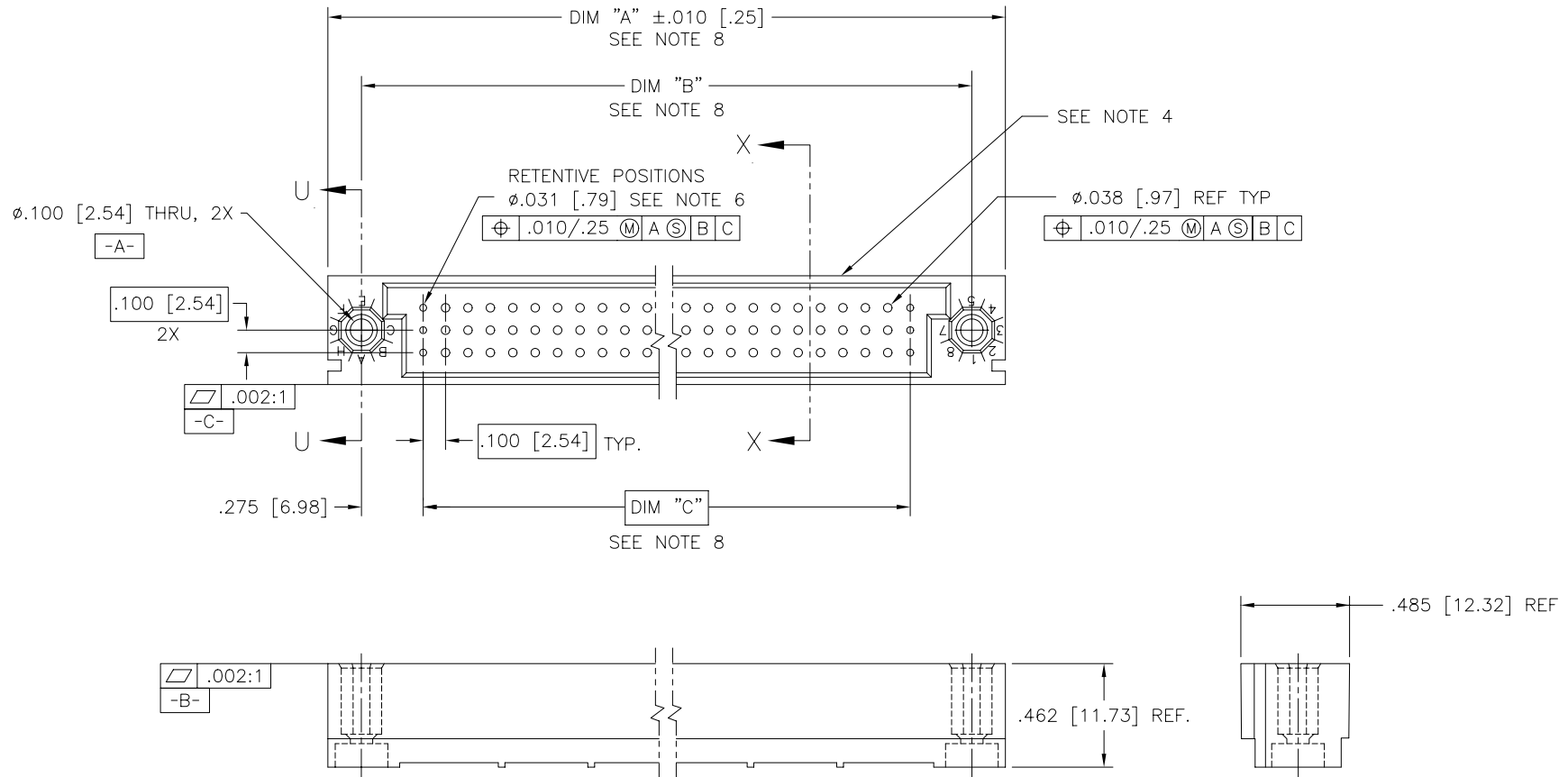




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PRODUCT NO.
SEE NOTE 1

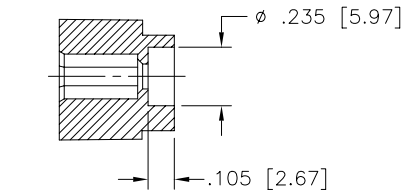


mat'l. code NOTE 3				surface ISO 1302 ✓		tolerance ISO 406 ISO 1101	projection  INCH/MM scale 1:1	product family HPC	
ltr	ecn	no	dr	date	tolerances unless otherwise specified			title VERTICAL SHROUD-RETENTIVE 3 ROW W/O GUIDE PINS	
G	V10135	LSS		1/11/01	angles	linear		dwg no	
H	V20188	MEM		2/14/02				sheet 1 of 5 size	
J	V20333	MEM		2/14/02	σ±2°			A3	
K	V21752	TAB		11/12/02	dr	D. SHEAFFER	8/07/91	type	
L	V03-0409	MEM		4/11/03	enrg	S. CLARK	10/23/91	Product	
M	V05-0699	DAI		8/19/05	chr	S. CLARK	10/23/91	Customer	
N	M06-0255	AEA		7/07/06	appd	S. CLARK	10/23/91	Drawing	
sheet	revision	N	N	N	N	N			
index	sheet	1	2	3	4	5			

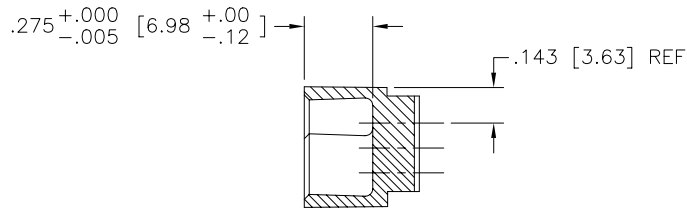
form: A3

PRODUCT NUMBER

SEE NOTE 1



SECTION U-U



SECTION X-X

NOTES:

- ①. PRODUCT NUMBERING CODE:
 50428-X YYY X LF
 LEAD FREE (OPTIONAL) SEE NOTE 7
 ALWAYS "X"
 NO. OF POSITIONS (SEE NOTE 2)
 ALWAYS "X"
 BASE NUMBER

SEE SHEET 3 FOR P/N 50428-XX001 OR 50428-XX001LF
 SEE SHEET 4 FOR P/N 50428-XX002 OR 50428-XX002LF
 SEE SHEET 5 FOR P/N 50428-XX003 OR 50428-XX003LF

