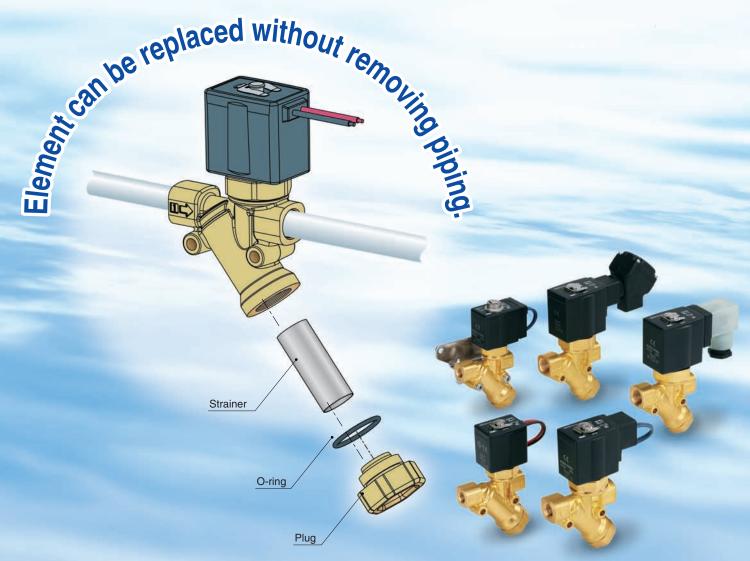
2 Port Solenoid Valve with Built-in Y-strainer

For Air, Water, Oil, Steam 60 mm (VXK21) 63.5 mm (VXK22/23) Space saving and reduced piping labor Built-in strainer enabling the removal of contaminants Strainer (100 mesh) Restriction of environmentally hazardous substances RoHS compliant







Variations

Direct Operated: Series VXK21/22/23

Valve

Normally closed (N.C.)

Normally open (N.O.)

Solenoid Coil

Coil: Class B, Class H

Rated Voltage

AC: 100 V, 200 V, 110 V, 220 V, 240 V 230 V, 48 V

DC: 24 V, 12 V

Material

Body: C37

Seal: NBR, FKM, EPDM, PTFE

Electrical Entry

Grommet

Conduit

DIN terminal

Conduit terminal



Normally Closed (N.C.)

Model		VXK21	VXK22	VXK23
Orifice size	2 mmø		_	_
	3 mmø	•	•	•
	4.5 mmø	•	•	•
Orif	6 mmø	-	•	•
	8 mmø	-	•	•
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8

Normally Open (N.O.)

Model		VXK21	VXK22	VXK23
size	2 mmø	•	_	_
siz	3 mmø	•	•	•
Orifice	4.5 mmø	•	•	•
ō	6 mmø	_	•	•
Port size		1/8, 1/4	1/4, 3/8	1/4, 3/8

* Basic specifications are the same as those of the VX21/22/23 series.



Specifications

For Air

For Water

For Oil

For Steam

((

with Built-in Y-strainer Series VXK21/22/23

Direct Operated 2 Port Solenoid Valve

For Air, Water, Oil, Steam

Single Unit

■ Valve

Normally closed (N.C.) Normally open (N.O.)

■ Solenoid Coil

Coil: Class B, Class H

■ Rated Voltage

100 VAC, 200 VAC, 110 VAC, 220 VAC, 240 VAC, 230 VAC, 48 VAC, 24 VDC, 12 VDC

■ Material

Body — C37 Seal — NBR, FKM, EPDM, PTFE

■ Electrical Entry

- Grommet
- Conduit
- DIN terminal
- Conduit terminal



Normally Closed (N.C.)

		Model	VXK21	VXK22	VXK23
	4	2 mmø			_
size	Orifice size	3 mmø		•	
	g	4.5 mmø		•	
	Örifi	6 mmø	_	•	
		8 mmø	_	•	
		Port cizo	1/8	1/4	1/4
	Port size		1/4	1/4 3/8	1/4 3/8

Normally Open (N.O.)

	Model	VXK21	VXK22	VXK23
size	2 mmø			_
Si	3 mmø		•	
Orifice	4.5 mmø		•	•
ō	6 mmø	_	•	•
	Dowt oims	1/8	1/4	1/4
1	Port size	1/4	3/8	3/8

Construction

Dimensions

Common Specifications

Standard Specifications

	Valve construction			Direct operated poppet	
	Withstand	Withstand pressure MPa		5.0	
Valve	Body mater	ial		C37	
specifications	Seal materi	al		NBR, FKM, EPDM, PTFE	
	Enclosure			Dust-tight, Water-jet-proof type (IP65) Note)	
	Environment			Location without corrosive or explosive gases	
Strainer	Mesh			100	
specifications	Material			Stainless steel	
	Rated voltage		AC	100 VAC, 200 VAC, 110 VAC, 220 VAC, 230 VAC, 240 VAC, 48 VAC	
	nateu voite	ye	DC	24 VDC, 12 VDC	
Coil	Allowable voltage fluctuation		ıctuation	±10% of rated voltage	
specifications	Allowable AC (C		ss B, Built-in full-wave rectifier type)	10% or less of rated voltage	
	leakage		AC (Class B/H)	20% or less of rated voltage	
	voltage		DC (Class B only)	2% or less of rated voltage	
	Coil insulation t			Class B, Class H	

^{*} Electrical entry: Grommet with surge voltage suppressor (GS) has a rating of IP40.

Solenoid Coil Specifications

Normally Closed (N.C.)

DC Specification

Model	Power consumption (W)	Temperature rise (C°) Note)
VXK21	4.5	45
VXK22	7	45
VXK23	10.5	60

AC Specification (Class B, Built-in full-wave rectifier type)

Model	Apparent power (VA)*	Temperature rise (C°) Note)
VXK21	7	55
VXK22	9.5	60
VXK23	12	65

^{*} There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

AC Specification

Model		Apparent power (VA)		Temperature
Model	Frequency (Hz)	Inrush	Energized	rise (C°) Note)
VXK21	50	19	10	50
VARZI	60	16	8	45
VXK22	50	43	20	65
VARZZ	60	35	17	60
VXK23	50	62	32	65
VARZS	60	52	27	60

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Normally Open (N.O.)

DC Specification

Model	Power consumption (W)	Temperature rise (C°) Note)
VXK21	4.5	45
VXK22	7	45
VXK23	10.5	60

AC Specification (Class B, Built-in full-wave rectifier type)

Model	Apparent power (VA)*	Temperature rise (C°) Note)
VXK21	7	55
VXK22	9.5	60
VXK23	12	65

^{*} There is no difference in the frequency and the inrush and energized apparent power because a rectifying circuit is used in the AC (Class B, Built-in full-wave rectifier type).

AC Specification

Model		Apparent power (VA)		Temperature
Model	Frequency (Hz)	Inrush	Energized	rise (C°) Note)
VXK21	50	22	11	55
VARZI	60	18	8	50
VXK22	50	46	20	65
VARZZ	60	38	18	60
VXK23	50	64	32	65
VARZS	60	54	27	60

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.



Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Note) Value at ambient temperature of 20°C and when the rated voltage is applied.

Applicable Fluid Check List

All Options (Single Unit)

VXK2	2 🔲 🗆 –	-	
------	---------	---	--

Option symbol

Fluid and application	Option symbol	Seal material	Body/Shading coil material Note 5)	Coil insulation type Note 4)	Remarks
Air	Nil	NBR	C37/-	В	Select the built-in full-wave rectifier type for AC spec.
Medium vacuum, Non-leak, Oil-free Note 1)	V Note 2)	FKM	C37/-	В	Select the built-in full-wave rectifier type for AC spec.
Water	Nil	NBR	C37/Cu	В	
Heated water	E	EPDM	C37/Cu	Н	
Oil Note 3)	Α	FKM	007/0	В	
Oii ·	D	FKIVI	C37/Cu	Н	
Steam	S	PTFE	C37/Cu	Н	
Other combinations	В	EPDM	C37/Cu	В	
Other Combinations	С	PTFE	C37/Cu	В	

Note 1) The leakage amount ($10^{-6} \text{ Pa}\cdot\text{m}^3/\text{s}$) of the option "V" is a value when the differential pressure is 0.1 MPa.

Note 2) Option "V" is the oil-free treatment.

Note 3) The dynamic viscosity of the fluid must not exceed 50 mm²/s.

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface when it is switched ON.

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or when the OFF response is prioritized.

Note 4) Coil insulation type Class H: AC spec. only

Note 5) There is no shading coil attached to the DC spec. or AC spec. built-in full-wave rectifier type.

* Please contact SMC when fluids other than above are used.

For Air /Single Unit

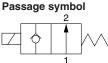
(Inert gas, Non-leak, Medium vacuum)

Model/Valve Specifications

N.O.

Passage symbol

N.C.



When you operate the VXK series (AC spec.) by air, the built-in full-wave rectifier type is chosen.

- The special construction of the armature reduces abrasion, resulting in a longer service life.
- Noise reduction

Best suited for medical equipment, low-noise environments, etc.



Normally Closed (N.C.)

