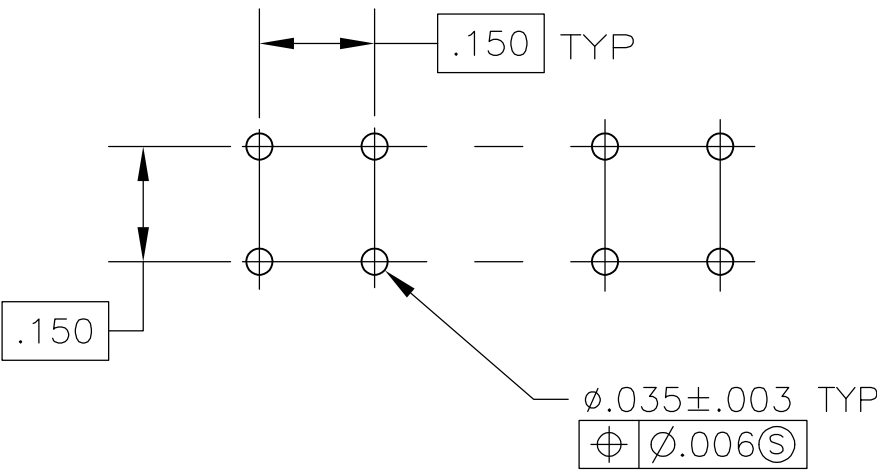
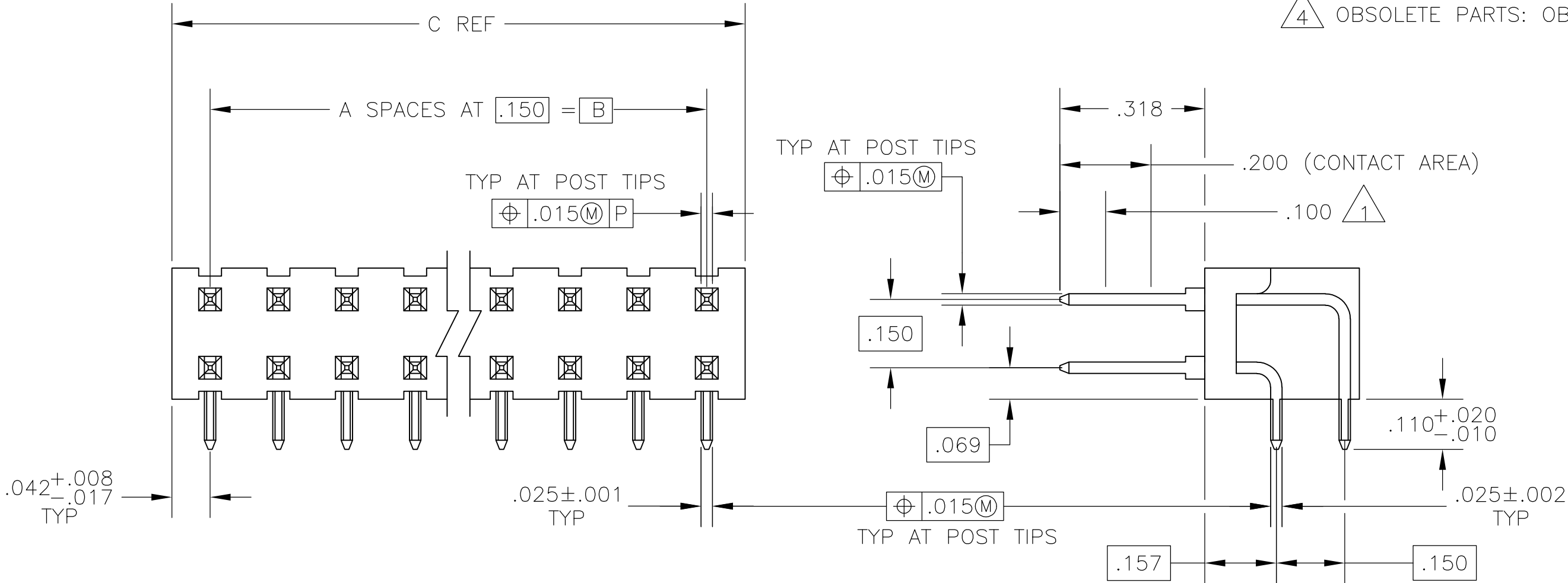


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AD	00		N1	REVISED PER ECO-09-020932	09SEP09	KK	AEG

- 1 POINT OF MEASUREMENT FOR PLATING THICKNESS.
2. TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADERS ARE HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD.
- 3 PARTS PACKAGED IN TRAYS.
- 4 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI



RECOMMENDED HOLE LAYOUT
FOR MANUAL INSERTION

3	OBSOLETE	1.584	1.500	10	22	2- 87229	-7
		3.834	3.750	25	52	2- 87229	-6
	OBSOLETE	3.684	3.600	24	50	2-	-5
	OBSOLETE	3.534	3.450	23	48	2-	-4
	OBSOLETE	3.384	3.300	22	46	2-	-3
	OBSOLETE	3.234	3.150	21	44	2-	-2
	OBSOLETE	3.084	3.000	20	42	2-	-1
	OBSOLETE	2.934	2.850	19	40	2-	-0
	OBSOLETE	2.784	2.700	18	38	1-	-9
	OBSOLETE	2.634	2.550	17	36	1-	-8
4	OBSOLETE	2.484	2.400	16	34	1-	-7
	OBSOLETE	2.334	2.250	15	32	1-	-6
	OBSOLETE	2.184	2.100	14	30	1-	-5
	OBSOLETE	2.034	1.950	13	28	1-	-4
	OBSOLETE	1.884	1.800	12	26	1-	-3
		1.734	1.650	11	24	1-	-2
	OBSOLETE	1.584	1.500	10	22	1-	-1
	OBSOLETE	1.434	1.350	9	20	1-	-0
4	OBSOLETE	1.284	1.200	8	18		-9
	OBSOLETE	1.134	1.050	7	16		-8
	OBSOLETE	.984	.900	6	14		-7
	OBSOLETE	.834	.750	5	12		-6
	OBSOLETE	.684	.600	4	10		-5
	OBSOLETE	.534	.450	3	8		-4
		.384	.300	2	6		-3
	OBSOLETE	.234	.150	1	4		-2
	OBSOLETE	.084	-	-	2		87229-1
		C	B	A	NO OF POS	ASSEMBLY PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN	8-5-85	tyco Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608			
		CHK	8-5-85				
DIMENSIONS:		T J ZOLA	8-5-85	NAME			
INCHES		T J ZOLA	8-5-85				
		APVD	8-5-85	ASSEMBLY, MOD II, HEADER, DOUBLE ROW, .150 X .150 CL, RIGHT ANGLE, W/.025 SQ POSTS			
		PRODUCT SPEC					
		APPLICATION SPEC		SIZE			
MATERIAL		WEIGHT	-	CAGE CODE			
HOUSING-FLAME RETARDANT THERMOPLASTIC, COLOR-BLACK POSTS-PHOS. BRONZE							
		FINISH	.000030 GOLD ON CONTACT AREA, GOLD FLASH ON SOLDER AREA, ALL OVER .000050 NICKEL	DRAWING NO			
		RESTRICTED TO	-	SCALE			
		CUSTOMER DRAWING		SHEET			
		SCALE	4:1	REV			
		1 OF 1		N1			