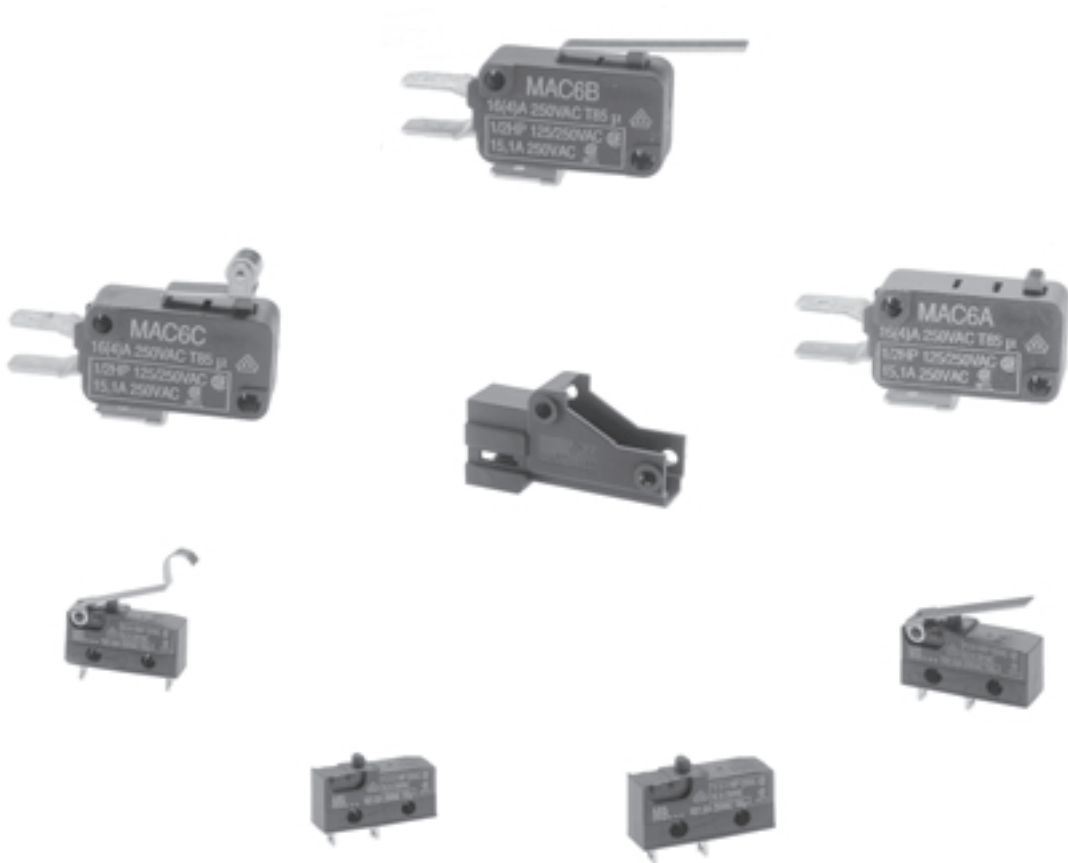


MICRO-LIMIT SWITCHES

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE



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MICRO-LIMIT SWITCHES

Micro-limit pushbutton switches are used in many applications including microwave ovens, vending machines, copy and fax machines, medical and security equipment, computer peripherals and many others. They are characterized by close tolerance precision switching positions and long service life. APEM micro-limit switches are 100% electronic tested prior to shipment to insure proper operation and conformance with specifications.

DEFINITIONS OF TERMS

Free position

Position of the switch actuator when no force is applied.

Operating position

The position of the actuator when the contact snaps.

Overtravel position

The final position of the actuator.

Release position

The position of the actuator when the contact snaps back from the operating position to original position.

Contact opening gap

The distance between the open contact pair.

Pretravel

The distance between free and operating positions.

Overtravel

The distance the actuator travels after the contact actuates.

Movement differential

The distance from the operating to release position of the actuator.

Free travel

The distance between the release and free positions.

Back travel

The distance between the overtravel and release positions.

Total travel

The sum of pretravel and overtravel.

Operating force

The force required to cause snap action of contact.

End operating force

The force to be applied to keep the actuator in the allowed final position.