		`	·					
Port	Orifice size	Model	Max. operating pressure differential	Flow cha	aracter	stics	Max. system pressure	Weight
SIZE	(mmø)		(MPa)	C[dm ³ /(s·bar)]	b	Cv	(MPa)	(g)
1/8	2	VXK2110-01	1.5	0.59	0.48	0.18		
(6A)	3	VXK2120-01	0.6	1.2	0.45	0.33		
(0/1)	4.5	VXK2130-01	0.2	2.3	0.46	0.61		480
	2	VXK2110-02	1.5	0.59	0.48	0.18		
		VXK2120-02	0.6					
	3	VXK2220-02	1.5	1.2	0.45	0.33	3.0	640
		VXK2320-02	3.0				3.0	790
1/4		VXK2130-02	0.2					480
(8A)	4.5	VXK2230-02	0.35	2.3	0.46	0.61		640
(0/1)		VXK2330-02	0.9					790
	6	VXK2240-02	0.15	4.0	0.30	1.10		640
		VXK2340-02	0.35					790
	8	VXK2250-02	0.08	4.9	0.29	1.20	1.0	640
	0	VXK2350-02	0.2	4.9	0.29	1.20	1.0	790
	3	VXK2220-03	1.5	1.2	0.45	0.33		640
		VXK2320-03	3.0	1.2	0.43	0.55		790
	4.5	VXK2230-03	0.35	2.3	0.46	0.61	3.0	640
3/8	4.5	VXK2330-03	0.9	2.0	0.40	0.01	3.0	790
(10A)	6	VXK2240-03	0.15	4.0	0.30	1.10		640
	J	VXK2340-03	0.35	4.0	0.30	1.10		790
	8	VXK2250-03	0.08	40	0.29	1.20	1.0	640
	8	VXK2350-03	4.9	0.29	1.20	0 1.0	790	

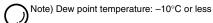


Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

- Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.
- If you intend to use any of the solenoid valves at the rated max. operating pressure for the AC spec. with shading coil, please contact SMC

Ambient and Fluid Temperature

Fluid tempe	A mala i a mata a mana a wastu wa	
Solenoid valve	Ambient temperature (°C)	
Nil	V	(0)
-10 Note) to 60	-10 Note) to 60	-20 to 60



Normally Open (N.O.)

Port	size Model		Max. operating pressure differential		Flow characteristics		Max. system pressure	Note) Weight
0.20	(mmø)		(MPa)	C[dm ³ /(s·bar)]	b	Cv	· (MPa)	(g)
1/8	2	VXK2112-01	1.5	0.59	0.48	0.18		
(6A)	3	VXK2122-01	0.7	1.2	0.45	0.33		
(0/1)	4.5	VXK2132-01	0.3	2.3	0.46	0.61		500
	2	VXK2112-02	1.5	0.59	0.48	0.18		
		VXK2122-02	0.7					
	3	3 VXK2222-02	1.0	1.2	0.45	0.33	3.0	670
4/4		VXK2322-02	1.6					830
1/4 (8A)	4.5	VXK2132-02	0.3		0.46			500
(OA)		VXK2232-02	0.45	2.3		0.61		670
		VXK2332-02	0.8		3.0	830		
	6	VXK2242-02	0.25	4.0	0.00	1 10		670
	0	VXK2342-02	0.45	4.0	0.30	1.10		830
	3	VXK2222-03	1.0	4.0	0.45	0.00		670
	3	VXK2322-03	1.6	1.2	0.45	0.33		830
3/8	4.5	VXK2232-03	0.45	2.3	0.40	0.01		670
(10A)	4.5	VXK2332-03	0.8		0.46	0.61		830
	6	VXK2242-03	0.25	4.0	0.00	1 10		670
	0	VXK2342-03	0.45	4.0	0.30	1.10		830



Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, 60 g for conduit terminal type respectively.

Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

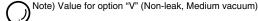
Valve Leakage

Internal Leakage

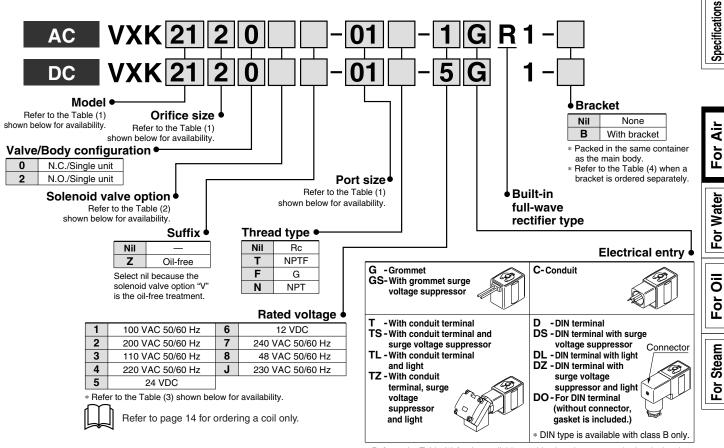
	Leakage rate				
Seal material	Air	Non-leak, Medium vacuum ^{Note)}			
NBR, FKM	1 cm³/min or less	10 ⁻⁶ Pa⋅m³/sec or less			

External Leakage

	Leakage rate				
Seal material	Air	Non-leak, Medium vacuum ^{Note)}			
NBR, FKM	1 cm³/min or less	10 ⁻⁶ Pa⋅m³/sec or less			
<u> </u>		,			



How to Order (Single Unit)



* Refer to the Table (3) for the available combinations between each electrical option (S, L, Z) and rated voltage.

Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (1) Model/Orifice Size/Port Size Normally Closed (N.C.)

S	Solenoid valve (Port size)				Orifice symbol (Diameter)				
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)	
Port symbol (Port size)	01 (1/8)	_	_	•	•	•	_	_	
	02 (1/4)	_	_	•	•	•	_	_	
	_	02 (1/4)	02 (1/4)	_	•	•	•	•	
	_	03 (3/8)	03 (3/8)	_	•	•	•	•	

Normally Open (N.O.)

	Solenoid val	Orifice symbol (Diameter)					
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)
.	01 (1/8)	_	_	•	•	•	_
Port symbol	02 (1/4)	_	_	•	•	•	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•
	_	03 (3/8)	03 (3/8)	_	•	•	•

Table (2) Solenoid Valve Ontion

1 abic (=)	Oolollola	uivo opi	.0	
Option symbol	Seal material	Body material	Coil insulation type	Remarks
Nil	NBR	C37	В	_
V	FKM	037	В	Non-leak (10 ⁻⁶ Pa·m³/sec), Oil-free, Medium vacuum (0.1 Pa.abs)

^{*} When using with vacuum, consider the max. differential pressure. (0.1 MPa or more is recommended.)

Table (3) Rated Voltage/Electrical Option

В	ated volt	000	Class B				
П	aleu voil	aye	S	L			
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light and surge voltage suppressor		
	1	100 V	_	•	_		
	2	200 V	_	•	_		
	3	110 V	_	•	_		
AC	4	220 V	_	•	_		
	7	240 V	_	_	_		
	8	48 V	_	_	_		
	J	230 V	_	_	_		
DC	5	24 V	•	•	•		
DC	6	12 V	•	_	_		

* Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in fullwave rectifier type as a standard.

Table (4) Bracket Part No.

Table (+) Blacket	Tubic (4) Brucket Full 140.					
Model	Part no.					
VXK21						
VXK22	VXK021N-5A					
VXK23						

Fluid: Air

When you operate the VX series (AC spec.) by air, the built-in full-wave rectifier type is chosen.

- The special construction of the armature reduces abrasion, resulting in a longer service life.
- Noise reduction

Best suited for medical equipment, low-noise environments, etc.

Dimensions → page 13 (Single unit)



Construction

Dimensions

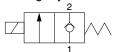
For Water /Single Unit

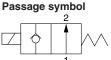
Model/Valve Specifications

N.C.

N.O.

Passage symbol







Normally Closed (N.C.)

Dont	Orifice	Orifice Max. operating pridifferential (M		ing pressure ial (MPa)	Flo	ow	Max.	Note)
Port size	size (mmø)	Model	AC	DC AC (Built-in full-wave	charact		system pressure (MPa)	Weight (g)
				rectifier type)			(ινιι α)	
1/8	2	VXK2110-01	2.0	1.5	4.1	0.17		
(6A)	3	VXK2120-01	0.9	0.5	7.9	0.33		
(51.1)	4.5	VXK2130-01	0.4	0.2	15.0	0.61		480
	2	VXK2110-02	2.0	1.5	4.1	0.17		
		VXK2120-02	0.9	0.5				
	3	VXK2220-02	1.7	1.5	7.9	0.33	3.0	640
		VXK2320-02	2.5	3.0				790
4/4		VXK2130-02	0.4	0.2	15.0 0.61		480	
1/4 (8A)	4.5	VXK2230-02	0.6	0.35		0.61		640
(OA)		VXK2330-02	0.85	0.9				790
	6	VXK2240-02	0.35	0.15	23.0	0.95		640
	0	VXK2340-02	0.55	0.3	23.0	0.95		790
	0	VXK2250-02	0.13	0.08	26.0	1.10	4.0	640
	8	VXK2350-02	0.17	0.2	26.0	1.10	1.0	790
	3	VXK2220-03	1.7	1.5	7.9	0.33		640
	3	VXK2320-03	2.5	3.0	7.9	0.33		790
	4 -	VXK2230-03	0.6	0.35	15.0	0.61	0.0	640
3/8	4.5	VXK2330-03	0.85	0.9	15.0	0.61	3.0	790
(10A)	6	VXK2240-03	0.35	0.15	22.0	0.05		640
, ,	О	VXK2340-03	0.55	0.3	23.0	0.95		790
	0	VXK2250-03	0.13	0.08	00.0	1 10	10	640
	8	VXK2350-03	0.17	0.2	26.0	1.10	1.0	790



6

Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Normally Open (N.O.)

