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						B1		ECR-14-003640			12MAR2014		
											GK HMR		

REPLACED BY OCEAN STYLE APPLICATOR PART

NUMBER 2150198-2

FOR REPLACEMENT PARTS FOR APPLICATOR 1855112
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR
 1855112

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN GOPALAKRISHNA HV		TE Connectivity	
DIMENSIONS:		CHK RAGHAVENDRA			
		APVD RAGHAVENDRA			
0 PLC \pm		PRODUCT SPEC			
1 PLC \pm		APPLICATION SPEC			
2 PLC \pm		NAME		END FEED HDM APPLICATOR FINE	
3 PLC \pm		ADJUST			
4 PLC \pm		SIZE		DRAWING NO	
ANGLES \pm		A3		C- 1855112	
MATERIAL		CAGE CODE		RESTRICTED TO	
FINISH		CUSTOMER DRAWING		SCALE	
				SHEET 1 OF 2	
				REV B1	

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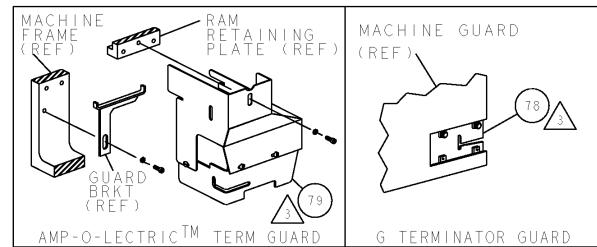
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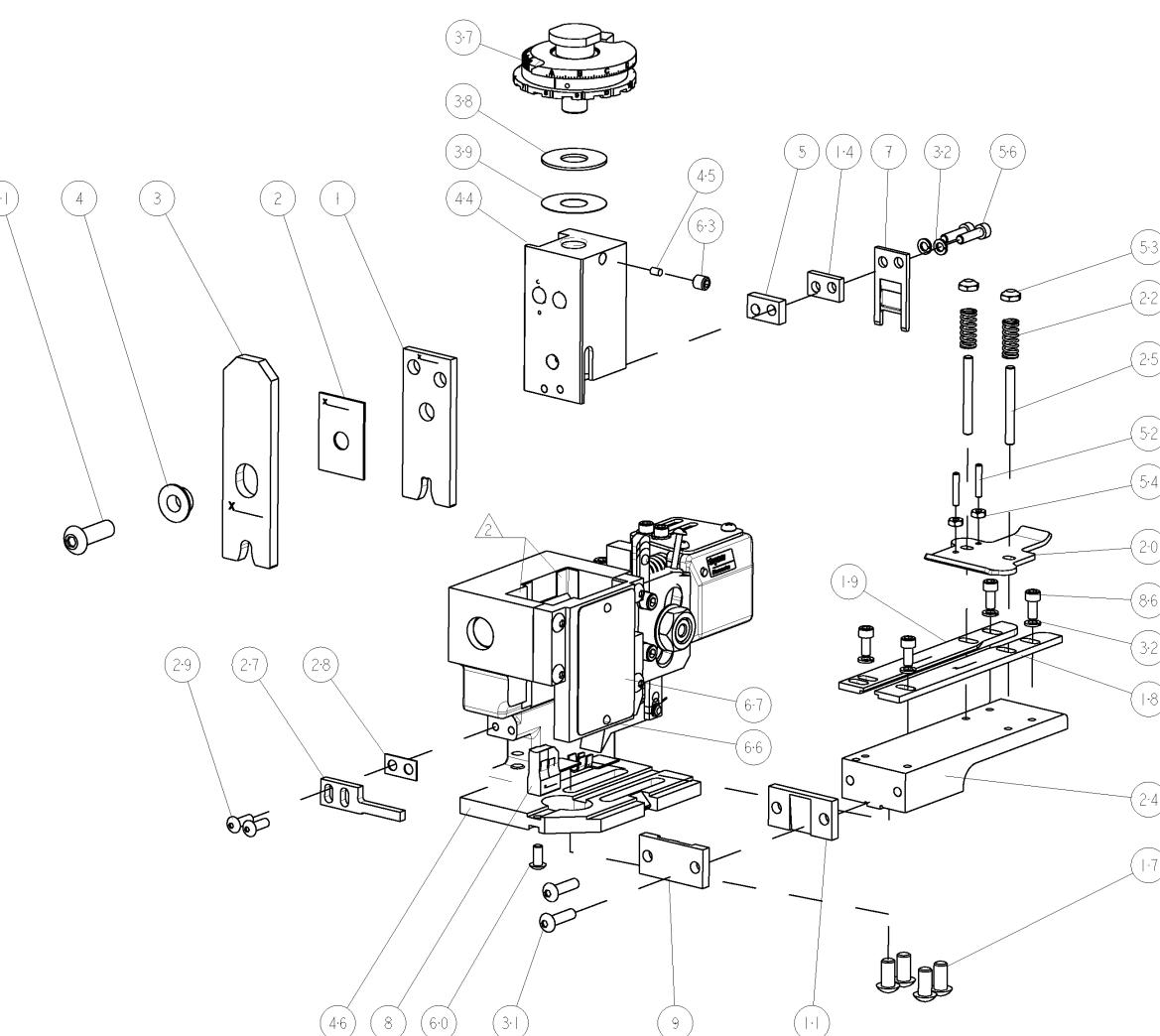
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PART NUMBER	REV	FIRST USED	POWER UNIT	FEED TYPE
1855112-1	B	I22500-1	LEADMAKER & BENCH MODEL G	POST FEED
1855112-2	B	565435-5	BENCH MODEL K	POST FEED
7-1855112-7	A	-	SPARE PARTS	-