Release force

The force applied to the actuator at the moment the contact snaps back from the operating position.

Differential force

The difference between the operating force and the release force.

Mechanical life

The minimum number of actuations with no load on the switch.

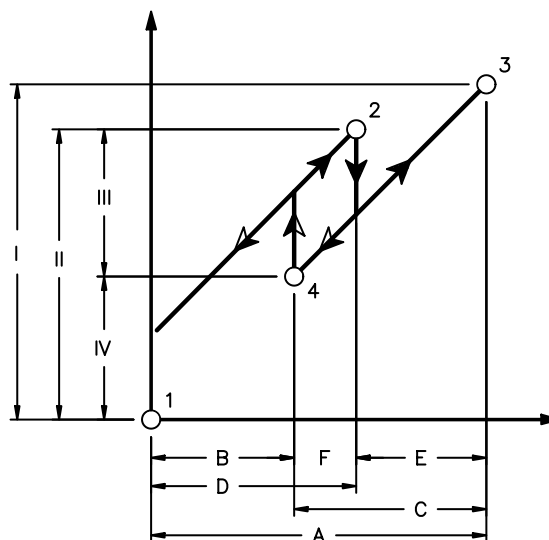
Electrical life

The minimum number of actuations at rated voltage, rated current and resistive load at 20°C ambient temperature.

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

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- | | |
|-----|-----------------------|
| 1 | free position |
| 2 | operating position |
| 3 | overtravel position |
| 4 | release position |
| A | total travel |
| B | free travel |
| C | back travel |
| D | pretravel |
| E | overtravel |
| F | movement differential |
| I | total force |
| II | operating force |
| III | differential force |
| IV | release force |



**FORCE vs.
TRAVEL
DIAGRAM**

MA SERIES - MICRO-LIMIT SWITCHES



FEATURES

- **Ratings:** 16 Amps 250 VAC (resistive load). 4 Amps 250 VAC (motor load) or 3 Amps 250 VAC (resistive load). 0.1 Amps 250 VAC (motor load).
- **Single pole CO (change-over or alternate action), NC (normally closed momentary) and NO (normally open momentary) configurations.**
- **Close tolerance switching action with long life (10,000,000 mechanical cycles min.).**
- **Pin plunger, hinge lever or roller lever actuator options.**

MATERIALS

Contacts:	Stationary: Nicker silver Shorting: Beryllium copper
Actuator:	FS 161 (UL94V-O)
Case & cover:	PBT (UL94V-O)
Terminals:	Silver plated copper/zinc

AGENCY RECOGNITION



Approval pending.

SPECIFICATIONS

Operating force:	≤ 12.59 oz. (343 grams) approx. for 16 Amp models ≤ 0.72 oz. (20 grams) approx. for 3 Amp models
Pretravel:	$\leq .047$ " (1.2mm)
Overtravel:	$\geq .059$ " (1.5mm) min.
Movement differential:	$\leq .016$ " (0.4mm)
Free position:	$\leq .649$ " (16.5mm)
Operating position:	$.578" \pm .020"$ (14.7mm $\pm$ 0.5mm)
Operating temperature:	-40°C to +85°C
Contact gap:	less than .118" (3mm)
Tracking resistance:	> PTI 175

MA SERIES - MICRO-LIMIT SWITCHES

ORDER FORMAT

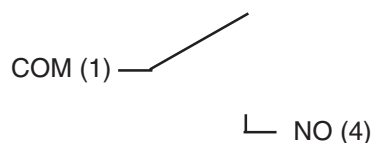
M A A 6 B

Series	Circuit & quick-connect terminals	Switch rating	Actuator style
MA	A Normally open (standard) .031 x .248" (0.8x6.3mm) B Normally closed (standard) .031 x .248" (0.8x6.3mm) C Change-over (standard) .031 x .248" (0.8x6.3mm) D Normally open, .031 x .248" (0.8x6.3mm), spacing .197" (5mm) E Normally closed, .031 x .248" (0.8x6.3mm), spacing .197" (5mm) F Change-over, .031 x .248" (0.8x6.3mm), spacing .197" (5mm) G Normally open, .020 x .189" (0.5x4.8mm) H Normally closed, .020 x .189" (0.5x4.8mm) I Change-over, .020 x .189" (0.5x4.8mm) J Normally open, .031 x .189" (0.8x4.8mm) K Normally closed, .031 x .189" (0.8x4.8mm) L Change-over, .031 x .189" (0.8x4.8mm)	6 16(4)A 250 VAC 7 3(0.1)A 250 VAC	A Pin actuator B Hinge actuator C Roller actuator