	Port size	Orifice size Model (mmø)		Max. operating pressure differential	characteristics		Max. system pressure (MPa)	Note) Weight (g)
		_		(MPa)	Av x 10 ⁻⁶ m ²	Cv converted	(IVIF a)	
	1/8	2	VXK2112-01	0.9	4.1	0.17		
	(6A)	3	VXK2122-01	0.45	7.9	0.33		
	(0A)	4.5	VXK2132-01	0.2	15.0	0.61		500
		2	VXK2112-02	0.9	4.1	0.17		
		3	VXK2122-02	0.45	7.9	0.33	3.0	
			VXK2222-02	0.8				670
	4/4		VXK2322-02	1.2				830
	1/4 (8A)	4.5	VXK2132-02	0.2	15.0	0.61		500
	(0A)		VXK2232-02	0.3				670
			VXK2332-02	0.6				830
		6	VXK2242-02	0.15	23.0	0.95		670
		0	VXK2342-02	0.35	23.0	0.95		830
		3	VXK2222-03	0.8	7.9	0.33		670
			VXK2322-03	1.2	7.9	0.33		830
	3/8	4.5	VXK2232-03	0.3	15.0	0.61		670
	(10A)	4.5	VXK2332-03	0.6	15.0	0.01		830
		6	VXK2242-03	0.15	23.0	0.95	1	670
		6	6	VXK2342-03	0.35	23.0	0.95	

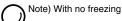


Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

 Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

Fluid tempe	Ambient temperature	
Solenoid valve	(°C)	
Nil	E	(0)
1 to 60	1 to 99	-20 to 60



Valve Leakage

Internal Leakage Seal material Leakage rate (Water) NBR, EPDM 0.1 cm³/min or less **External Leakage** Seal material Leakage rate (Water) NBR, EPDM 0.1 cm³/min or less



How to Order (Single Unit)

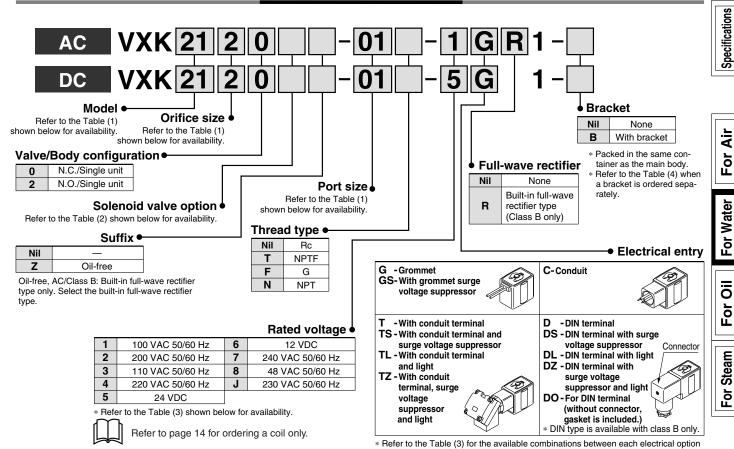


Table (1) Model/Orifice Size/Port Size Normally Closed (N.C.)

Solenoid valve (Port size Orifice symbol (Diameter) 2 3 VXK21 VXK22 VXK23 Model (2 mmø) (3 mmø) (4.5 mmø) (6 mmø) (8 mmø) 01 (1/8) Port 02 (1/4) • • • symbol 02 (1/4) 02 (1/4) (Port size) **03** (3/8) **03** (3/8)

Normally Open (N.O.)

	Solenoid val	Orifice symbol (Diameter)					
Model	VXK21	VXK22 VXK23		1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)
	01 (1/8)	_	_	•	•	•	_
Port symbol	02 (1/4)	_	_	•	•	•	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•
(. 5.1 6.26)	_	03 (3/8)	03 (3/8)	_	•	•	•

Table (3) Rated Voltage/Electrical Option

· ubic	Table (3) hated voltage/Electrical Option							
В	المدرا لمماء	~~~	Class B			Class H		
, n	Rated voltage			L	Z	S	L	Z
AC/ DC	oo ,°, voitage		With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor
	1	100 V	•	•	•	•	•	•
	2	200 V	•	•	•	•	•	•
	3	110 V	•	•	•	•	•	•
AC	4	220 V	•	•	•	•	•	•
	7	240 V	•	_	_	•	_	_
	8	48 V	•	_	_	•	_	_
	J	230 V	•		_	•	_	
DC	5	24 V	•	•	•	DO	- ! 4	!!- - -
DC	6	12 V	•		_	DC spec. is not available		valiable.

Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

(S, L, Z) and rated voltage. Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard. Table (2) Solenoid Valve Option

Option symbol	Seal material	Body/Shading coil material	Coil insulation type	Remarks
Nil	NBR	C37/Cu	В	_
E	EPDM	C37/Cu	Н	Heated water (AC only)

Table (4) Bracket Part No.

14010 (1) 214011011 4111101						
Model	Part no.					
VXK21						
VXK22	VXK021N-5A					
VXK23						

Dimensions → page 13 (Single unit)

Construction Dimensions

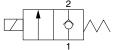
For Oil /Single Unit

Model/Valve Specifications

N.C.

N.O.

Passage symbol





The dynamic viscosity of the fluid must not exceed 50

The special construction of the armature adopted in the built-in full-wave rectifier type gives an improvement in OFF response by providing clearance on the absorbed surface

Select the DC spec. or AC spec. built-in full-wave rectifier type when the dynamic viscosity is higher than water or

Normally Closed (N.C.)

	Orifice		Max. operat different	ing pressure ial (MPa)	Flow		Max.	Note)
Port size	size Model	AC	DC AC (Built-in full-wave	charact		system pressure	Weight (g)	
	()			rectifier type)	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	
1/8	2	VXK2110-01	1.5	1.5	4.1	0.17		
(6A)	3	VXK2120-01	0.5	0.5	7.9	0.33		
(0/1)	4.5	VXK2130-01	0.2	0.15	15.0	0.61		480
	2	VXK2110-02	1.5	1.5	4.1	0.17		
		VXK2120-02	0.5	0.5	7.9			
	3	VXK2220-02	1.2	1.2		0.33	3.0	640
		VXK2320-02	1.7	2.0				790
1/4	4.5	VXK2130-02	0.2	0.15	15.0	0.61		480
(8A)		VXK2230-02	0.35	0.3				640
(0/1)		VXK2330-02	0.55	0.85				790
	6	VXK2240-02	0.2	0.1	23.0 0.95	0.05		640
	0	VXK2340-02	0.35	0.3			790	
	8	VXK2250-02	0.1	0.08	26.0	1.10	1.0	640
	0	VXK2350-02	0.14	0.2				790
	3	VXK2220-03	1.2	1.2	7.9	0.33		640
	3	VXK2320-03	1.7	2.0	7.9	0.33		790
	4.5	VXK2230-03	0.35	0.3	15.0	0.61	3.0	640
3/8	4.5	VXK2330-03	0.55	0.85	15.0	0.61	3.0	790
(10A)	6	VXK2240-03	0.2	0.1	23.0	0.95		640
	٥	VXK2340-03	0.35	0.3	23.0	0.95		790
		VXK2250-03	0.1	0.08	26.0	1.10	1.0	640
	8	VXK2350-03	0.14	0.2	20.0	1.10	1.0	790



Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Normally Open (N.O.)

when it is switched ON.

when the OFF response is prioritized.

Port size	Orifice size (mmø)	Model	Max. operating pressure differential (MPa)			Max. system pressure	Note) Weight (g)
	, ,		AC, DC	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	
4 /0	2	VXK2112-01	0.8	4.1	0.17		
1/8	3	VXK2122-01	0.45	7.9	0.33		
(6A)	4.5	VXK2132-01	0.2	15	0.61		500
	2	VXK2112-02	0.8	4.1	0.17		
	3 4.5	VXK2122-02	0.45	7.9	0.33	3.0	
		VXK2222-02	0.7				670
		VXK2322-02	1.0				830
1/4		VXK2132-02	0.2		0.61		500
(8A)		VXK2232-02	0.3	15			670
		VXK2332-02	0.6				830
		VXK2242-02	0.15	00.0	0.05		670
	0	VXK2342-02	0.35	23.0	0.95		830
	3	VXK2222-03	0.7	7.0	0.00		670
		VXK2322-03	1.0	7.9	0.33		830
3/8	4.5	VXK2232-03	0.3	15	0.61		670
(10A)	4.5	VXK2332-03	0.6	15	0.61		830
		VXK2242-03	0.15	00.0	0.05		670
	6	VXK2342-03	0.35	23.0	0.95		830

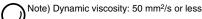


Note) Weight of grommet type. Add 10 g for conduit type, 30 g for DIN terminal type, and 60 g for conduit terminal type respectively.

Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

Fluid tempe	A	
Solenoid valve	Ambient temperature	
Α	D	(°C)
-5 Note) to 60	-5 Note) to 120	-20 to 60



Valve Leakage

Internal Leakage								
Seal material	Leakage rate (Oil)							
FKM	0.1 cm³/min or less							
External Leakage								
Seal material	Leakage rate (Oil)							
FKM	0.1 cm ³ /min or less							



AC VXK 21 DC VXK 21			1 - 1 G R	1 - D
Model Refer to the Table (1) shown below for availability. Refer to the Table (1) shown below for availability. Valve/Body configuration N.C./Single unit N.O./Single unit Solenoid valve option Refer to the Table (2) shown below for availability. Suffix	n /.	Port size • Refer to the Table (1) shown below for availability. Thread type •		tainer as the main body. Refer to the Table (4) when a bracket is ordered separately.
Nil — Z Oil-free Oil-free, AC/Class B: Built-in full-wave rectifier type only. Select th built-in full-wave rectifier type.		Nil Rc T NPTF F G N NPT	G -Grommet GS-With grommet surge voltage suppressor	C-Conduit
1 100 VAC 50/60 Hz 2 200 VAC 50/60 Hz 3 110 VAC 50/60 Hz 4 220 VAC 50/60 Hz 5 24 VDC * Refer to the Table (3) shown below		•	T -With conduit terminal TS - With conduit terminal and surge voltage suppressor TL -With conduit terminal and light TZ - With conduit terminal, surge voltage suppressor and light	D - DIN terminal DS - DIN terminal with surge voltage suppressor DL - DIN terminal with light DZ - DIN terminal with surge voltage suppressor and light DO -For DIN terminal (without connector, gasket is included.) * DIN type is available with class B only.

 \ast Refer to the Table (3) for the available combinations between each electrical option (S, L, Z) and rated voltage.

Table (2) Solenoid Valve Option

Option symbol	Seal material	Body/Shading coil material	Coil insulation type
Α	FKM	C37/Cu	В
D	FKIVI	C37/Cu	Н

The additives contained in oil are different depending on the type and manufacturers, so the durability of the seal materials will vary. For details, please consult with SMC.

