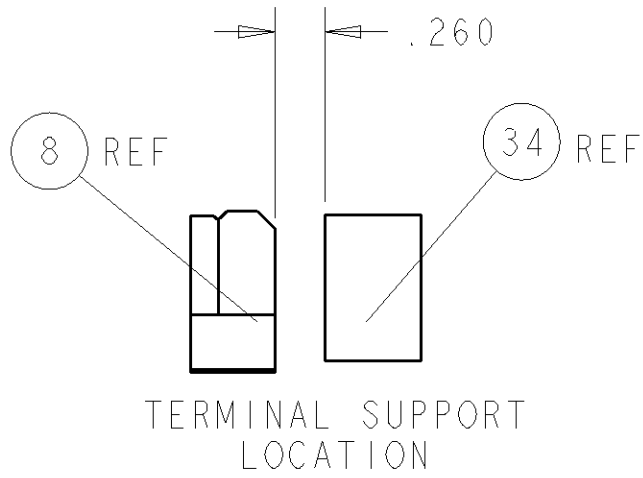
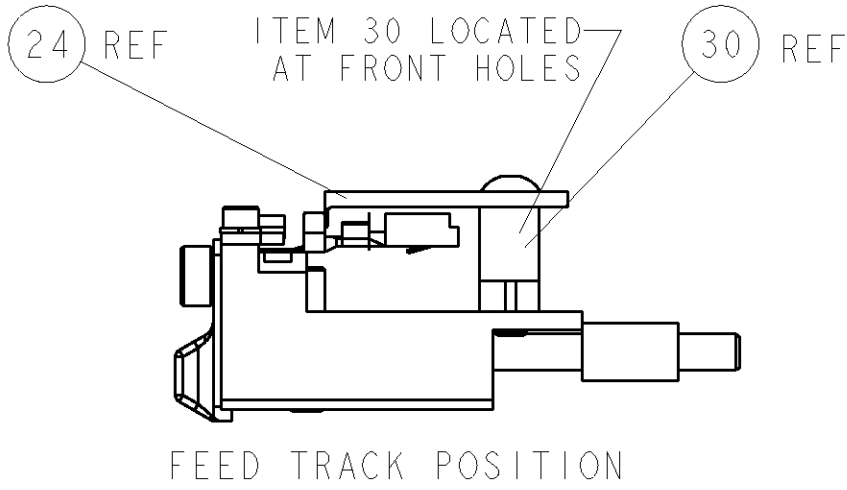
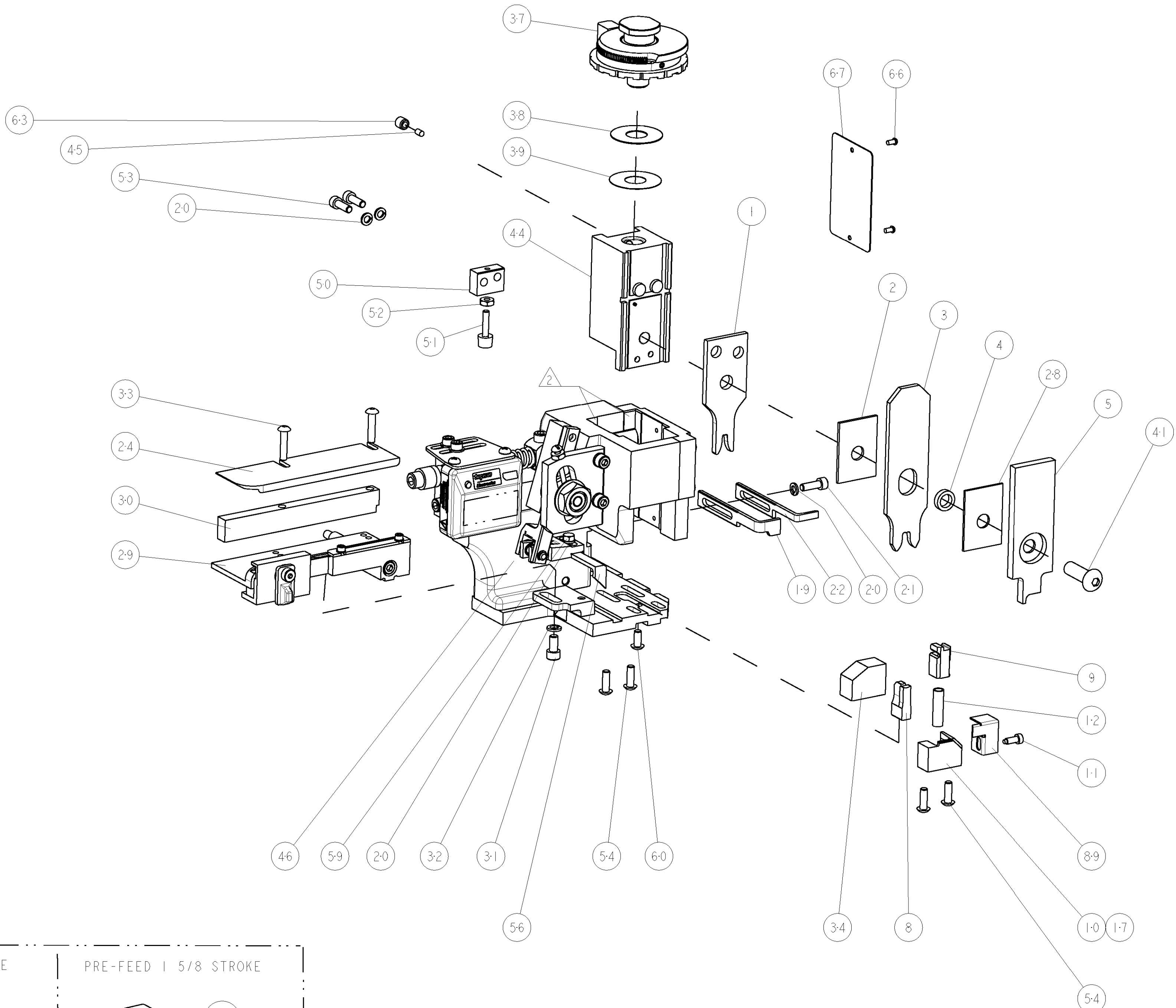
*** WARNING**
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