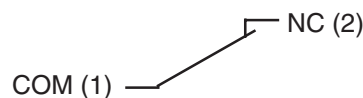
STANDARD MODELS

Quick-connect terminal		.031x.248" (0.8x6.3mm)		.031x.248" (0.8x6.3mm) pin spacing - .197" (5mm)	.020x.189" (0.5x4.8mm)		.031x.189" (0.8x4.8mm)	
Switching capacity		16(4)A	3(0.1)A	16(4)A	16(4)A	3(0.1)A	16(4)A	3(0.1)A
Pin plunger	NO	MAA6A	MAA7A	MAD6A	MAG6A	MAG7A	MAJ6A	MAJ7A
	NC	MAB6A	MAB7A	MAE6A	MAH6A	MAH7A	MAK6A	MAK7A
	CO	MAC6A	MAC7A	MAF6A	MAI6A	MAI7A	MAL6A	MAL7A
Hinge lever	NO	MAA6B	-	MAD6B	MAG6B	-	MAJ6B	-
	NC	MAB6B	-	MAE6B	MAH6B	-	MAK6B	-
	CO	MAC6B	-	MAF6B	MAI6B	-	MAL6B	-
Roller lever	NO	MAA6C	-	MAD6C	MAG6C	-	MAJ6C	-
	NC	MAB6C	-	MAE6C	MAH6C	-	MAK6C	-
	CO	MAC6C	-	MAF6C	MAI6C	-	MAL6C	-

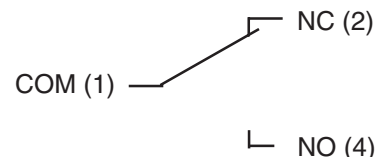
NO =
NORMALLY OPEN:



NC =
NORMALLY CLOSED:



CO =
CHANGE-OVER:

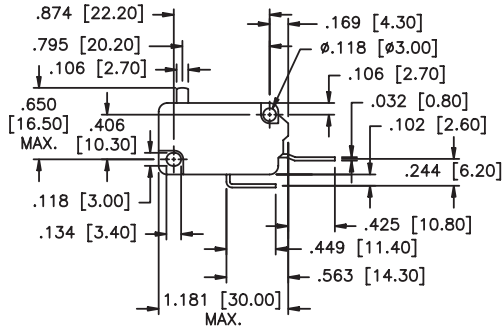


SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

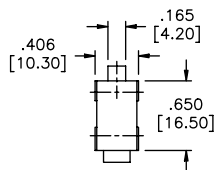
MA SERIES - MICRO-LIMIT SWITCHES

MECHANICAL OUTLINES

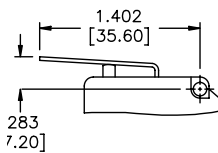
Models with quick-connect terminal .031x.248" (0.8x6.3mm)