Table (1) Model/Orifice Size/Port Size Normally Closed (N.C.)

So	Solenoid valve (Port size)			Orifice symbol (Diameter)				
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)
	01 (1/8)	_	_	•	•	•	_	_
Port symbol	02 (1/4)	_	_	•	•	•	_	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•	•
(. 5.1 6/26)		03 (3/8)	03 (3/8)	_				

Normally Open (N.O.)

	O P O · · · · · ·	. • .,					
	Orifice symbol (Diameter)						
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)
Dest	01 (1/8)	_	_	•	•	•	_
Port symbol	02 (1/4)	_	_	•	•	•	_
(Port size)	_	02 (1/4)	02 (1/4)	_	•	•	•
	_	03 (3/8)	03 (3/8)	_	•	•	•

Table (3) Bated Voltage/Electrical Option

lable	able (3) Rated Voltage/Electrical Option								
В	ated volt	000		Class B		Class H			
, n	ated voil	age	S L Z		S	L	Z		
AC/ DC			With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor	
	1	100 V	•	•	•	•	•		
	2	200 V	•	•	•	•	•	•	
	3	110 V	•	•	•	•	•	•	
AC	4	220 V	•	•	•	•	•	•	
	7	240 V	•	_	_	•	_	_	
	8	48 V	•	_	_	•	_	_	
	J	230 V	•	_	_	•	_	_	
DC	5	24 V	•	•	•	DC and	o io not o	voilable	
DC	6	12 V	•	_	_	DC spec. is not available		valiable.	

^{*} Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (4) Bracket Part No.

Table (+) Diacket	i ait iio.
Model	Part no.
VXK21	
VXK22	VXK021N-5A
VXK23	

Dimensions → page 13 (Single unit)



^{*} Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

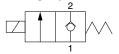
For Steam /Single Unit

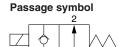
Model/Valve Specifications

N.C.

N.O.

Passage symbol







Normally Closed (N.C.)

Port size	Orifice size	pressure			Max. system pressure	Weight	
Size (mmø)			AC	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	(g)
1/8	2	VXK2110-01	1.0	4.1	0.17		
(6A)	3	VXK2120-01	1.0	7.9	0.33		
(07)	4.5	VXK2130-01	0.45	15.0	0.61		480
	2	VXK2110-02	1.0	4.1	0.17		460
	3	VXK2120-02	1.0	7.9	0.33	1.0	
	4.5	VXK2130-02	0.45			1.0	
1/4		VXK2230-02	0.75	15.0	0.61		640
(8A)		VXK2330-02	1.0				790
(0, 1,	6	VXK2240-02	0.4	23.0	0.95		640
		VXK2340-02	0.5	23.0	0.95		790
	8	VXK2250-02	0.15	26.0	1.10	0.5	640
	0	VXK2350-02	0.2	20.0	1.10	0.5	790
	3	VXK2220-03	1.0	7.9	0.33		640
	4.5	VXK2230-03	0.75	15.0	0.61	1	040
0/0	4.5	VXK2330-03	1.0	15.0	0.61	1.0	790
3/8	6	VXK2240-03	0.4	23.0	0.95		640
(10A)	0	VXK2340-03	0.5	23.0	0.95		790
	8	VXK2250-03	0.15	26.0	4.40	0.5	640
	0	VXK2350-03	0.2	26.0	1.10	0.5	790

Note) Weight of grommet type. Add 60 g for conduit terminal type.

• Refer to "Glossary of Terms" on page 23 for details on the max. oper-

Normally Open (N.O.)

			,				
Port	Orifice size	Model	Max. operating pressure differential (MPa)	Flo characte		Max. system pressure	Note) Weight
SIZE	(mmø)		AC	Av x 10 ⁻⁶ m ²	Cv converted	(MPa)	(g)
	2	VXK2112-01	1.0	4.1	0.17		
1/8	3	VXK2122-01	0.7	7.9	0.33		
(6A)	4.5	VXK2132-01	0.3	15	0.61		500
	2	VXK2112-02	1.0	4.1	0.17		
	3	VXK2122-02	0.7	7.9	0.33		
		VXK2222-02	1.0	7.9	0.33		670
1/4		VXK2132-02	0.3				500
(8A)	4.5	VXK2232-02	0.45	15	0.61		670
, ,		VXK2332-02	0.8			1.0	830
	6	VXK2242-02	0.25	23.0	0.95		670
	0	VXK2342-02	0.45	23.0	0.95		830
	3	VXK2222-03	1.0	7.9	0.33		670
	4.5	VXK2232-03	0.45	1.	0.61		670
3/8	4.5	VXK2332-03	0.8	15	0.61		830
(10A)	6	VXK2242-03	0.25	22.0	0.05	1	670
	6	VXK2342-03	0.45	23.0	0.95		830

Note) Weight of grommet type. Add 60 g for conduit terminal type.

• Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.

Ambient and Fluid Temperature

A male in mat to make a material
Ambient temperature (°C)
(***)
–20 to 60

Valve Leakage

Internal Leakage							
Seal material	Leakage rate (Air)						
PTFE	300 cm³/min or less						
External Leakage							
Seal material	Leakage rate (Air)						
PTFE	1 cm³/min or less						



[•] Refer to "Glossary of Terms" on page 23 for details on the max. operating pressure differential and the max. system pressure.



Air Fo

For Water

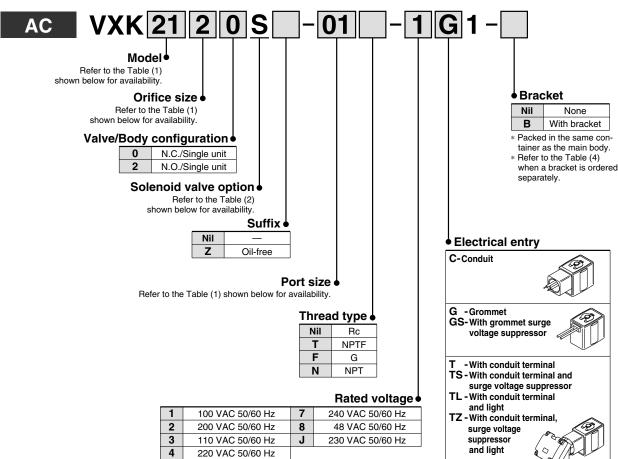
For Oil

or Steam

Dimensions Construction

surge voltage suppressor and light

* Refer to the Table (3) for the available combinations between each electrical option (S, L, Z) and rated voltage.



* Refer to the Table (3) shown below for availability.



Refer to page 14 for ordering a coil only.

Table (1) Model/Orifice Size/Port Size Normally Closed (N.C.)

Itorinany	tormany Glosea (it.o.)							
Solenoid valve (Port size)				Orifice symbol (Diameter)				
Model	VXK21	VXK22	VXK23	1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)	5 (8 mmø)
Dead	01 (1/8)	_	_	•	•	•	_	_
Port symbol	02 (1/4)	_	_	•	•	•	_	_
(Port size)	_	02 (1/4)	02 (1/4)	_		•	•	•
	_	03 (3/8)	03 (3/8)	_	● (VXK22)	•	•	•

Normally Open (N O)

INOTHIAITY	Open (N	.0.)							
Solenoid valve (Port size)					Orifice symbol (Diameter)				
Model	VXK21	VXK22 VXK2		1 (2 mmø)	2 (3 mmø)	3 (4.5 mmø)	4 (6 mmø)		
D .	01 (1/8)	_	_	•	•	•	_		
Port symbol	02 (1/4)	_	_	•	•	•	_		
(Port size)	_	02 (1/4)	02 (1/4)		● (VXK22)	•	•		
(1. 211 0.20)	_	03 (3/8)	03 (3/8)	_	● (VXK22)	•	•		

Table (2) Solenoid Valve Option

Table (2) Colonella valve Option							
Option symbol	Seal material	Body/Shading coil material	Coil insulation type				
S	PTFE	C37/Cu	Н				

Solenoid coil: AC/Class H only

Table (3) Rated Voltage/Electrical Option

D,	ated volt	200	Class H				
no	aleu voii	age	S	L	Z		
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor		
	1	100 V	•	•	•		
	2	200 V	•	•	•		
	3	110 V	•	•	•		
AC	4	220 V	•	•	•		
	7	240 V	•	_	_		
	8	48 V	•	1	_		
	J	230 V	•	_	_		
DC	5	24 V	DC sno	c. is not av	vailahla		
DC	6	12 V	DO spe	o. 15 110t at	vanabie.		

Table (4) Bracket Part No.

Model	Part no.
VXK21	
VXK22	VXK021N-5A
VXK23	

Dimensions → page 13 (Single unit)

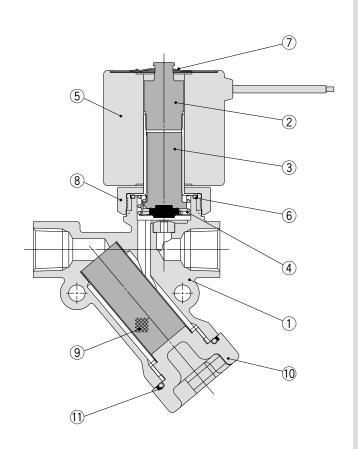


Series VXK21/22/23

For Air, Water, Oil, Steam

Construction: Single Unit

Normally closed (N.C.) Body material: C37

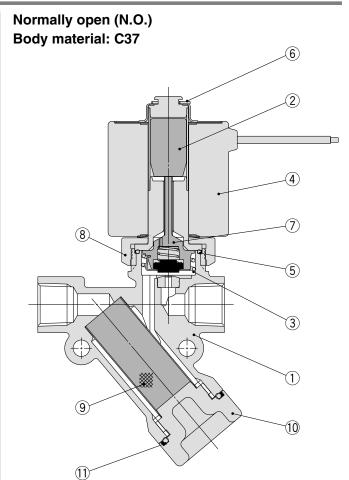


Component Parts

No.	Description	Material
1	Body	C37
2	Tube assembly Note 2)	Stainless steel, Cu
3	Armature assembly	Stainless steel, PPS, NBR (FKM, EPDM, PTFE)
4	Return spring	Stainless steel
5	Solenoid coil	_
6	O-ring	NBR (FKM, EPDM, PTFE)
7	Clip	SK
8	Nut	C37
9	Strainer	Stainless steel
10	Plug	C37
11	O-ring	NBR (FKM, EPDM, PTFE)

Note 1) The seal materials shown in () are available depending on the option selected.

Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier type.



Component Parts

miponent Parts						
Description	Material					
Body	C37					
Tube assembly Note 2)	Stainless steel, Cu					
Return spring	Stainless steel					
Solenoid coil	_					
O-ring	NBR (FKM, EPDM, PTFE)					
E stop ring	Stainless steel					
Push rod assembly	Stainless steel, PPS, NBR (FKM, EPDM, PTFE)					
Nut	C37					
Strainer	Stainless steel					
Plug	C37					
O-ring	NBR (FKM, EPDM, PTFE)					
	Description Body Tube assembly Note 2) Return spring Solenoid coil O-ring E stop ring Push rod assembly Nut Strainer Plug					

Note 1) The seal materials shown in () are available depending on the option selected.

Note 2) "Cu" is not available with the DC spec. and AC spec. built-in full-wave rectifier type.

Specifications

Ą

For

For Water

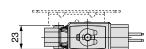
Ö

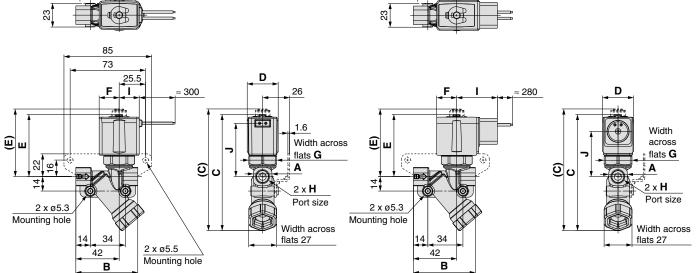
For

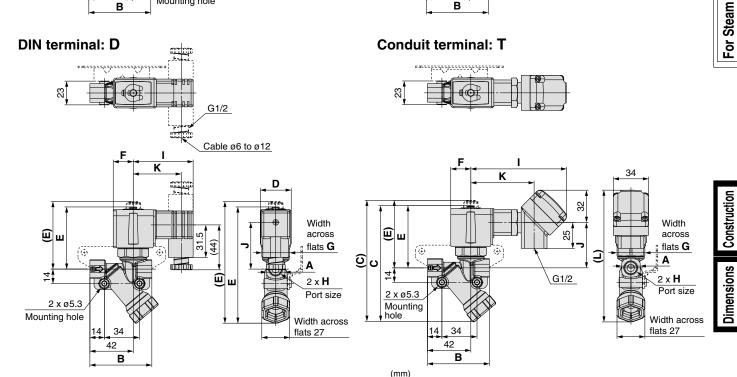
Dimensions

Normally closed (N.C.): VXK21□0/VXK22□0/VXK23□0 Normally open (N.O.): VXK21□2/VXK22□2/VXK23□2

Grommet: G Conduit: C







Normally closed (N.C.)	Normally open (N.O.)	Orifice size	Port size	Α	В	С	(C) Note 2)	D	E	(E) Note 2)	F	G
,	VXK21□2	ø2, ø3, ø4.5	1/8, 1/4	18	60	(112)	(119)	30	60	67	19.5	27
VXK22□0	VXK22□2	ø3, ø4.5, ø6, ø8 ^{Note 1)}	1/4, 3/8	22	63.5	(121.5)	(128.5)	35	69	76.5	22.5	32
VXK23□0	VXK23□2	ø3, ø4.5, ø6, ø8 Note 1)	1/4. 3/8	22	63.5	(127.5)	(135)	40	75.5	83.5	25	36

																									(mm)
Mo	odel		D :		Electrical entry Note 3)						Built-in full-wave rectifier type Electrical entry Note 3)														
Normally	Normally open	Orifice size	Port size	Gror	nmet	Cor	nduit	DIN	I term	inal	Co	onduit	termi	nal	Gron	nmet	Con	duit	DIN	I term	inal	Co	nduit	termir	nal
(N.C.)	(N.O.)		п	ı	J	Τ	J	ı	J	K	- 1	J	K	L	ı	J	ı	J	ı	J	K	Ι	J	K	L
VXK21□0	VXK21□2	ø2, ø3, ø4.5	1/8, 1/4	19.5	52	40	44.5	58.5	44	46.5	(92)	44.5	(61)	(129)	30	48	48.5	43	65.5	44	53.5	(100.5)	43	(69.5)	(127)
VXK22□0	VXK22□2	ø3, ø4.5, ø6, ø8 ^{Note 1)}	1/4, 3/8	22.5	61	43	53.5	61.5	53	49.5	(95)	53.5	(64)	(138)	33	57	51.5	52	68.5	53	56.5	(103.5)	52	(72.5)	(136.5)
VXK23□0	VXK23□2	ø3, ø4.5, ø6, ø8 ^{Note 1)}	1/4, 3/8	25.5	67.5	46	60	64	59.5	52	(98)	60	(66.5)	(143.5)	36	63.5	54	58.5	71	59.5	59	(106)	58.5	(75)	(142.5)

Note 1) An orifice size of ø8 is only available with the N.C. spec.

Note 2) (C)(E): N.O. spec. dimensions

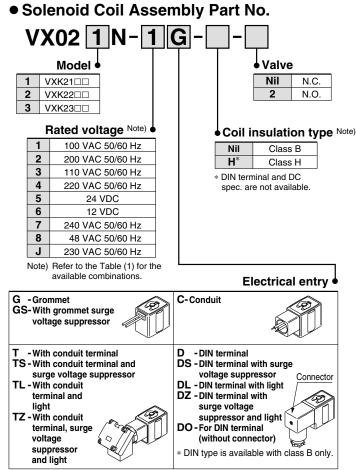
Note 3) Add 1.5 mm to "J" and "L" dimensions for the N.O. spec.



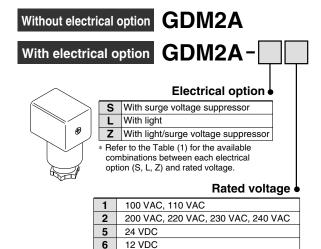
Series **VXK21/22/23**

For Air, Water, Oil, Steam

Replacement Parts



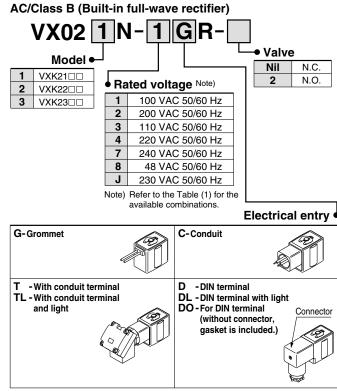
- * Refer to the Table (1) for the available combinations between each electrical option (S, L, Z) and rated voltage.
- DIN Connector Part No.



Gasket Part No. for DIN Connector
 VCW20-1-29-1

48 VAC

15



- * Refer to the Table (1) for the available combinations between each electrical option and rated voltage.
- * Surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.

Table (1) Rated Voltage/Electrical Option

	Rated voltage			Class B		Class H				
H				S L Z			S L			
AC/ DC	Voltage symbol	Voltage	With surge voltage suppressor	With light	With light/ surge voltage suppressor	With surge voltage suppressor	With light	With light/ surge voltage suppressor		
	1	100 V	•	•	•	•	•	•		
	2	200 V	•	•	•	•	•	•		
	3	110 V	•	•	•	•	•	•		
AC	4	220 V	•	•	•	•	•	•		
	7	240 V	•	_	_	•	_	_		
	8	48 V	•	_	_	•	_	_		
	J	230 V	•	_	_	•	_	_		
D0	5	24 V	•	•	•	DC cno	c. is not a	vailable		
DC	6	12 V	•	_	_	DC spec	valiable.			

- * Option "S", "Z" are not available because a surge voltage suppressor is integrated into the AC/Class B, built-in full-wave rectifier type as a standard.
- * Replacement of solenoid coil
- Cannot be changed between DC and AC.
- Cannot be changed between DC and AC (built-in full-wave rectifier type).
- Can be changed from DC to DC.
- Can be changed from AC to AC

• Name Plate Part No.

AZ-T- Valve model

↑ Enter by referring to "How to Order" (Single Unit).

● Clip Part No. (For N.C.)

For VX21: VX021N-10 For VX22: VX022N-10

For VX23: VX023N-10

• Clip Part No. (For N.O.)

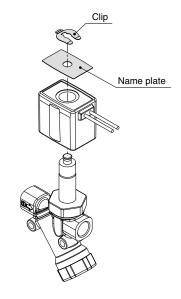
For VX21: **ETW-7**

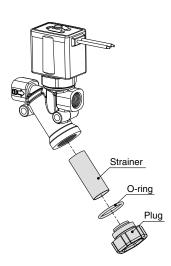
For VX22: **ETW-8**

For VX23: **ETW-9**

Strainer Part No.

Strainer	VXK021N-4-1
	VXK021N-3CA (NBR)
Plug assembly	VXK021N-3CA-F (FKM)
(Plug + O-ring)	VXK021N-3CA-E (EPDM)
	VXK021N-3CA-P (PTFE)
	VXK-OR (NBR)
O-ring	VXK-OR-F (FKM)
Part numbers are for a set of ten O-rings.	VXK-OR-E (EPDM)
	VXK-OR-P (PTFE)





(How to indicate flow characteristics)

1. Indication of flow characteristics

The flow characteristics in equipment such as a solenoid valve, etc. are indicated in their specifications as shown in the Table (1).

