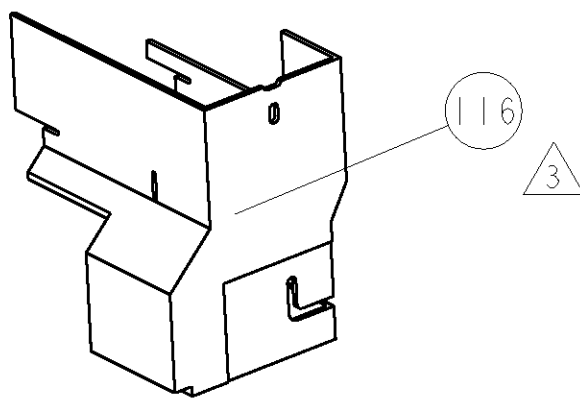
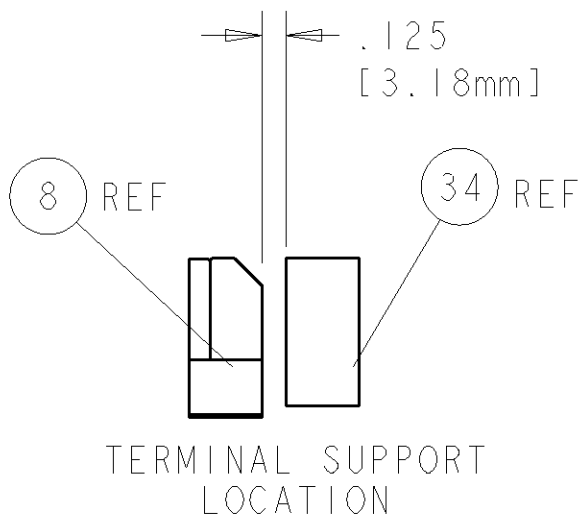
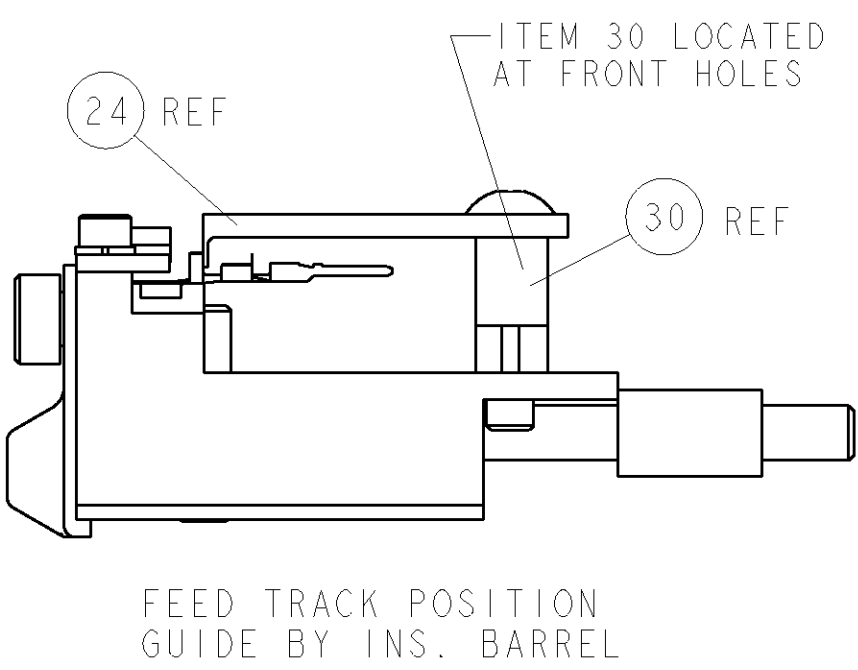
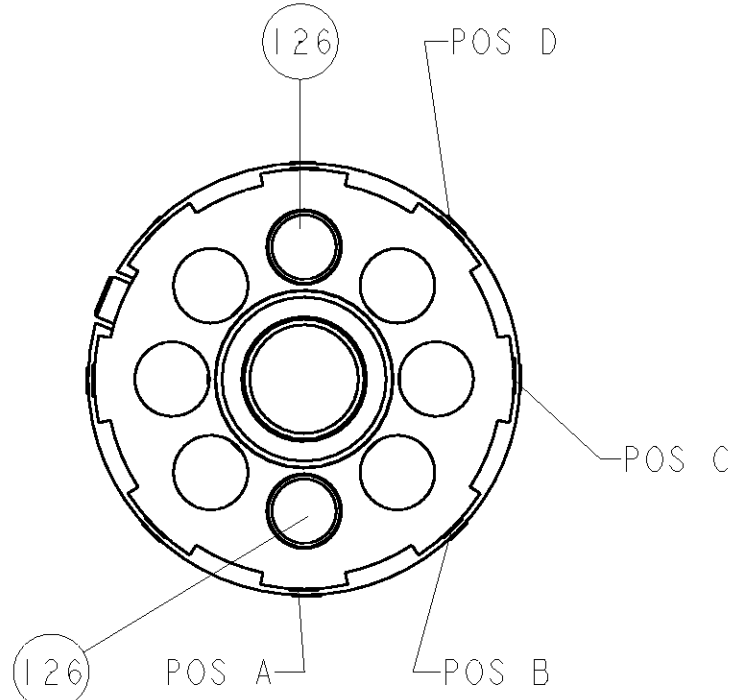