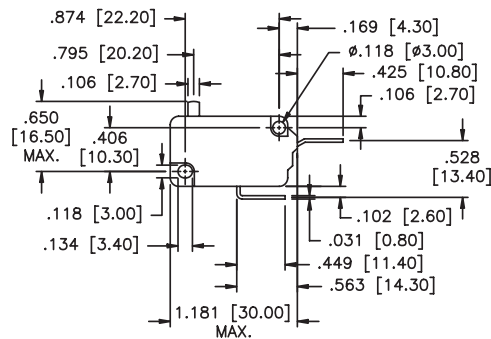
Normally open



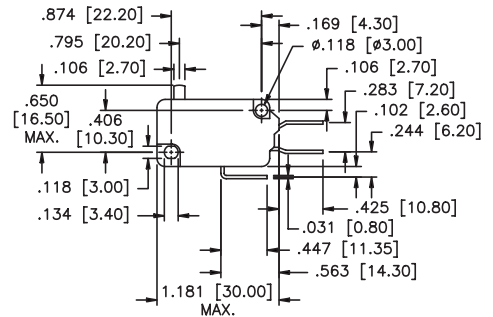
Side view



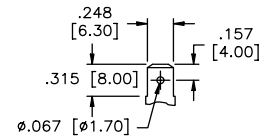
Hinge lever



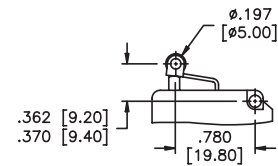
Normally closed



Change-over



Quick-connect terminal



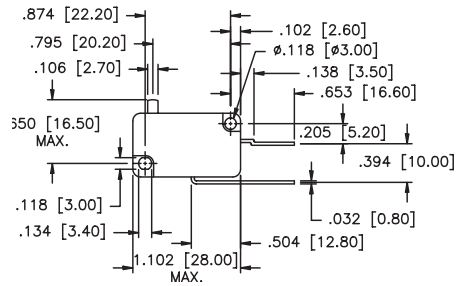
Roller lever

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

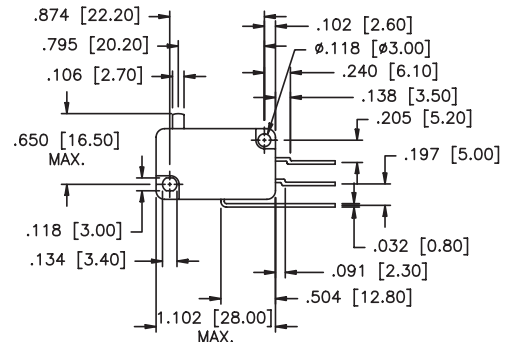
MA SERIES - MICRO-LIMIT SWITCHES

MECHANICAL OUTLINES

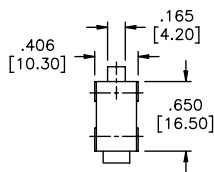
Models with quick-connect terminal .031x.248" (0.8x6.3mm) & pin spacing .197" (5mm)