Table (1) Indication of flow characteristics

Corresponding equipment	Indication by international standard	Other indications	Conformed standard
Pneumatic	C, b	_	ISO 6358: 1989 JIS B 8390: 2000
equipment	_	S	JIS B 8390: 2000 Equipment: JIS B 8373, 8374, 8375, 8379, 8381
		Cv	ANSI/(NFPA)T3.21.3: 1990
Process fluid control	Av	_	IEC60534-2-3: 1997 JIS B 2005: 1995
equipment	_	Cv	Equipment: JIS B 8471, 8472, 8473

2. Pneumatic equipment

2.1 Indication according to the international standards

(1) Conformed standard

ISO 6358: 1989 : Pneumatic fluid power—Components using compressible fluids—

Determination of flow-rate characteristics

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

How to test flow-rate characteristics

(2) Definition of flow characteristics

The flow characteristics are indicated as a result of a comparison between sonic conductance C and critical pressure ratio b.

Sonic conductance C: Value which divides the passing mass flow rate of an equipment in a choked flow condition by the

product of the upstream absolute pressure and the density in a standard condition.

Critical pressure ratio **b**: Pressure ratio (downstream pressure/upstream pressure) which will turn to a choked flow when the

value is smaller than this ratio.

Choked flow : The flow in which the upstream pressure is higher than the downstream pressure and where

sonic speed in a certain part of an equipment is reached.

Gaseous mass flow rate is in proportion to the upstream pressure and not dependent on the

downstream pressure.

Subsonic flow : Flow greater than the critical pressure ratio

Standard condition : Air in a temperature state of 20°C, absolute pressure 0.1 MPa (= 100 kPa = 1 bar), relative humidity

65%.

It is stipulated by adding the "(ANR)" after the unit depicting air volume.

(standard reference atmosphere)

Conformed standard: ISO 8778: 1990 Pneumatic fluid power—Standard reference atmosphere, JIS B 8393: 2000: Pneumatic fluid power—Standard reference atmosphere

(3) Formula for flow rate

It is described by the practical units as following.

When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1} \le b$$
, choked flow

$$Q = 600 \times C (P1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
(1)

When

$$\frac{P2+0.1}{P1+0.1}$$
 > **b**, subsonic flow

$$\mathbf{Q} = 600 \times \mathbf{C} (\mathbf{P1} + 0.1) \sqrt{1 - \left[\frac{\mathbf{P2} + 0.1}{\mathbf{P1} + 0.1} - \mathbf{b} \right]^{2}} \sqrt{\frac{293}{273 + \mathbf{t}}} \dots (2)$$

 \boldsymbol{Q} : Air flow rate [dm³/min (ANR)], dm³ (Cubic decimeter) of SI unit are also allowed to be described by ℓ (liter). 1 dm³ = 1 ℓ



C : Sonic conductance [dm³/(s⋅bar)]

b : Critical pressure ratio [—]
P1 : Upstream pressure [MPa]
P2 : Downstream pressure [MPa]

t : Temperature [°C]

Note) Formula of subsonic flow is the elliptic analogous curve.

Flow characteristics are shown in Graph (1) For details, please make use of SMC's "Energy Saving Program".

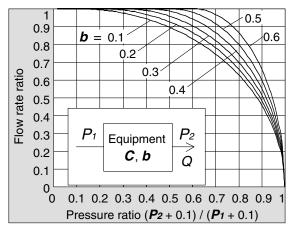
Example)

Obtain the air flow rate for $P_1 = 0.4$ [MPa], $P_2 = 0.3$ [MPa], t = 20 [°C] when a solenoid valve is performed in C = 2 [dm³/(s·bar)] and b = 0.3.

According to formula 1, the maximum flow rate = $600 \times 2 \times (0.4 + 0.1) \times \sqrt{\frac{293}{273 + 20}} = 600 \text{ [dm}^3/\text{min (ANR)]}$

Pressure ratio =
$$\frac{0.3 + 0.1}{0.4 + 0.1} = 0.8$$

Based on Graph (1), it is going to be 0.7 if it is read by the pressure ratio as 0.8 and the flow rate ratio to be $\boldsymbol{b} = 0.3$. Hence, flow rate = maximum flow rate x flow rate ratio = $600 \times 0.7 = 420 \text{ [dm}^3/\text{min (ANR)]}$



Graph (1) Flow characteristics

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (1) while maintaining the upstream pressure to a certain level which does not go below 0.3 MPa. Next, measure the maximum flow to be saturated in the first place, then measure this flow rate at 80%, 60%, 40%, 20% and the upstream and downstream pressure. And then, obtain the sonic conductance \boldsymbol{c} from this maximum flow rate. Besides that, substitute each data of others for the subsonic flow formula to find \boldsymbol{b} , then obtain the critical pressure ratio \boldsymbol{b} from that average.

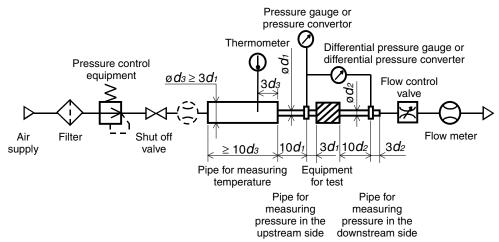


Fig. (1) Test circuit based on ISO 6358, JIS B 8390



2.2 Effective area S

(1) Conformed standard

JIS B 8390: 2000: Pneumatic fluid power—Components using compressible fluids—

Determination of flow rate characteristics

Equipment standards: JIS B 8373: 2 port solenoid valve for pneumatics

JIS B 8374: 3 port solenoid valve for pneumatics

JIS B 8375: 4 port, 5 port solenoid valve for pneumatics

JIS B 8379: Silencer for pneumatics

JIS B 8381: Fittings of flexible joint for pneumatics

(2) Definition of flow characteristics

Effective area 5: The cross-sectional area having an ideal throttle without friction deduced from the calculation of the pressure changes inside an air tank or without reduced flow when discharging the compressed air in a choked flow, from an equipment attached to the air tank. This is the same concept representing the "easy to run through" as sonic conductance C.

(3) Formula for flow rate

When

$$\frac{P_{2} + 0.1}{P_{1} + 0.1} \le 0.5$$
, choked flow

$$Q = 120 \times S(P_1 + 0.1) \sqrt{\frac{293}{273 + t}}$$
 (3)

When

$$\frac{P2+0.1}{2}$$
 > 0.5, subsonic flow

$$\frac{P2 + 0.1}{P1 + 0.1} > 0.5$$
, subsonic flow
$$Q = 240 \times S \sqrt{(P2 + 0.1)(P1 - P2)} \sqrt{\frac{293}{273 + t}}$$
Conversion with sonic conductance C :

Conversion with sonic conductance C:

 $S = 5.0 \times C$ (5)

Q : Air flow rate[dm³/min(ANR)], dm³ (cubic decimeter) of SI unit are also allowed to be described by ℓ (liter). 1 dm³ = 1 ℓ

: Effective area [mm2]

P1: Upstream pressure [MPa]

P2: Downstream pressure [MPa]

: Temperature [°C]

Note) Formula for subsonic flow (4) is only applicable when the critical pressure ratio **b** is the unknown equipment. In the formula (2) by the sonic conductance \boldsymbol{C} , it is the same formula as when $\boldsymbol{b} = 0.5$.

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (2) in order to discharge air into the atmosphere until the pressure inside the air tank goes down to 0.25 MPa (0.2 MPa) from an air tank filled with the compressed air at a certain pressure level (0.5 MPa) which does not go below 0.6 MPa. At this time, measure the discharging time and the residual pressure inside the air tank which had been left until it turned to be the normal values to determine the effective area S, using the following formula. The volume of an air tank should be selected within the specified range by corresponding to the effective area of an equipment for test. In the case of JIS B 8373, 8374, 8375, 8379, 8381, the pressure values are in parentheses and the coefficient of the formula is 12.9.

$$S = 12.1 \frac{V}{t} \log_{10} \left(\frac{Ps + 0.1}{P + 0.1} \right) \sqrt{\frac{293}{T}} \dots (6)$$

 $S : \text{Effective area [mm²]}$

: Air tank capacity [dm3]

: Discharging time [s]

Ps: Pressure inside air tank before discharging [MPa]

: Residual pressure inside air tank after discharging [MPa]

: Temperature inside air tank before discharging [K]

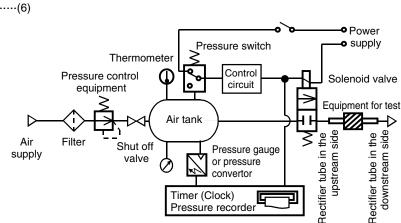


Fig. (2) Test circuit based on JIS B 8390

2.3 Flow coefficient Cy factor

The United States Standard ANSI/(NFPA)T3.21.3:1990: Pneumatic fluid power—Flow rating test procedure and reporting method for fixed orifice components

Defines the Cv factor of flow coefficient by the following formula which is based on the test conducted by the test circuit analogous to ISO 6358.

$$Cv = \frac{Q}{114.5 \sqrt{\frac{\Delta P (P_2 + P_a)}{T_1}}}$$
 (7)

Δ**P**: Pressure drop between the static pressure tapping ports [bar]

P1: Pressure of the upstream tapping port [bar gauge]

P2: Pressure of the downstream tapping port [bar gauge]: $P2 = P1 - \Delta P$

Q: Flow rate [dm³/s standard condition] Pa : Atmospheric pressure [bar absolute]

T1: Upstream absolute temperature [K]

Test conditions are $P1 + Pa = 6.5 \pm 0.2$ bar absolute, $T1 = 297 \pm 5$ K, 0.07 bar $\leq \Delta P \leq 0.14$ bar.

This is the same concept as effective area A which ISO 6358 stipulates as being applicable only when the pressure drop is smaller than the upstream pressure and the compression of air does not become a problem.