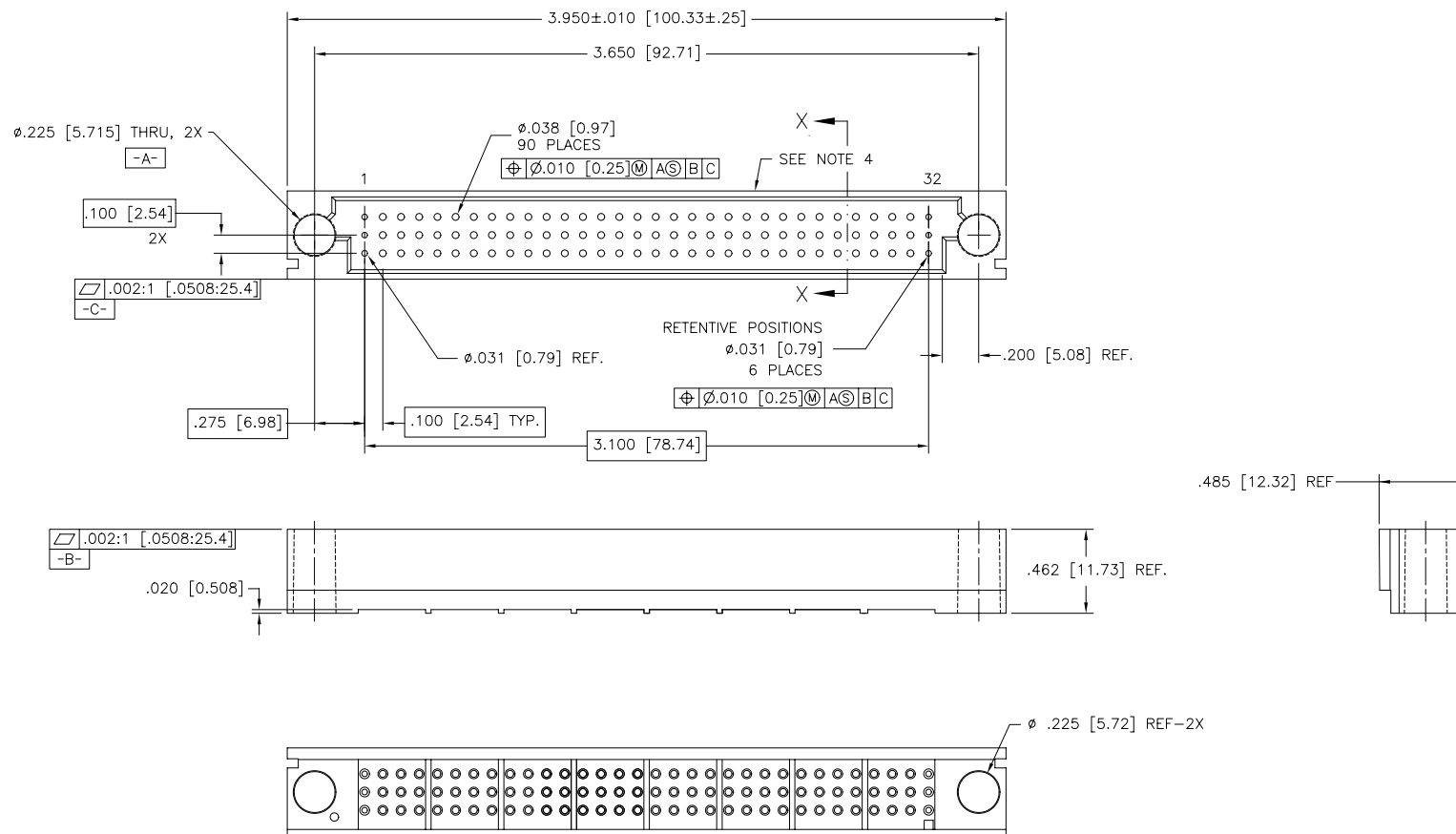
- ②. THIS PRODUCT IS CONFIGURED IN SIZES OF 6 THRU 80 COLUMNS IN INCREMENTS OF ONE.
 i.e.: 6, 7, 8, 9,.....79, 80.
- ③. MATERIAL: GLASS AND MINERAL FILLED THERMOPLASTIC
 FLAME RETARDANT PER UL94 V-0. COLOR: BLACK
- ④. MANFACUTRE'S NAME, P/N, AND LOT CODE TO APPEAR ON THIS SURFACE.
5. THIS SHROUD WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERTURE FOR 10-30 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN.
- ⑥. DIMENSION APPLIES TO END COLUMN HOLES AT BOTH ENDS.
- ⑦. THIS PRODUCT (WITH "LF" SUFFIX) MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATIONS AS DESCRIBED IN GS-22-008.
- ⑧. LENGTH FORMULAS
 DIM A = .100/2.54 x NO. OF COLUMNS + .75/19.1
 DIM B = .100/2.54 x NO. OF COLUMNS + .450/11.43
 DIM C = .100/2.54 x NO. OF COLUMNS - .100/2.54

mat'l. code				surface	tolerance	projection	product family
-				ISO 1302	ISO 406 ISO 1101		HPC
ltr	ecn	no	dr	date	tolerances unless otherwise specified		title