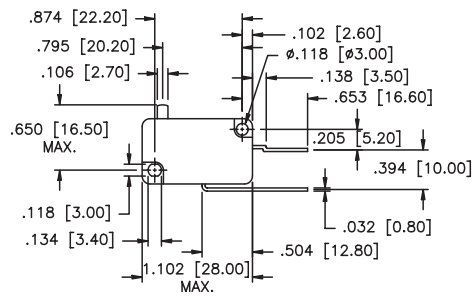
Normally open



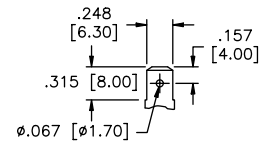
Change-over



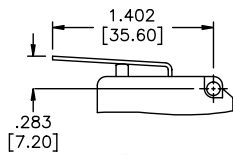
Side view



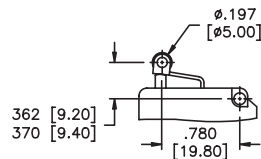
Normally closed



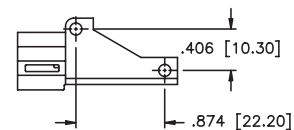
Quick-connect terminal



Hinge lever



Roller lever



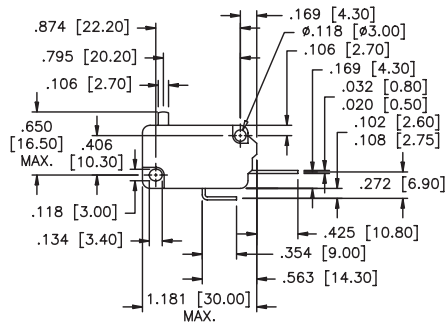
Adaptor element

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

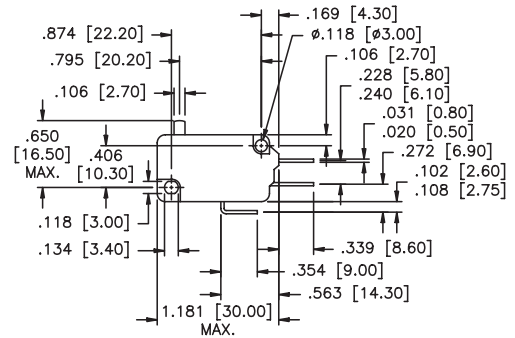
MA SERIES - MICRO-LIMIT SWITCHES

MECHANICAL OUTLINES

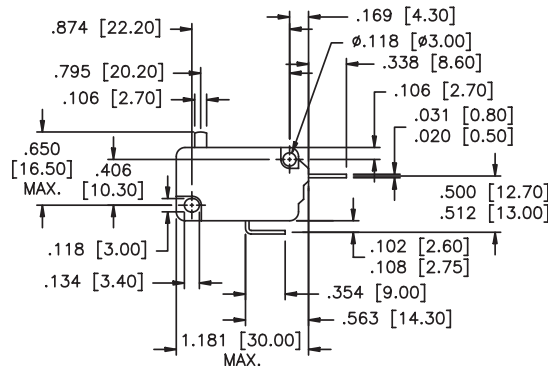
Models with quick-connect terminal .020 or .031x.248" (0.8 or 0.8x6.3mm)



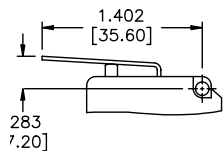
Normally open



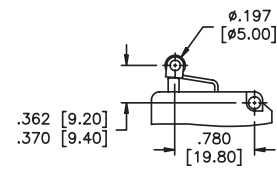
Change-over



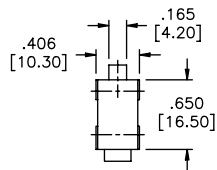
Normally closed



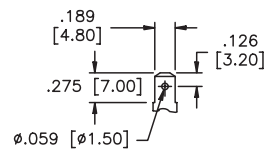
Hinge lever



Roller lever



Side view



Quick connect terminal

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

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MB SERIES - MICRO-LIMIT SWITCHES



FEATURES

- **Ratings:** 10 Amps 250 VAC (resistive load). 1.5 Amps 250 VAC (motor load).
- **Single pole CO (change-over or alternate action), NC (normally closed momentary) and NO (normally open momentary) configurations.**
- **Close tolerance switching action with long life (10,000,000 mechanical cycles min.).**
- **Pin plunger, hinge lever or roller lever actuator options.**

MATERIALS

Contacts:	Stationary: Nickel silver Shorting: Beryllium copper
Actuator:	POM (UL94HB)
Case & cover:	PBT (UL94V-O)
Terminals:	Silver plated copper/zinc

AGENCY RECOGNITION



SPECIFICATIONS

Operating force:	≤ 10 oz. (274 grams) approx.
Pretravel:	≤ .039" (1mm)
Overtravel:	≥ .024" (0.6mm)
Movement differential:	≤ .005" (0.13mm)
Free position:	≤ .366" (9.3mm)
Operating position:	.331" ± .012" (8.4mm ± (0.3mm)
Operating temperature:	-40°C to +85°C
Contact gap:	< .118" (3mm)
Tracking resistance:	>PTI 175

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE

M B D 5 B 1

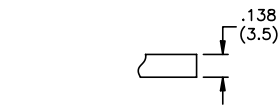
STANDARD MODELS

Н

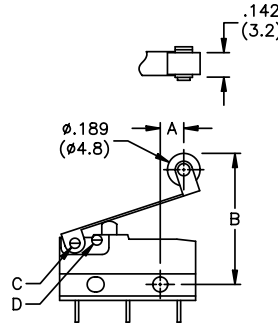
APEM, PO BOX 8288, HAVERHILL, MA USA 01835-0788 TOLL FREE: (877) 246-7890 FAX: (781) 245-4531 E-mail: info@apem.com H9