3. Process fluid control equipment

(1) Conformed standard

IEC60534-2-3: 1997: Industrial process control valves. Part 2: Flow capacity, Section Three-Test procedures

JIS B 2005: 1995: Test method for the flow coefficient of a valve

Equipment standards: JIS B 8471: Solenoid valve for water

JIS B 8472: Solenoid valve for steam JIS B 8473: Solenoid valve for fuel oil

(2) Definition of flow characteristics

Av factor: Value of the clean water flow rate represented by m3/s which runs through a valve (equipment for test) when the pressure difference is 1 Pa. It is calculated using the following formula.

$$\mathbf{A}\mathbf{v} = \mathbf{Q}\sqrt{\frac{\rho}{\Delta \mathbf{P}}}$$
....(8)

Av: Flow coefficient [m2]

Q: Flow rate [m³/s]

 ΔP : Pressure difference [Pa]

ρ : Density of fluid [kg/m³]

(3) Formula of flow rate

It is described by the practical units. Also, the flow characteristics are shown in Graph (2).

In the case of liquid:

$$\mathbf{Q} = 1.9 \times 10^6 \mathbf{A} \mathbf{v} \sqrt{\frac{\Delta \mathbf{P}}{\mathbf{G}}}$$
 (9)

Q: Flow rate [ℓ /min]

Av: Flow coefficient [m2]

△P : Pressure difference [MPa]

G: Specific gravity [water = 1]

In the case of saturated steam:

$$Q = 8.3 \times 10^{6} Av \sqrt{\Delta P (P_2 + 0.1)}$$
(10)

Q: Flow rate [kg/h]

Av: Flow coefficient [m2]

 $\Delta \mathbf{P}$: Pressure difference [MPa]

 P_1 : Upstream pressure [MPa]: $\Delta P = P_1 - P_2$

P2: Downstream pressure [MPa]



Conversion of flow coefficient:

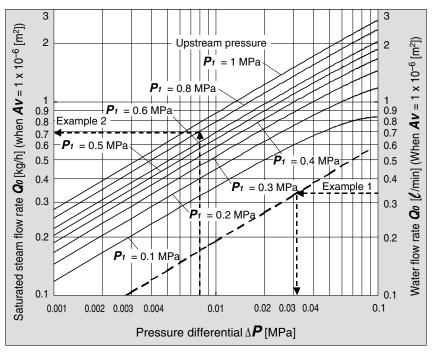
 $Av = 28 \times 10^{-6} Kv = 24 \times 10^{-6} Cv$ (11)

Here

Kv factor: Value of the clean water flow rate represented by m³/h which runs through a valve at 5 to 40°C, when the pressure difference is 1 bar.

Cv factor (Reference values): Value of the clean water flow rate represented by US gal/min which runs through a valve at 60°F, when the pressure difference is 1 lbf/in² (psi).

Value is different from \boldsymbol{Kv} and \boldsymbol{Cv} factors for pneumatic purpose due to different test method.



Graph (2) Flow characteristics

Example 1)

Obtain the pressure difference when water 15 [t/min] runs through a solenoid valve with an $\mathbf{A}\mathbf{v} = 45 \times 10^{-6}$ [m²]. Since $\mathbf{Q}\mathbf{o} = 15/45 = 0.33$ [t/min], according to Graph (2), if reading $\Delta \mathbf{P}$ when $\mathbf{Q}\mathbf{o}$ is 0.33, it will be 0.031 [MPa].

Example 2)

Obtain the saturated steam flow rate when $P_1 = 0.8$ [MPa], $\Delta P = 0.008$ [MPa] with a solenoid valve with an $Av = 1.5 \times 10^{-6}$ [m²]. According to Graph (2), if reading Q_0 when P_1 is 0.8 and ΔP is 0.008, it is 0.7 [kg/h]. Hence, the flow rate $Q = 0.7 \times 1.5 = 1.05$ [kg/h].

(4) Test method

Attach a test equipment with the test circuit shown in Fig. (3). Next, pour water at 5 to 40° C, then measure the flow rate with a pressure difference of 0.075 MPa. However, the pressure difference needs to be set with a large enough difference so that the Reynolds number does not go below a range of 4×10^4 .

By substituting the measurement results for formula (8) to figure out Av.

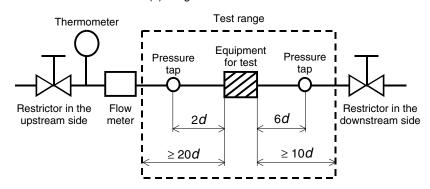


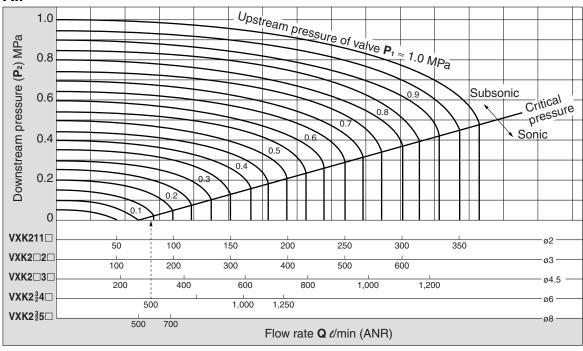
Fig. (3) Test circuit based on IEC60534-2-3, JIS B 2005



Flow Characteristics

Note) Use this graph as a guide. In the case of obtaining an accurate flow rate, refer to pages 16 to 20.

Air



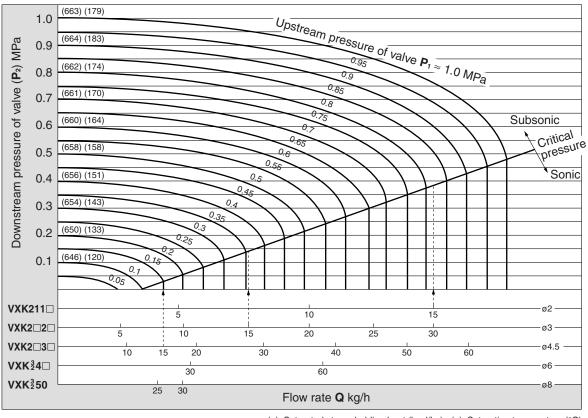
How to read the graph

The sonic range pressure to generate a flow rate of 500 t/min (ANR) is

 $P_1 \approx 0.14$ MPa for a Ø6 orifice (VXK2 $_2^34\square$) and

 $P_1 \approx 0.3$ MPa for a Ø4.5 orifice (VX2 \square 3 \square).

Saturated Steam



(): Saturated steam holding heat (kcal/kg) (): Saturation temperature (°C)

How to read the graph

The sonic range pressure to generate a flow rate of 15 kg/h is

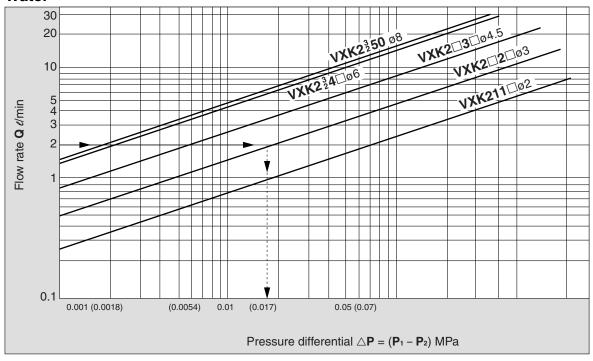
 $P_1\approx 0.15~\text{MPa for } \varnothing 4.5~\text{orifice (VXK2} \square 3 \square S),~P_1\approx 0.37~\text{MPa for } \varnothing 3~\text{orifice (VXK2} \square 2 \square S),~\text{and}$

 $P_1 \approx 0.82$ MPa for ø2 orifice (VXK211 \square S). The holding heat slightly differs depending on the pressure P_1 , but at 15 kg/h it is approx. 9700 kcal/h.



Flow Characteristics

Water



How to read the graph

When a water flow of 2 ℓ /min is generated, $\triangle P \approx 0.017$ MPa for a valve with ø3 orifice (VXK212 \square , 222 \square , 232 \square).

Glossary of Terms

Pressure Terminology

1. Maximum operating pressure differential

The maximum pressure differential (the difference between the inlet and outlet pressure) which is allowed for operation. When the outlet pressure is 0 MPa, this becomes the maximum operating pressure.

2. Minimum operating pressure differential

The minimum pressure differential (the difference between the inlet pressure and outlet pressure) required to keep the main valve stably operating.

3. Maximum system pressure

The maximum pressure that can be applied inside the pipelines (line pressure).

(The pressure differential of the solenoid valve portion must be less than the maximum operating pressure differential.)

4. Proof pressure

The pressure in which the valve must be withstood without a drop in performance after holding for one minute under prescribed pressure and returning to the operating pressure range. (value under the prescribed conditions)

5. 100 mesh

The number of meshes over a length of 25.4 mm (1 inch).

Electrical Terminology

1. Apparent power (VA)

Volt-ampere is the product of voltage (V) and current (A). Power consumption (W): For AC , $W = V \cdot A \cdot \cos\theta$. For DC, $W = V \cdot A$. Note) $\cos\theta$ shows power factor. $\cos\theta = 0.6$

2. Surge voltage

A high voltage which is momentarily generated by shutting off the power in the shut-off area.

3. Enclosure

A degree of protection defined in the "JIS C 0920: Waterproof test of electric machinery/appliance and the degree of protection against the intrusion of solid foreign objects".

Verify the degree of protection for each product.