N					angles linear .XX ±.01/.3 .XXX ±.005/.13 .XXXX ±.0020/.051	INCH/MM	VERTICAL SHROUD-RETENTIVE 3 ROW W/O GUIDE PINS
					0°±2°	scale 1:1	
			dr	D. SHEAFFER	8/07/91	FCI	dwg no
			enr	S. CLARK	10/23/91		50428
			chr	S. CLARK	10/23/91		sheet 2 of 5 size
			appd	S. CLARK	10/23/91		A3
sheet	revision						type
index	sheet						Product Customer Drawing



1

PRODUCT NUMBER	DESCRIPTION	NOTE
50428-XX002	96 POSITION SPECIAL SHROUD	SEE NOTE 1
50428-XX002LF	SAME AS 50428-XX002	SEE NOTE 7



mat'l. code				surface	tolerance	projection	product family
-				ISO 1302	ISO 406	ISO 1101	HPC
ltr	ec	no	dr	date	tolerances unless otherwise specified	INCH/MM	title
N					linear	scale 1:1	VERTICAL SHROUD-RETENTIVE 3 ROW W/O GUIDE PINS
					angles		dwg no
					0°±2°		50428
							sheet 4 of 5 size
					dr M. MOSTOLLER 1/24/02		A3
					enr M. MOSTOLLER 1/24/02		
					chr J. ALLISON 1/24/02		
					app M. MOSTOLLER 1/24/02		
sheet	revision						type
index	sheet						Product Customer Drawing

form: A3