MB SERIES - MICRO-LIMIT SWITCHES

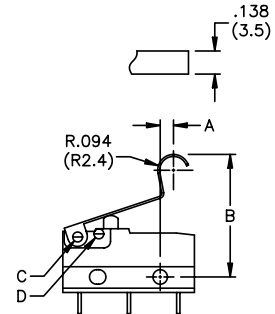
ACTUATORS AND SPECIFICATIONS



Hinge lever



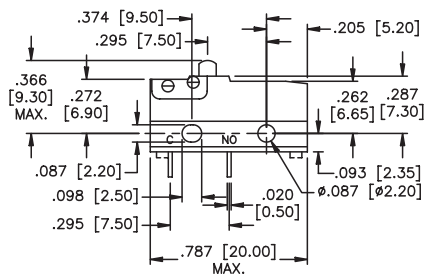
Roller lever



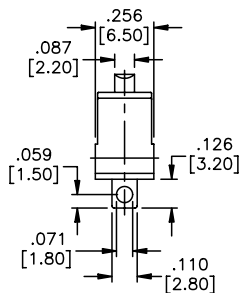
Simulated roller lever

Actuator	Hinge lever				Roller lever				Simulated roller lever			
Actuator length, inches $\pm .031"$ $\pm 0.8\text{mm}$	.189 4.8	.276 7.0	.276 7.0	.370 9.4	.098 2.5	.185 4.7	.185 4.7	.280 7.1	.098 2.5	.185 2.7	.185 4.7	.280 7.1
Fixed position, EH=rear EV=front	EH	EV	EH	EV	EH	EV	EH	EV	EH	EV	EH	EV
Operating force, $\leq$ grams $\leq ???$	100	45	85	40	110	50	95	40	115	60	95	50
Pre-travel, $\leq$ inches $\leq$ mm	.177 4.5	.354 9	.197 5	.394 10	.177 4.5	.354 9	.197 5	.394 10	.177 4.5	.354 9	.197 5	.394 10
Overtravel, min. inches min. mm	.030 0.75	.049 1.25	.030 0.75	.059 1.5	.030 0.75	.049 1.25	.030 0.75	.059 1.5	.030 0.75	.049 1.25	.030 0.75	.059 1.5
Overtravel, max. inches max. mm	.059 1.5	.098 2.5	.059 1.5	.118 3	.059 1.5	.098 2.5	.059 1.5	.118 3	.059 1.5	.098 2.5	.059 1.5	.118 3
Movement diff. $\leq$ inches $\leq$ mm	.035 0.9	.059 1.5	.047 1.2	.071 1.8	.028 0.7	.059 1.5	.039 1	.071 1.8	.028 0.7	.059 1.5	.039 1	.071 1.8
Free position, $\leq$ inches $\leq$ mm	.551 14	.709 18	.591 15	.787 20	.748 19	.866 22	.787 20	.945 24	.748 19	.866 22	.787 20	.945 24
Operating position, inches Tolerance inches $\pm$	.421 .063	.472 .118	.437 .071	.492 .138	.622 .063	.669 .118	.638 .071	.689 .138	.630 .063	.677 .118	.646 .071	.697 .138
Operating position, mm Tolerance mm $\pm$	10.7 1.6	12 3	11.1 1.8	12.5 3.5	15.8 1.6	17 3	16.2 1.8	17.5 3.5	16 1.6	17.2 3	16.4 1.8	17.7 3.5
Order code	B	B2	B1	B3	C	C2	C1	C3	E	E2	E1	E3

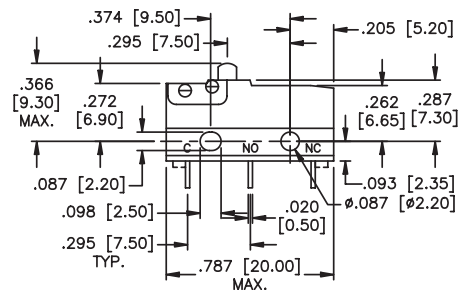
MECHANICAL OUTLINES



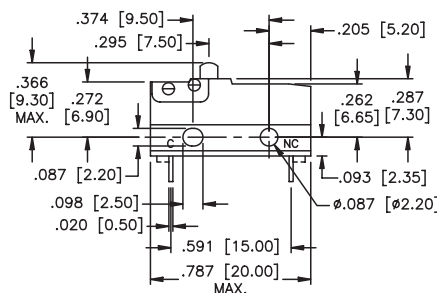
Normally open



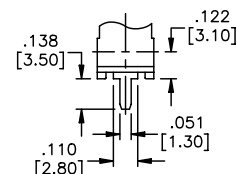
Side view (w/solder terminal)



Change-over



Normally closed



P.C. terminal