- △ RECOMMENDED SPARE PARTS
- △ GREASE LIGHTLY
- △ GUARD MUST BE IN PLACE WHEN OPERATING
APPLICATOR IN A BENCH MACHINE

TERMINAL NAME: TERMINAL, RING					
-	41124	AMP TERMINAL		AMP CRIMP SPECS	
-	41125				
-	41126	REF SETTINGS		CRIMP HEIGHT	
-	42722	B2		.12±.002[3.07±0.05mm]	
-	42723	D5		.109±.002[2.77±0.05mm]	
-	42724	-		-	
-	640009	-		-	
-	640010				
-	640216	CRIMP		SIZE	
-	62691	WIRE		.210 [5.33mm]	
-	-	INSUL		.250 [6.35mm]	
IRE STRIP LENGTH		TERM APPL SPEC		FEED	
197 -.212		114-2084		408-8039	
		APPL INSTRUCTIONS		SET UP GAGE	
				458638-1	

LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APV
			A	RELEASED	10AUG2006	BH	BH
			B	ECR-08-016064	24JUN2008	MY	GB



	4	4	-	2-21000-6	SCR, SKT HD CAP 8-32 X .375	86
3	REF	-	.	455745-1	GUARD WINDOW	79
3	-	REF	.	679532-1	INSERT, GUARD	78
-			-	217238-1	GENERAL INSTRUCTION PKG	72
-			-	4088039	EF APPL INST 408-8039	71
-			-	461264-5	PLATE, IDENTIFICATION	67
-	2	2	-	21017-2	SCREW, DRIVE	66
-			-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
-			-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
-	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	56
-	2	2	-	21018-4	NUT, HEX, REG 4-40	54
-	2	2	-	21022-2	NUT, LOCK, HEX, TORQUE, 8-32	53
-	2	2	-	2-21006-6	SCR, SET, CUP POINT 4-40 X .625	52
-			.	1-21002-7	SCR, BTN SKT CAP 6-32 X .375	49
-		-	.	690501-3	CAM, POST FEED, 1 1/8	48
-	-		-	690501-4	CAM, POST-FEED 1 5/8	47
-			-	458980-3	SUB ASSY, APPLICATOR FRAME	46
-			-	690191-1	PLUG, NYLON	45
-			-	1-455674-3	RAM	44
-			-	690686-1	CRIMPER, BOLT SPECIAL	41
-			-	690125-1	SHIM SUB-ASSY	39
-			-	1-469367-1	SHIM	38
-			-	879103-2	FINE ADJUST HEAD SUBASSY	37
-	6	6	-	21024-4	WASHER, SPRG LOCK, REG NO 8	32
-	2	2	-	2-21002-9	SCR, BTN SKT HD CAP 10-32 X .750	31
-	2	2	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	29
-			-	1-690451-7	SPACER, STRIPPER	28
-			-	690455-3	STRIPPER, FRONT CASTING	27
-	2	2	-	22354-8	STUD, THREADED	25
-			-	455678-1	PLATE, STRIP GUIDE	24
-	2	2	-	4-22281-1	SPRING, DRAG	22
-			-	454177-1	DRAG	20
-			-	1-458030-0	STRIP GUIDE, REAR	19
-			-	1-458031-0	STRIP GUIDE, FRONT	18
-	4	4	-	3-21002-3	SCR, BTN SKT HD CAP 1/4-20 X .500	17
-			-	4-240641-6	SPACER	14
-			-	240644-1	PLATE, REAR SHEAR	11
-			-	690482-3	PLATE, FRONT SHEAR	9
-			-	1-461295-4	ANVIL, COMBINATION	8
-			-	690474-3	BLADE, SLUG	7
-			-	2-240641-9	SPACER	5
-			-	238009-7	BLOCK, FL CRIMPER SPACER	4
-			-	7-1583690-9	CRIMPER, INSUL O	3
-			-	455888-8	SPACER, CRIMPER	2
-			-	456430-1	CRIMPER, WIRE	1
-77	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO

SHOULD BE CONTACTED FOR THE LATEST VERSION.		R. O. WILSON		lyco Electronics	
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED.		26 JUL 2006	
		APVD. R. O. WILSON		26 JUL 2006	
		T. ELAIN			
		PRODUCT SPEC			
		0 PLC 1 PLC, .001 2 PLC, .001 3 PLC, .001 4 PLC, .0001		APPLICATION SPEC	
MATERIAL		FINISH		WEIGHT	
-		-		-	
CUSTOMER DRAWING					
NAME		END FEED HDM APPLICATOR FINE ADJUST			
SIZE		CAGE CODE		DRAWING NO	
A1		00779		C-1855112	
SCALE		3:5		SHEET 1 OF 1 REV B	

*WARNING:
ON INSTALLATION, SET WIRE DISC TO
LARGEST WIRE SIZE SETTING. USE OF
SETTINGS BELOW MIN REQUIRED CRIMP
HEIGHT SETTING WILL CAUSE DAMAGE
TO CRIMP TOOLING.