TERMINAL NAME: TERM F M/P 630					
TYCO PN	PACKARD PN	PACKARD TERMINAL - PACKARD CRIMP SPECS			
286797	12020035				
-	-	CRIMP HEIGHT		WIRE SIZE	REF SETTING
-	-	1.45±0.05mm [.057±.002]		(2)0.8mm2	C9
-	-	1.40±0.05mm [.055±.002]		(2)0.5mm2	D2
-	-	-		-	-
-	-	-		-	-
-	-	CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	3.30mm [.130]	F	(2)0.50-(2)0.80mm2
-	-	INSUL	5.33mm [.210]	F	Ø2.03-3.12mm
WIRE STRIP LENGTH 5.2-6.0mm		TERM APPL SPEC NONE	FEED 17.53mm	APPLICATOR INSTRUCTIONS 408-8040	SET UP GAGE 458637-1



LOC		DIST		REVISONS			
A		66		P	LTR	DESCRIPTION	DATE
				A		RELEASED	22MAY2007
							LG
							TE



△	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
△	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
-	1	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
-	1	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
-	1	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
-	1	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
-	1	1	1	1	1	-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	2	2	2	-	21017-2	SCREW, DRIVE	66
-	1	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-	1	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	1	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
-	1	1	1	1	1	-	458537-2	PAWL, FEED	56
-	4	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
-	2	2	2	2	2	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	53
-	1	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
-	1	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
-	1	1	1	1	1	-	690753-1	SPACER, TONKER	50
-	-	1	-	-	..		690602-6	CAM, PRE FEED, 1 5/8	49
-	-	-	1	-	..		690602-5	CAM, PRE FEED, 1 1/8	48
-	1	-	-	1	-		690501-4	CAM, POST FEED, 1 5/8	47
-	1	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MQCA)	46
-	1	1	1	1	1	-	690191-1	PLUG, NYLON	45
-	1	1	1	1	1	-	1-819307-3	RAM, SIDE FEED	44
-	1	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
-	1	1	1	1	1	-	690125-1	SHIM SUB-ASSY	39
-	1	1	1	1	1	-	469367-9	SHIM	38
-	1	1	1	1	1	-	879103-3	FINE ADJUST HEAD ASSEMBLY	37
-	1	1	1	1	1	-	690786-3	TERMINAL SUPPORT	34
-	2	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
-	1	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
-	1	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
-	1	1	1	1	1	-	1320908-6	SPACER, STRIP GUIDE	30
-	1	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
-	1	1	1	1	1	-	1-455888-0	SPACER, CRIMPER	28
-	1	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
-	1	-	-	1	-		690472-2	STRIPPER	22
-	1	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
-	4	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
-	-	1	1	-	-		691353-1	STRIPPER	19
△	-	1	-	-	-		679625-1	SHEAR HOLDER, FRONT (NO CUT)	17
-	1	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
-	1	1	1	1	1	-	690461-1	STOP, SHEAR	11
△	-	-	1	1	1	-	690459-1	SHEAR HOLDER, FRONT	10
△	-	1	1	1	1	-	454276-1	FLOATING SHEAR, FRONT	9
△	1	1	1	1	1	-	1633114-6	ANVIL, COMBINATION .130	8
-	1	1	1	1	1	-	3-455889-6	DEPRESSOR, SHEAR	5
-	1	1	1	1	1	-	238011-2	BLOCK, CRIMPER SPACER	4
△	1	1	1	1	1	-	6-456134-7	CRIMPER, INSULATION F PREMIUM	3
△	-	1	1	1	1	-	1-455888-5	SPACER, CRIMPER	2
△	1	1	1	1	1	-	8-1633305-9	CRIMPER, WIRE PREMIUM	1

-77		-6	-3	-2	-1	U/M	PART NO	DESCRIPTION		ITEM NO
TYCO ELECTRONICS CORPORATION, 17105-3608 HARRISBURG, PA 17105-3608							DRAWN GROSS 08MAY2007	Tyco Electronics Harrisburg, PA 17105-3608		
CHECKED R. KNEPPER 08MAY2007							NAME T. ELBIN 08MAY2007	FINE ADJUST SIDE FEED HDM APPLICATOR		
DIMENSIONS: INCHES							PRODUCT SPEC	SIZE		RESTRICTED TO
TOLERANCES UNLESS OTHERWISE SPECIFIED:							APPLICATION SPEC	CAGE CODE		OF
9 PLC ±.01							WEIGHT	DRAWING NO		REV
1 PLC ±.01							A1 00779		1855279	
3 PLC ±.001							CUSTOMER DRAWING		SCALE	
4 PLC ±.0001							3:5		1	
ANGLES ±.001							A		A	
FINISH							3:5		1	

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

[TE Connectivity:](#)

[1855279-6](#)