8				7			
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION	
1852777-1		A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1852777-2		A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1852777-3		A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1852777-6		A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
7-1852777-7		A	-	-	-	SPARE PARTS	

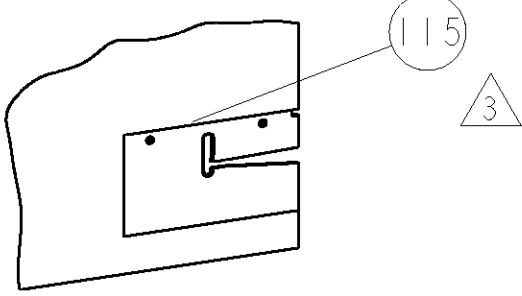
△ RECOMMENDED SPARE PARTS

△ GREASE LIGHTLY

△ GUARD MUST BE IN PLACE WHEN OPERATING APPLICATOR IN A BENCH MACHINE



AMP-O-LECTRIC TERM GUARD



G TERMINATOR GUARD

TERMINAL NAME: MINI PV

TE PN	FCI	FCI TERMINAL - FCI CRIMP SPECS			
1949814	47791-003LF	PAD LTR	CRIMP HEIGHT		WIRE SIZE
-	-	A	.025+.001/-0.001[0.635mm+0.025/-0.025]		32, 30 OR 28 AWG
-	-	B			-
-	-	C			-
-	-	D			-
		CRIMP	SIZE	TYPE	RANGE
-	-	WIRE	.037 [.94mm]	F	32-28 AWG
-	-	INSUL	.055 [1.40mm]	O	Ø.028 - .054
WIRE STRIP LENGTH .150-.170	TERM APPL SPEC TA-211(FCI)	FEED .350	APPLICATOR INSTRUCTIONS 408-8040		SET UP GAGE 458637-1