• First Characteristics:

Degrees of protection against solid foreign objects

0	Non-protected
1	Protected against solid foreign objects of 50 mm ø and greater
2	Protected against solid foreign objects of 12 mm ø and greater
3	Protected against solid foreign objects of 2.5 mm ø and greater
4	Protected against solid foreign objects of 1.0 mm ø and greater
5	Dust-protected
6	Dusttight

Second Characteristics: Degrees of protection against water

0	Non-protected	_
1	Protected against vertically falling water drops	Dripproof type 1
2	Protected against vertically falling water drops when enclosure tilted up to 15°	Dripproof type 2
3	Protected against rainfall when enclosure tilted up to 60°	Rainproof type
4	Protected against splashing water	Splashproof type
5	Protected against water jets	Low jetproof type
6	Protected against powerful water jets	Strong jetproof type
7	Protected against the effects of temporary immersion in water	Immersible type
8	Protected against the effects of continuous immersion in water	Submersible type

Example) IP65: Dusttight, Low jetproof type

"Low jetproof type" means that no water intrudes inside an equipment that could hinder from operating normally by means of applying water for 3 minutes in the prescribed manner. Take appropriate protection measures, since a device is not usable in an environment where a droplet of water is splashed constantly.

Others

1. Material

NBR: Nitrile rubber

FKM: Fluororubber - Trade names: Viton®. Dai-el®. etc.

EPDM: Ethylene propylene rubber

PTFE: Polytetrafluoroethylene resin – Trade names: Teflon®, Polyflon®, etc.

- -- -

2. Oil-free treatment

The degreasing and washing of wetted parts.

3. Passage symbol

In the JIS symbol (حالت N IN and OUT are in a blocked condition (+), but actually in the case of reverse pressure (OUT>IN), there is a limit to the blocking.

 $(\boldsymbol{\varphi})$ is used to indicate that blocking of reverse pressure is not possible.





Series VXK Specific Product Precautions 1

Be sure to read before handling.

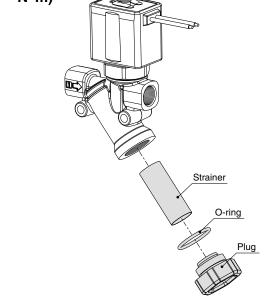
Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for 2 Port Solenoid Valves for Fluid Control Precautions.

Replacement of Strainer

Marning

- 1. The valve will reach high temperatures from high temperature fluids such as steam. Confirm that the valve has cooled sufficiently before performing works.
 - If touched inadvertently, there is a danger of being burned.
- 2. Shut off the fluid supply and release the fluid pressure in the system.
- 3. Shut off the power supply.

- 1) Turn and remove the plug (width across flats of 27 mm).
- 2) Remove the strainer, and clean or replace it.
- 3) Mount the O-ring on the plug and insert the strainer to the end of the plug.
- 4) Screw the plug into the body.
 (Recommended tightening torque: 23 to 27 N⋅m)

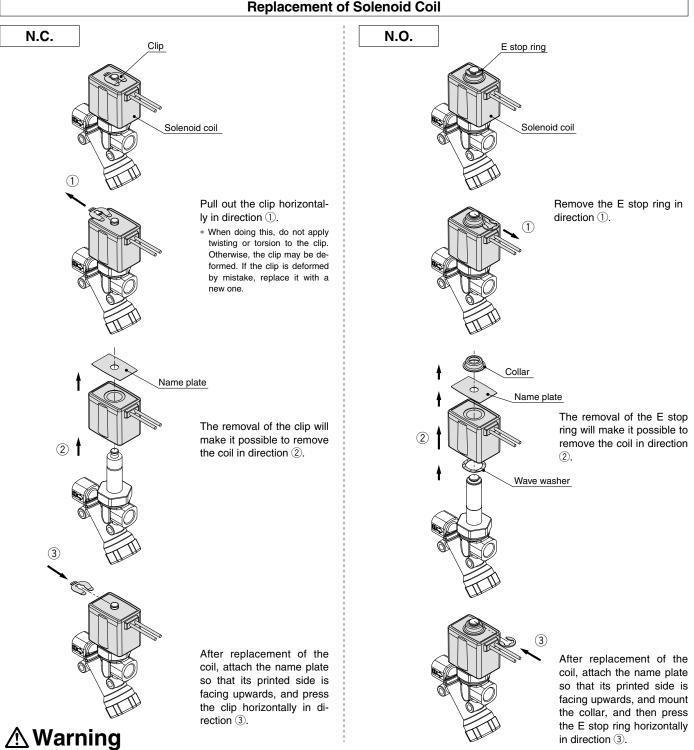




Series VXK Specific Product Precautions 2

Be sure to read before handling.

Refer to back cover for Safety Instructions, "Handling Precautions for SMC Products" (M-E03-3) for 2 Port Solenoid Valves for Fluid Control Precautions.



- 1. When replacing the solenoid coil, turn off the power supply.
- 2. Be careful for possible high temperature of the solenoid coil due to the fluid temperature and operating conditions.
- 3. Check the type of the solenoid coil (size, rated voltage, voltage specification, insulation specification).
 - * Replacement of solenoid coil
 - Cannot be changed between DC and AC
 - Cannot be changed between DC and AC (built-in full-wave rectifier type).
 - Can be changed from DC to DC.
 - Can be changed from AC to AC.



⚠ Safety Instructions

These safety instructions are intended to prevent hazardous situations and/or equipment damage. These instructions indicate the level of potential hazard with the labels of "Caution," "Warning" or "Danger." They are all important notes for safety and must be followed in addition to International Standards (ISO/IEC)*1), and other safety regulations.

Caution indicates a hazard with a low level of risk Caution: which, if not avoided, could result in minor or moderate injury.

Warning indicates a hazard with a medium level of Warning: risk which, if not avoided, could result in death or serious injury.

⚠ Danger :

Danger indicates a hazard with a high level of risk which, if not avoided, will result in death or serious injury.

*1) ISO 4414: Pneumatic fluid power – General rules relating to systems. ISO 4413: Hydraulic fluid power - General rules relating to systems. IEC 60204-1: Safety of machinery – Electrical equipment of machines. (Part 1: General requirements)

ISO 10218-1: Manipulating industrial robots - Safety.

⚠ Warning

1. The compatibility of the product is the responsibility of the person who designs the equipment or decides its specifications. Since the product specified here is used under various operating conditions, its compatibility with specific equipment must be decided by the person who designs the equipment or decides its specifications based on necessary analysis and test results. The expected performance and safety assurance of the equipment will be the responsibility of the person who has determined its compatibility with the product. This person should also continuously review all specifications of the product referring to its latest catalog information, with a view to giving due consideration to any possibility of equipment failure when configuring the equipment.

2. Only personnel with appropriate training should operate machinery and equipment.

The product specified here may become unsafe if handled incorrectly. The assembly, operation and maintenance of machines or equipment including our products must be performed by an operator who is appropriately trained and experienced.

- 3. Do not service or attempt to remove product and machinery/equipment until safety is confirmed.
 - 1. The inspection and maintenance of machinery/equipment should only be performed after measures to prevent falling or runaway of the driven objects have been confirmed.
 - 2. When the product is to be removed, confirm that the safety measures as mentioned above are implemented and the power from any appropriate source is cut, and read and understand the specific product precautions of all relevant products carefully.
 - 3. Before machinery/equipment is restarted, take measures to prevent unexpected operation and malfunction
- 4. Contact SMC beforehand and take special consideration of safety measures if the product is to be used in any of the following
 - 1. Conditions and environments outside of the given specifications, or use outdoors or in a place exposed to direct sunlight.
 - 2. Installation on equipment in conjunction with atomic energy, railways, air navigation, space, shipping, vehicles, military, medical treatment, combustion and recreation, or equipment in contact with food and beverages, emergency stop circuits, clutch and brake circuits in press applications, safety equipment or other applications unsuitable for the standard specifications described in the product catalog.
 - 3. An application which could have negative effects on people, property, or animals requiring special safety analysis.
 - 4. Use in an interlock circuit, which requires the provision of double interlock for possible failure by using a mechanical protective function, and periodical checks to confirm proper operation.

⚠ Caution

1. The product is provided for use in manufacturing industries.

The product herein described is basically provided for peaceful use in manufacturing industries.

If considering using the product in other industries, consult SMC beforehand and exchange specifications or a contract if necessary.

If anything is unclear, contact your nearest sales branch.

Limited warranty and Disclaimer/ **Compliance Requirements**

The product used is subject to the following "Limited warranty and Disclaimer" and "Compliance Requirements".

Read and accept them before using the product.

Limited warranty and Disclaimer

- 1. The warranty period of the product is 1 year in service or 1.5 years after the product is delivered.*2)
 - Also, the product may have specified durability, running distance or replacement parts. Please consult your nearest sales branch.
- 2. For any failure or damage reported within the warranty period which is clearly our responsibility, a replacement product or necessary parts will be provided. This limited warranty applies only to our product independently, and not to any other damage incurred due to the failure of the product.
- 3. Prior to using SMC products, please read and understand the warranty terms and disclaimers noted in the specified catalog for the particular products.
 - *2) Vacuum pads are excluded from this 1 year warranty. A vacuum pad is a consumable part, so it is warranted for a year after it is delivered.

 Also, even within the warranty period, the wear of a product due to the use of the vacuum pad

or failure due to the deterioration of rubber material are not covered by the limited warranty.

Compliance Requirements

- 1. The use of SMC products with production equipment for the manufacture of weapons of mass destruction (WMD) or any other weapon is strictly prohibited.
- 2. The exports of SMC products or technology from one country to another are governed by the relevant security laws and regulations of the countries involved in the transaction. Prior to the shipment of a SMC product to another country, assure that all local rules governing that export are known and followed.

Revision history

Edition B * Addition of plug assembly part no. to strainer part no.

* Change of O-ring part no. in strainer part no.

ΟZ

Safety Instructions Be sure to read "Handling Precautions for SMC Products" (M-E03-3) before using.

SMC Corporation

Akihabara UDX 15F

4-14-1, Sotokanda, Chiyoda-ku, Tokyo 101-0021, JAPAN

Phone: 03-5207-8249 Fax: 03-5298-5362

URL http://www.smcworld.com

© 2010 SMC Corporation All Rights Reserved