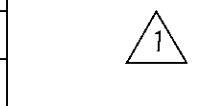


DIMENSIONS IN INCHES. DO NOT SCALE PRINT.	MATL	-	HT TR	-	FIN	-
TOLERANCES UNLESS OTHERWISE SPECIFIED,	DR	12/14/93	APP	12/15/93	AMP AMP Incorporated Harrisburg, PA 17105-3608	
2 PLC DEC ±.02	H. O'BRINE			A. BEDDICK		
3 PLC DEC ±.02	CHK	12/15/93	REL	12/21/93		
4 PLC DEC ±.02	C.ERISMAN		B. MORGAN			
ANGLES	NAME				MACHINE	REF
SURF TEXTURE: ✓	SIDE FEED HDM APPLICATOR				MINI	APPL
REMOVE BURRS, BREAK SHARP EDGES R. 015 MAX	SCALE	-	DWG NO	680064	SHEET	REV
					7 of 1	A



1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN AMP-O-ELECTRIC MACHINE.
4. LUBRICATE DAILY USING NO. 20 MACHINE OIL.
5. ITEMS WITH QTY OF REF SPECIFIED (EXCEPT ITEMS 78 AND 79) ARE USED ON ITEM 46.
6. FEED ADJUSTMENT REQUIRED WHEN CHANGING TERMINALS.
7. CUT TO LENGTH AT ASSY.
8. TERMINAL GUIDED OFF OF INSULATION BARREL.

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