	-	2	2	2	2	-	2-354779-9	PIN, WIRE DISC, .3135	126
3	-	-	-	REF	-	..	455749-1	GUARD WINDOW	116
3	-	-	REF	-	-	..	679532-1	INSERT, GUARD	115
	-	1	1	1	1	-	690603-1	SPRING ASSIST AMP-O-MATOR APPLICATOR	112
	-	1	1	1	1	-	1-21002-7	SCR, BTN SKT HD CAP 6-32 X .375	91
	-	1	1	1	1	-	318563-1	GUARD, FRONT CHIP	89
	-	1	1	1	1	-	4088040	SF APPL INST 408-8040	72
	-	1	1	1	1	-	217238-1	GENERAL INSTRUCTION PKG	71
	-	1	1	1	1	-	461264-1	PLATE, IDENTIFICATION	67
	-	2	2	2	2	-	21017-2	SCREW, DRIVE	66
	-	1	1	1	1	-	986950-1	WASHER, FLAT PRECISION	64
	-	1	1	1	1	-	21009-2	SCR, SET, SELF LOCKING 1/4-20 X .250	63
	-	1	1	1	1	-	23030-1	SCR, SKT HD CAP 6-32 x .25	62
	-	1	1	1	1	-	22733-8	SCR, BHSC, SELF-LOCKING, 8-32 X .375	60
	-	1	1	1	1	-	2-22603-0	SCR, HEX HD CAP 8-32 X .312	59
	-	1	1	1	1	-	458537-2	PAWL, FEED	56
	-	4	4	4	4	-	2-21002-2	SCR, BTN SKT HD CAP 8-32 X .500	54
	-	2	2	2	2	-	2-21000-8	SCR, SKT HD CAP 8-32 X .625	53
	-	1	1	1	1	-	21018-5	NUT, HEX, REG 6-32	52
	-	1	1	1	1	-	811242-2	BUMPER, HOLD DOWN	51
	-	1	1	1	1	-	690753-1	SPACER, TONKER	50
	-	-	-	-	-	..	690602-6	CAM, PRE FEED, 1 5/8	49
	-	-	-	-	-	..	690602-5	CAM, PRE FEED, 1 1/8	48
	-	1	-	-	1	-	690501-4	CAM, POST-FEED 1 5/8	47
	-	1	1	1	1	-	459456-1	APPL. BASIC SUB ASSY (SIDE WISE MOCA)	46
	-	1	1	1	1	-	690191-1	PLUG,NYLON	45
	-	1	1	1	1	-	455673-1	RAM, SIDE FEED	44
	-	1	1	1	1	-	690125-1	SHIM SUB-ASSY	43
	-	1	1	1	1	-	690124-4	WASHER, RAM (.135)	42
	-	1	1	1	1	-	7-21002-9	SCR, BTN SKT HD CAP 5/16-24 X 1.00	41
	-	1	1	1	1	-	23241-6	BALL, STEEL	40
	-	1	1	1	1	-	690170-1	SPRING, COMPRESSION	39
	-	1	1	1	1	-	690142-2	DISC, INSULATION	38
	-	1	1	1	1	-	354777-1	WIRE DISC, ASSEMBLY	37
	-	1	1	1	1	-	22480-5	SPRING, COMPRESSION	36
	-	1	1	1	1	-	690212-1	POST, RAM	35
	-	1	1	1	1	-	690786-1	TERMINAL SUPPORT	34
	-	2	2	2	2	-	2-21002-4	SCR, BTN SKT HD CAP 8-32 X .750	33
	-	1	1	1	1	-	21024-5	WASHER, SPRG LOCK, REG NO 10	32
	-	1	1	1	1	-	3-21000-4	SCR, SKT HD CAP 10-32 X .375	31
	-	1	1	1	1	-	1320908-4	SPACER, STRIP GUIDE	30
	-	1	1	1	1	-	1633091-1	ASSEMBLY, STRIP GUIDE	29
	-	1	1	1	1	-	455888-6	SPACER, CRIMPER	28
	-	1	1	1	1	-	1320928-1	PLATE, STRIP GUIDE	24
	-	1	-	-	1	-	690472-2	STRIPPER	22
	-	1	1	1	1	-	2-21000-7	SCR, SKT HD CAP 8-32 X .500	21
	-	4	4	4	4	-	21024-4	WASHER, SPRG LOCK, REG NO 8	20
	-	-	-	-	-	-	691353-1	STRIPPER	19
1	-	1	-	-	-	-	679625-1	SHEAR HOLDER, FRONT (NO CUT)	13
	-	1	1	1	1	-	3-22280-3	SPRING, COMPRESSION	12
	-	1	1	1	1	-	1-21000-9	SCR, SKT HD CAP 6-32 X .375	11
	-	-	-	-	-	-	690459-1	SHEAR HOLDER, FRONT	10
	-	1	1	1	1	-	462006-1	FLOATING SHEAR, FRONT	9
	1	1	1	1	1	-	2-1633544-4	ANVIL, COMBINATION	8
	-	1	1	1	1	-	240641-5	SPACER	7
	-	-	-	-	-	..	-	-	6
	-	1	1	1	1	-	455889-9	DEPRESSOR, SHEAR	5
	-	1	1	1	1	-	238011-7	BLOCK, CRIMPER SPACER	4
1	1	1	1	1	1	-	3-456135-0	CRIMPER, INSULATION O PREMIUM	3
	-	1	1	1	1	-	455888-7	SPACER, CRIMPER	2
1	1	1	1	1	1	-	1633664-8	CRIMPER, WIRE	1

-77	-6	-3	-2	-1	U/M	PART NO	DESCRIPTION	ITEM NO
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DIMENSIONS: INCHES						CHK T. ELBIN 24NOV2008	NAME SIDE FEED HDM APPLICATOR	
TOLERANCES UNLESS OTHERWISE SPECIFIED:						APVD N. DEMING 24NOV2008	SIZE CAGE CODE DRAWING NO	RESTRICTED TO
9 PLC ±.01						PRODUCT SPEC	100779	
1 PLC ±.01						APPLICATION SPEC	©=1852777	
3 PLC ±.001						WEIGHT	SCALE	3:5
4 PLC ±.0001						CUSTOMER DRAWING	SHEET	1 OF 1
FINISH						REV	A	

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